

PROCESSES APPROVED BY
(C) YC-11-A JJG 4-22-81
EWK 10/21/81

LOT

L2K22

MI

TYPED BY: JMH

EST. WT. 2426* LBS.

MAKING NOTES

JOB NAME: 46YC011APC

INSTRUCTIONS

= PRESSING =

RECORD

VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED	✓ 30 AM				
TIME						CAKES USED	64				
RELEASED BY						WATER ON	4:30 AM				
PRESS	32	33	35			HRS. WASHED	5				
NO. OF CAKES	60	60	60	64		M MHOS	247				
PRESS WITHOUT						HRS. WASHED					
WASH TO 250 M MHOS						M MHOS					
TEST AFTER 4 HOURS						HRS. WASHED					
LOAD IN METAL DRUMS AT 325# NET.						M MHOS					
FOR 30 SERIES PRESSES AIR BLOW 15						CAKE CONDITION					
MINS. AT 40 PSI.						NO CARS LOADED					
MEMBRANE PRESS - SLURRY TEMP MUST						EXPLAIN LOSSES					
NOT EXCEED 160°F OR 15 PSI BACK											
PRESSURE AT THE INLET FEED GAUGE.											
WATER TEST. FILL, WASH & COMPRESS											
PER O.P.# P.0081.											
THIEF SAMPLE PER SOP PLUS 1 QUART						SAMPLED BY					
DELIVER TO CTL						RELEASED BY					

= DRYING =

***** DO NOT DRY *****

= GRINDING =

**** DO NOT GRIND ****