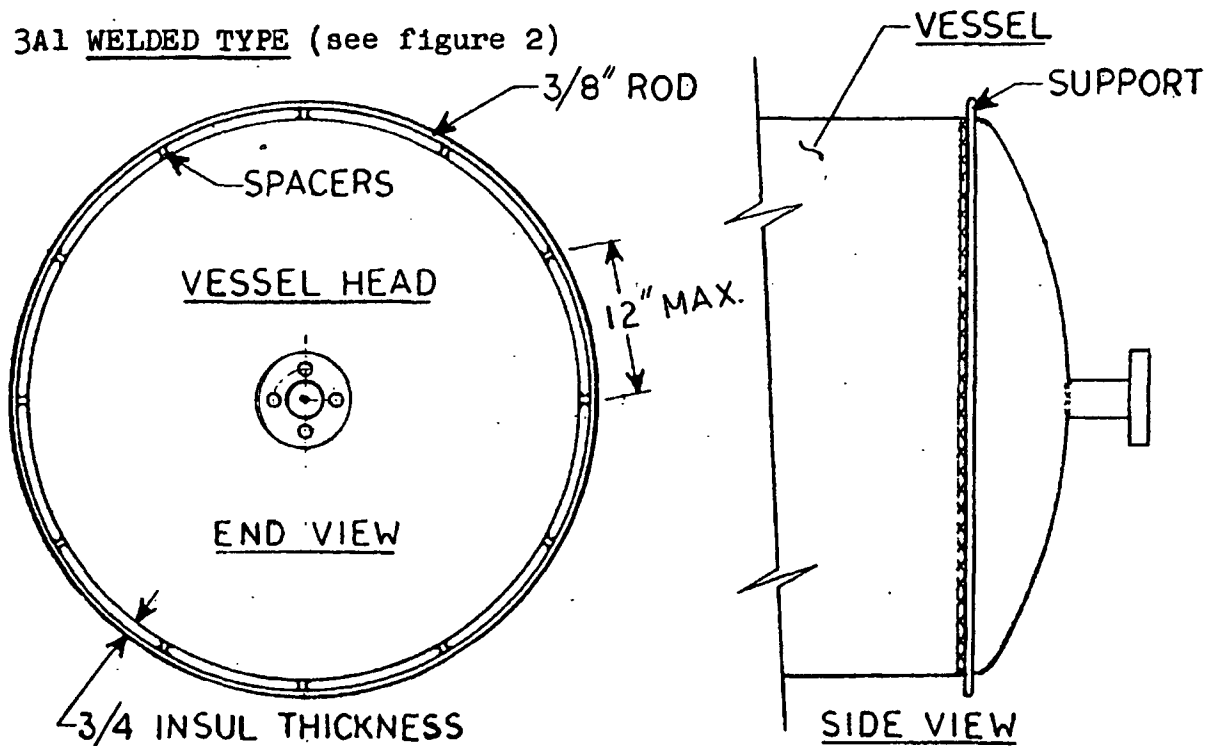


HI-TEMP  
APPLICATIONPREPARATION (cont'd)

- 2A2 The equipment and duct work shall be cleaned of all scale, rust, dirt, grease, etc.
- 2A3 If the equipment or duct work requires insulation supports, other than insul-pins, the location of the supports shall be marked and the crafts involved notified.
- 2A3.1 If insul-pins are required to support insulation, the equipment or duct work shall be laid out and the pins installed as follows:
- a) For flat heads of cylindrical vessel see paragraph 4A1.2 - Section 1 (single layer application).
  - b) For square equipment see paragraphs 5A1.1 and 5A1.2 Section 1 (single layer application).
  - c) For duct work see paragraphs 5B2 through 5B3.2 Section 1 (single layer application).

3. INSULATION SUPPORTS

NOTE: Insulation supports are used to hold or assist in holding the basic insulation in place.

3A TYPES OF SUPPORTS3A1 WELDED TYPE (see figure 2)FIGURE 2