

Page Two

QUOTATION

INGOT AID COMPANY, INC.

701 WEST GRANT STREET
NEW CASTLE, PENNSYLVANIA

PLAINTIFF'S EXHIBIT

PMP-3

DATE: May 15, 1967

TO: Republic Steel Corporation
Purchasing Department
Republic Building
Cleveland 1, Ohio

WE HEREBY QUOTE YOU AS FOLLOWS ON INGOT AID MATERIALS

Central Alloy Dist.
Canton, Ohio

FOR YOUR 25" x 27" MOLDS AT YOUR

MATERIAL	REQ'D PER SET OR PER INGOT	APPROX. QUANT.	PRICE	F. O. B.
Necessary Manufacturing Equipment (To Remain Property Of Ingot Aid Co., Inc.)			\$3425.00	
HIGH YIELD (Low Volume) Hot Tops using dry insert and ring combination as supplied by Ingot Aid Company and Pittsburgh Metals Purifying Company are covered by patents and patents pending owned by Ingot Aid Company, Inc.				

TERMS: NET - 30

INGOT AID COMPANY, INC.

DELIVERY: AS REQUESTED

BY

071

FORM 200 3M 1-62

QUOTATION

INGOT AID COMPANY, INC.

701 WEST GRANT STREET
NEW CASTLE, PENNSYLVANIA

DATE: May 15, 1967

TO: Republic Steel Corporation
Purchasing Department
Republic Building
Cleveland 1, Ohio

WE HEREBY QUOTE YOU AS FOLLOWS ON INGOT AID MATERIALS

Central Alloy Dist.
Canton, Ohio

FOR YOUR 25" x 27" MOLDS AT YOUR

MATERIAL	REQ'D PER SET OR PER INGOT	APPROX. QUANT.	PRICE	F. O. B.
I. A. Gure Seal Rings (Steel Foil Seal) MYR-2527-RP	1	T/L	\$1805.00/M	New Castle, Pa.
Soffelex Panel Inserts (Pgh. Met. Pur. Co.)	4	T/L	\$ 5.46/Set	Saxonburg, Pa.
Wire Spring Clips SO-504	3		\$ 15.00/M	New Castle, Pa.
I. A. Not Top Casting Two Piece Assembled H.T. 1014			\$ 454.40	Pittsburgh, Pa.
I. A. Top Section Casting H.T. 1014A			\$ 301.60	Pittsburgh, Pa.
I. A. Bottom Section Casting H.T. 1014B			\$ 132.80	Pittsburgh, Pa.

Continued on Page Two

072

TERMS: NET - 30

INGOT AID COMPANY, INC.

DELIVERY: AS REQUESTED

BY _____

FORM 200-3M, 1-62

QUOTATION

INGOT AID COMPANY, INC.

701 WEST GRANT STREET
NEW CASTLE, PENNSYLVANIA[Republic Steel Corporation
Purchasing Department
TO: Republic Building
Cleveland 1, Ohio]

DATE: June 1, 1967

WE HEREBY QUOTE YOU AS FOLLOWS ON INGOT AID MATERIALS

FOR YOUR 25" x 27" MOLDS AT YOUR Central Alloy Dist.
Canton, Ohio

MATERIAL	REQ'D PER SET OR PER INGOT	APPROX.	PRICE	F.O.B.
		QUANT.		
I. A. Sure Seal Rings (Steel Foil Seal) R-2527-RP	One	T/L	\$1680.00/M	New Castle, Pa.
I. A. Sure Seal Rings (Steel Foil Seal & Bottom) R-2527-RP	One	T/L	\$1998.00/M	New Castle, Pa.

TERMS: NET - 30

INGOT AID COMPANY, INC.

DELIVERY: AS REQUESTED

BY

073

PRICES SHOWN APPLY FOR IMMEDIATE SHIPMENT. DELAYED DELIVERIES WILL BE INVOICED AT PREVAILING PRICES AT TIME OF SHIPMENT.

XERO
COPYXERO
COPY

FORM 200 3M 11-62

QUOTATION

INGOT AID COMPANY, INC.

