

EQUIP MENT	PAGE 2	CG 03	KY-788-D	USE LBS	N- CODE	ACCT LBS
16	OPERATOR STEP PB					
320	17	RECORD LEVEL 2LG ____% IF <35% FOLLOW SOLUTION				
SV		MAKE-UP PROCEDURE FOR N-27-D				
SP	18	ADJUST SV TO 47" (2400 G)				
CP	19	RECORD PH ____ ADJ TO 11.0-11.2 WITH N-7-D AT				
		5% (10 PARTS WATER TO 1 PART N-7-D)				
4		SIPHON INTO SV. RECORD: PH ____ ASSUME 50%			7-D	
	20	OPERATOR STEP PB				
	21	SP STEP 06/39. AFTER HEAT-UP RECORD: PH ____				
SV	22	SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO				
SP	23	OPERATOR STEP PB				
	24	SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS				
		ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB				
5	25	SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN				
		LIMITS, SWITCH 3FC20 TO REMOTE				
	26	OPERATOR STEP PB				
	27	DURING STRIKE RECORD:				
		SP STEP				
		V-243/V-244 PH RANGE TIME				
		13/46 (30 MIN) ---- 9.3-10.0 ----				
		14/47 (60 MIN) ---- 9.3-10.0 ----				
		15/48 (2 HRS) ---- 9.3-10.0 ----				
		16/49 (2 HRS, 25 MIN) ---- 9.3-10.0 ----				
		17/50 (FINAL 3 HRS) ---- 7.5-8.5 ----				
		NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE				
		IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.				
		& RECORD: PH ____ ASSUME 77%			27-D	
	28	WHILE STRIKING RUN 30" (234 G) WATER INTO V-339				
	29	ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK	350	530-A	350	
		BEFORE DUMPING.				
339	30	ADJ TO 49" (382 G) AT 80-100°F				
6	31	STIR 5 MIN & RECORD: PH ____ (9.5-10.5)				
	32	STIR 15 MIN OR LONGER FOR SP STEP 26/56				
	33	RECORD: VOL ____ & CALC ____ X 0.78 = ____ GAL				
	34	SET PRESET #8 TO ____ GAL FROM S 33				
385	35	RUN 57" (440 G) WATER INTO V-385				
7	36	ADD & STIR 2 MIN FOR S 40 ASSUME 50%	360	7-D	180	
	37	SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.				
	38	SIFT IN	110	128-A	110	
SV	39	SP STEP 23/53. RECORD: PH ____ (3.7-4.2)				
SP	40	RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5				
		MIN				
8	41	RECORD: PH ____ (9.0-9.5). ADJ IF NECESSARY &				
		RECORD: PH ____ ASSUME 77%			27-D	
		(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50%			7-D	
		(SIPHON N-7-D INTO SV)				
	42	OPERATOR STEP PB				
	43	SP STEP 29. RECORD: PH ____ & TIME ____				
	44	OPERATOR STEP PB				
	45	SP STEP 60. BATCH COMPLETE.				
		START FINISH OPTR				
		TIME SP STEP TIME SP STEP				

PRODUCT NAME = KROLOR YELLOW LIGHT

CG 03 CODE KY-788-D PKG

LOT L2J34

EST. WT. 3499* LBS.

NOV 1982

DATE PRINTED: 6/29/82

NON-BLEEDING

PROCESSES: APPROVED BY
KY-788-D (J,K) FWP 06/29/82

MAKING NOTES

JOB NAME: 03KY788DPK

INSTRUCTIONS					= PRESSING =	RECORD				
VAT	DATE	TIME	RELEASED BY	PRESS	1ST	2ND	3RD	4TH	5TH	
				22 23 24 95 96	PRESSLOAD					
				NO. OF CAKES 46 46 46 40 40	STARTED					
				PRESS WITH AGITATION	CAKES USED					
				WASH TO 500 M MHOS WITH 35-75* WATER	WATER ON					
				TEST AFTER 2 HOURS	HRS. WASHED					
				LOAD ON 6 CARS	M MHOS					
					HRS. WASHED					
					M MHOS					
					HRS. WASHED					
					M MHOS					
					CAKE CONDITION					
					NO CARS LOADED					
					EXPLAIN LOSSES					

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

DRY 12 HOURS AT 220* F
THEN DRY 8 HOURS AT 160* F

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS
LUMP WGT

= GRINDING =

MILL 939HSP 3/32" RP SCREEN 3500 RPM
MAX. TEMP. 150 DEG F

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE W/O MIXING 1 ENV & 2 FT CANS
IF PACKED IN BAGS SAMPLE AS FOLLOWS:
FIRST BAG: 1 ENV.
40TH BAG: 1 ENV. & 2 PINT CANS
LAST BAG: 1 ENV.
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050060042

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