



PLAINTIFF'S EXHIBIT

BIR-1015

memo To: Mr. Ladner - PSL

From: Mr. Bickum - BBH

Subject: 99" TWO DROP BLEND CYCLE

Date: August 26, 1983

As requested a sketch of the proposed 99" two drop blend cycle is attached. As compared to the current 88" three drop cycle in use at FS. The proposed cycle increases the spill area from 44.6% to 55.6%. This should reduce any overproduction of spill which occurs with the present cycle.

Per our phone conversation your forwarding the current blend formulas will enable us to propose new blends to replace the 88" cycle colors without having a drastic change in the overall shingle color, on the other hand if a change in shade of a blend is desired, this would be an ideal time to implement it.

I will be in touch with you to request some bundles of current shingles when I determine exactly what I need, and to keep you informed of our progress.

Thank you.

CB/cm

Attachment

cc: Mr. Colvin - MS
Mr. Jackson - BBH
Mr. Maloof - BBP
Mr. McClung - FS
Mr. Wood - BBP
Tech File

Recommended 99" Two Drop Blend Cycle for FS

Spill	Band #1	Band #2	Spill	Band #2	Spill	Band #1	Spill
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Area of Band #1 and Band #2 Granules	=	44.4%
Area of Spill Granules	=	55.6%
		<u>100.0%</u>