701 WEST GRANT STREET
NEW CASTLE, PENNSYLVANIA

DATE: July 18, 1967

Republic Steel Corporation
Purchasing Department
TO: Republic Building
Cleveland 1, Ohio

WE HEREBY QUOTE YOU AS FOLLOWS ON INGOT AID MATERIALS

FOR YOUR 25" X 27" MOLDS AT YOUR Central Alloy Dist.
Canton, Ohio

MATERIAL	REQ'D PER SET OR PER INGOT	APPROX. QUANT.	PRICE	F. O. B.
ecessary Manufacturing Equipment To Remain Property Of Ingot Aid Co., Inc.) IGH YIELD (Low Volume) Hot Tops using dry insert and ring combination s supplied by Ingot Aid Company and Pittsburgh Metals Purifying Company re covered by patents and patents pending owned by Ingot Aid Company, Inc.			\$3425.00	

TERMS: NET - 30

INGOT AID COMPANY, INC.

074

DELIVERY: AS REQUESTED

BY

PRICES SHOWN APPLY FOR IMMEDIATE SHIPMENT. DELAYED DELIVERIES WILL BE INVOICED AT PREVAILING PRICES AT TIME OF SHIPMENT.

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AUG. 27. 2001 11:55AM

LIBERTY-PHILADELPHIA LEGAL

NO. 4593 P. 24/31

QUOTATION

INGOT AID COMPANY, INC.

701 WEST GRANT STREET
NEW CASTLE, PENNSYLVANIA

DATE: July 18, 1967

TO: Republic Steel Corporation
Purchasing Department
Republic Building
Cleveland 1, Ohio

WE HEREBY QUOTE YOU AS FOLLOWS ON INGOT AID MATERIALS

FOR YOUR 25" x 27" MOLDS AT YOUR Central Alloy Dist.
Canton, Ohio

MATERIAL	REQ'D PER SET OR PER INGOT	APPROX. QUANT.	PRICE	F.O.B.
. A. Sure Seal Rings Steel Foil Seal) YR-2527-RP	1	T/L	\$1700.00/M	New Castle, Pa.
offellex Panel Inserts Pgh. Met. Pur. Co.)	4	T/L	\$ 4.00/Set	Saxonburg, Pa.
ire Spring Clips C-504	8		\$ 15.00/M	New Castle, Pa.
. A. Hot Top Casting wo Piece Assembled .T. 1014			\$ 310.55	Pittsburgh, Pa.
. A. Top Section Casting .T. 1014A			\$ 187.75	Pittsburgh, Pa.
. A. Bottom Section Casting .T. 1014B			\$ 122.80	Pittsburgh, Pa.

Continued On Page Two

TERMS: NET - 30

INGOT AID COMPANY, INC.

DELIVERY: AS REQUESTED

BY

075

PRICES SHOWN APPLY FOR IMMEDIATE SHIPMENT. DELAYED DELIVERIES WILL BE INVOICED AT PREVAILING PRICES AT TIME OF SHIPMENT.

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INGOT AID COMPANY, INC.

701 WEST GRANT STREET

NEW CASTLE, PA.

October 4, 1967

AREA CODE 412
659-4746

74

Republic Steel Corporation
Purchasing Department
Republic Building
Cleveland 1, Ohio

Attention: Mr. J. B. Shilliday

Gentlemen:

At the request of our sales department we are sending
you additional copies of our quotation for I. A. Sure
Seal Rings for use with 25"x27" molds at your Canton
Works.

If we can be of any further service please do not
hesitate to contact us.

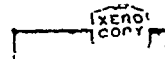
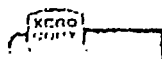
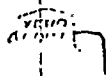
Yours very truly,

Nicholas C. Mitchell
General Manager

NCM:lr

Enclosures

076



FORM 200 3M 1-62

QUOTATION

INGOT AID COMPANY, INC.

701 WEST GRANT STREET
NEW CASTLE, PENNSYLVANIA

DATE: October 31, 1967

Republic Steel Corporation
TO: Purchasing Department
Republic Building
Cleveland 1, Ohio

WE HEREBY QUOTE YOU AS FOLLOWS ON INGOT AID MATERIALS

Central Alloy Dist.
Canton, Ohio

FOR YOUR 25" x 27"

MOLDS AT YOUR

MATERIAL	REQ'D PER SET OR PER INGOT	APPROX. QUANT.	PRICE	F. O. B.
Soffelex Ring & Panel Insert Combination			\$6.15/Set	Saxonburg, Pa.
Ring Clips	8		\$15.00/M	Saxonburg, Pa.
One Piece Casing (Republic Steel Design)			\$392.00	
Necessary Casing Manufacturing Costs			\$3500.00	

077

TERMS: 1/2 - 10, Net 30

INGOT AID COMPANY, INC.

DELIVERY: AS REQUESTED

BY

PRICES SHOWN APPLY FOR IMMEDIATE SHIPMENT. DELAYED DELIVERIES WILL BE INVOICED AT PREVAILING PRICES AT TIME OF SHIPMENT.

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INGOT AID COMPANY, INC.

701 WEST GRANT STREET

NEW CASTLE, PA.

October 31, 1967

AREA CODE 412
628-4748

NT

Republic Steel Corporation
Purchasing Department
Republic Building
Cleveland 1, Ohio

Attention: Mr. J. Shilladay

Gentlemen:

We are submitting our quotation for Soffelex Ring and Panel Combination and other appurtenances and for Hot Top Casings of Republic Steel design for use with 25"x27" molds at the Central Alloy Dist., Canton Works.

If we can be of any further service, please do not hesitate to contact us.

Yours very truly,

Nicholas C. Mitchell
General Manager

NCM:lr

Enclosure

078

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PITTSBURGH
METALS PURIFYING
COMPANY, INC.

P. O. BOX 337 • SAXONBURG, PA. • FLANDERS 2-1551



9/2

TO: REPUBLIC STEEL CORPORATION

DATE: January 26, 1968

REPUBLIC BUILDING

TERMS: 1/2% 10 days, net 30

CLEVELAND 1, OHIO

F. O. B. Saxonburg, Penna.

ATTN: J. B. Shilliday

SUBJECT: SOFFELEX

Purchasing Department

(Canton Works)

QUOTATION REQUESTED BY:

WE ARE PLEASED TO QUOTE ON THE MATERIAL LISTED BELOW:

1-Pc. SOFFELEX Inserts for use with your
25" x 27" B.E.U. Mold

0 - 5000 sets/month.....\$5.25/insert
Over 5001 " " 5.00/insert

CONDITIONS: All quotations are subject to prompt acceptance and change without notice. All contracts are subject to delays or interference caused by fire, strikes, floods, plant capacity, manufacturing processes, and other conditions beyond our control. Any orders placed under this quotation must be approved and accepted by Pittsburgh Metals Purifying Company.

Yours very truly,

J. D. Dagenhard,
Vice President - Sales

JDD:grb
In trip.

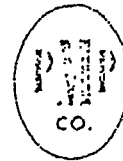
cc: Not on original R. Palmer, Melt.Supt.
D. Schrader, Ceramics Engineer

079



PITTSBURGH
METALS PURIFYING
COMPANY, INC.

P. O. BOX 337 . SAXONBURG, PA. . FLANDERS 2-1551



TO: REPUBLIC STEEL CORPORATION

DATE: February 8, 1968

REPUBLIC BUILDING

TERMS: 1/2% 10 days, net 30

CLEVELAND 1, OHIO

F. O. B. Saxonburg, Penna.

ATTN: J. B. Shilliday

SUBJECT: SOFFELEX

Purchasing Department

(Canton Works)

QUOTATION REQUESTED BY: _____

WE ARE PLEASED TO QUOTE ON THE MATERIAL LISTED BELOW:

This supersedes quotation of January 26, 1968.

1-Pc. SOFFELEX Insert for use with your
25" x 27" B.E.U. Mold

Option No. 1 -

0 - 3000 sets/mo.....\$ 5.15/unit

Over 3000 " " 5.00/unit

(Delivery racks supplied and maintained by Pittsburgh Metals Purifying Co. at no deposit. A charge of \$500.00 will be made for each rack not returned, credit to be given when rack returned)

Option No. 2 -

0 - 3000 sets/mo.....\$ 5.00/unit

Over 3000 " " 4.90/unit

(Delivery racks to be owned and maintained by Republic Steel Corp. If requested Pittsburgh Metals will fabricate the necessary racks and sell to Republic Steel Corp. at our cost)

Necessary Retaining.....\$10.95/thousar.
Clips

080

continued.....

AUG. 27. 2001 11:53AM

LIBERTY-PHILADELPHIA LEGAL

NO. 4593 F. 19-31

PITTSBURGH METALS PURIFYING CO., INC.

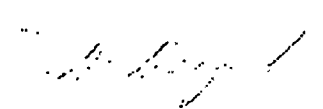
Mr. J. B. Shilliday
Republic Steel Corporation

Page - 2 -
February 8, 1968

Estimated Freight.....\$.30/unit

CONDITIONS: All quotations are subject to prompt acceptance and change without notice. All contracts are subject to delays or interference caused by fire, strikes, floods, plant capacity, manufacturing processes, and other conditions beyond our control. Any orders placed under this quotation must be approved and accepted by Pittsburgh Metals Purifying Company.

Yours very truly,


J. D. Dagenhard
Vice President - Sales

JDD:grb
In trip.

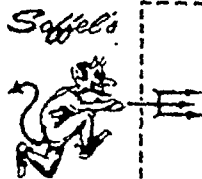
cc: R. Palmer - Melt Supt
D. Schrader - Cer. Eng.

081

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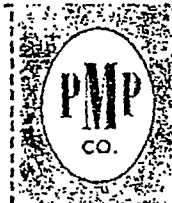
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NO. 4593 P. 17.31



PITTSBURGH
METALS PURIFYING
COMPANY, INC.

P. O. BOX 337 · SAXONBURG, PA. · FLANDERS 2-1551



TO: REPUBLIC STEEL CORPORATION

DATE: February 20, 1968

REPUBLIC BUILDING

TERMS: 1/2% 10 days, net 30

CLEVELAND 1, OHIO

F. O. B. Saxonburg, Penna.

ATTN: J. B. Shilliday, Purch. Dept.

SUBJECT: SOFFELEX
(Canton Works)

QUOTATION REQUESTED BY: R. Palmer, Melt. Supt. ✓

D. Schrader, Ceramics Eng. ✓

WE ARE PLEASED TO QUOTE ON THE MATERIAL LISTED BELOW:

This supersedes quotation of February 8, 1968.

1-Pc. SOFFELEX Insert for use with your
25" x 27" B.E.U. Mold

0 - 3000 sets/mo.....\$ 5.15/unit
Over 3000 " " 5.00/unit*

*This price based on maximum truckloads.

sets to be shipped on metal racks at maximum freight rate of \$.35/unit. When freight is less than \$.35/unit, savings will be passed on to Republic Steel Corporation. All repairs of racks to be made by Pittsburgh Metals Purifying Company with costs distributed to both Pittsburgh Metals Purifying Company and Republic Steel Corporation by mutual agreement.

Deposit charge of \$100.00 will be made to Republic Steel on all racks delivered. Credit will be issued when racks are returned to Pittsburgh Metals.

CONDITIONS: All quotations are subject to prompt acceptance and change without notice. All contracts are subject to delays or interference caused by fire, strikes, floods, plant capacity, manufacturing processes, and other conditions beyond our control. Any orders placed under this quotation must be approved and accepted by Pittsburgh Metals Purifying Company.

Yours very truly,

J. D. Dagenhard
Vice President - Sales

082

grb
rip.

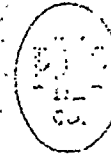
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LIBERTY-PHILADELPHIA LEGAL

NO. 4593 F. 16-31

PHILADELPHIA
LIBERTY-PHILADELPHIA
COMPANY, INC.

P.O. BOX 557 • SARASOTA, FLA. • FLANDERS 2-1331



TO: RELIANT PAPER CORP. DATE: JULY 1st, 1949
Dep't of Purchasing TERMS: 1/2% 10 days, net 10
Cleveland 1, Ohio F.O.D. Philadelphia, Pa.
Attn: Mr. Paul Stephens, Purchasing Agent SUBJECT: PRICE CHANGE
URGENTLY REQUESTED BY (Canton)

PLEASE QUOTE ON THE MATERIAL LISTED BELOW:

		(Old Price)	(New Price)
1-17	1-Pa. Kottop	13.25	13.50
1-17	1-8 Buffalo	8.00	8.25
1-17	1-Pa. Buffalo #1 1-1000/no. 5.15/unit		5.20/unit
	#2 over 1000/no. 5.00/unit		5.20/unit
1-17	1-Pa. Kottop	39.00	42.40
1-17	1-Pa. Kottop	38.50	40.05
1-17	1-Pa. Kottop	110.00	124.00
1-17	1-Pa. Kottop	100.00	104.00
1-17	1-Pa. Kottop	16.00	28.00
1-17	1-Pa. Kottop	37.00	33.50

WHILE CONTRACTS AND ORDER CHARGES WILL APPLY.

Yours very truly,

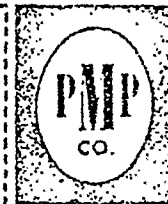
J. D. Dagenhard
 J. D. Dagenhard
 Vice President - Sales

G. C. Cline

Soffel's

PITTSBURGH
METALS PURIFYING
COMPANY, INC.

P. O. BOX 337 · SAXONBURG, PA. · FLANDERS 2-1551



TO: REPUBLIC STEEL CO.

Republic Building

Cleveland 1, Ohio

ATTN: Mr. P. Swenson, Purchasing Agent

DATE: July 1st, 1969

TERMS: 1/2% 10 days, net 30

F. O. B. (See Below)

SUBJECT: PRICE CHANGE

Canton

QUOTATION REQUESTED BY:

WE ARE PLEASED TO QUOTE ON THE MATERIAL LISTED BELOW:

25 x 27	PRICE	F.O.B.
1-Pc. Casing	\$ 407.70	Bellevue, Pa.
Soffelex Ring	6.40/set	Saxonburg, Pa.

CONDITIONS: Usual conditions will apply.

Yours very truly,

J. D. Dagenhard
Vice President - Sales

JDD: kr

084

Pittsburgh Metals Purifying Company

P.O. BOX 337 • SAXONBURG, PA., 16056 • PHONE 412-352-1551



QUOTATION

TO: REPUBLIC STEEL CORPORATION

REPUBLIC BUILDING

CLEVELAND, OHIO 44101

ATTN: Mr. Emil Gaydos, Purch. Agent

QUOTATION REQUESTED BY:

DATE: July 23rd, 1971

TERMS: 1/2% 10 days, net 30

F.O.B.: Saxonburg, Penna.

SUBJECT: Superimposed Self-Inverting

Hottop Casing and Accessories for your
25x27 Closed Bottom Ingot Mold (BEU)
at Canton, Ohio

WE ARE PLEASED TO QUOTE ON FOLLOWING:

MATERIAL	PRICE
SUPERIMPOSED SELF-INVERTING HOTTOP CASING # RB 2527 SI (Per Drawing D 1139)	\$ 750.00 each
1218 Soffeliner - Per Drawing B 5137	5.55 each
3240 S-M Ring (One-Piece) Per Drawing C 3236	2.80 each
9008 Spring Clamp SC - 208 Per Drawing C 3208 (4 req'd/set) @.20)	.80/set

D:grb

trip.

Mr. Wilbur Reed, Gen. Pit Foreman

THE ABOVE MATERIAL WILL BE SHIPPED ON OUR STANDARD 36 X 42 AND 36 X 48 SIZE
ALLEYS. A CHARGE OF \$1.75 PER PALLET IS MADE AT TIME OF SHIPMENT. WHEN PALLETS EXCEED
THE STANDARD 36 X 48, THERE IS A CHARGE OF \$3.50 PER PALLET. FULL CREDIT IS ISSUED FOR
THESE PALLETS WHEN RETURNED TO OUR PLANT IN USABLE CONDITION VIA PREPAID FREIGHT.

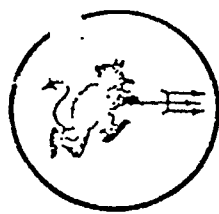
CONDITIONS: ALL QUOTATIONS ARE SUBJECT TO PROMPT ACCEPTANCE AND CHANGE WITHOUT
NOTICE. ALL CONTRACTS ARE SUBJECT TO DELAYS OR INTERFERENCE CAUSED BY CONDITIONS
BEYOND OUR CONTROL. ANY ORDERS PLACED UNDER THIS QUOTATION MUST BE APPROVED AND

PER

J. D. Dagenhard
J. D. Dagenhard,
Vice President - Sales

085

Pittsburgh Metals Purifying Company



P.O. BOX 337 • SAXONBURG, PA., 16056 • PHONE 412-352-1551

QUOTATION

TO: REPUBLIC STEEL CORPORATION DATE: June 20th, 1972
P.O. BOX 6778 TERMS: 1/2% 10 days, net 30
REPUBLIC BUILDING F.O.B.: Saxonburg, Penna.
CLEVELAND, OHIO 44101 SUBJECT: 4-Sided Soffelex® System
ATTN: Mr. Emil Gaydos, Buyer for your 25" x 41" BED Ingot Mold at
QUOTATION REQUESTED BY: Warren, Ohio

WE ARE PLEASED TO QUOTE ON FOLLOWING:

MATERIAL

PRICE

Four - Sided Soffelex® System for your

(NON)

25" x 41" BED Ingot Mold \$ 10.00/set 14.00

After purchase of 1,000 sets - 9.00/set 10.00

If hardware is needed - (4 wedge plates - 4-3/4" rods) 13.15 74.75

After purchase of 1,000 12.15

JDD:grb

In trip.

cc: Mr. James McClurkin, Supt. BOF., Warren Plant

086

THE ABOVE MATERIAL WILL BE SHIPPED ON OUR STANDARD 36 X 42 AND 36 X 48 SIZE PALLETS. A CHARGE OF \$1.75 PER PALLET IS MADE AT TIME OF SHIPMENT. WHEN PALLETS EXCEED THE STANDARD 36 X 48, THERE IS A CHARGE OF \$3.50 PER PALLET. FULL CREDIT IS ISSUED FOR THESE PALLETS WHEN RETURNED TO OUR PLANT IN USABLE CONDITION VIA PREPAID FREIGHT.

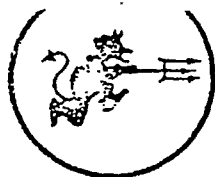
CONDITIONS: ALL QUOTATIONS ARE SUBJECT TO PROMPT ACCEPTANCE AND CHANGE WITHOUT NOTICE. ALL CONTRACTS ARE SUBJECT TO DELAYS OR INTERFERENCE CAUSED BY CONDITIONS BEYOND OUR CONTROL. ANY ORDERS PLACED UNDER THIS QUOTATION MUST BE APPROVED AND ACCEPTED BY PITTSBURGH METALS PURIFYING COMPANY.

PER

J. D. Dagenhard

J. D. Dagenhard,
Vice President - Sales

Pittsburgh Metals Purifying Company



P.O. BOX 337 • SAXONBURG, PA., 16056 • PHONE 412-352-1551

QUOTATION 10597

TO: REPUBLIC STEEL CORPORATION

DATE: October 11th, 1972

P. O. BOX 6778

TERMS: 1/2% 10 days, net 30

REPUBLIC BUILDING

F.O.B.: Saxonburg, Penna.

CLEVELAND, OHIO 44101

SUBJECT: 4-Sided Soffelex® System

ATTN: Mr. Emil Gaydos, Buyer

for your 25" x 41" BED Ingot Mold at
Warren, Ohio.

QUOTATION REQUESTED BY:

WE ARE PLEASED TO QUOTE ON FOLLOWING:

MATERIAL

PRICE

29301 Four - Sided Soffelex® System (NON - ASBESTOS) for your

25" x 41" BED Ingot Mold (Dwg. # C - 3441)\$ 11.00/set

After purchase of 1,000 sets - 10.00/set

Necessary Wedge Plates (four needed/set) .25 ea.

JDD:grb

In trip.

cc: Mr. James McClurkin, Supt. BOF

Mr. Robert Cameron, Gen. Supt. Primary Operations

R. Farrell

THE ABOVE MATERIAL WILL BE SHIPPED ON OUR STANDARD 36 X 42 AND 36 X 43 SIZE PALLETS. A CHARGE OF \$1.75 PER PALLET IS MADE AT TIME OF SHIPMENT. WHEN PALLETS EXCEED THE STANDARD 36 X 43, THERE IS A CHARGE OF \$3.50 PER PALLET. FULL CREDIT IS ISSUED FOR THESE PALLETS WHEN RETURNED TO OUR PLANT IN USABLE CONDITION VIA PREPAID FREIGHT.

CONDITIONS: ALL QUOTATIONS ARE SUBJECT TO PROMPT ACCEPTANCE AND CHANGE WITHOUT NOTICE. ALL CONTRACTS ARE SUBJECT TO DELAYS OR INTERFERENCE CAUSED BY CONDITIONS BEYOND OUR CONTROL. ANY ORDERS PLACED UNDER THIS QUOTATION MUST BE APPROVED AND ACCEPTED BY PITTSBURGH METALS PURIFYING COMPANY.

PER

J. D. Dagenhard
J. D. Dagenhard,
Vice President - Sales