

✓ Z GOLASZEWSKI 41-2

JUNE 8, 1982

CC C.D. GREY 41-2

L. MERRELL 41-15

CG 52-53 53V3511 TO 14

J. DUMBAULD 41-15

6517 C B-1736

E. ZLATOPOL 169-3

PARTS/MTL PROCUREMENT

I HAVE REVIEWED 6517 C B-1736 WITH THE
MI GROUP TO ASSURE COMPLIANCE WITH YOUR INSTRUCTIONS.
THE FOLLOWING COMMENTS WERE RECORDED:

PAGE 1, NOTE 3 "ASBESTOS MATERIAL IS NOT TO BE USED
OR ORDERED"

1. DRAWINGS SHOULD BE CHANGED TO ELIMINATE
ORDERING OF ASBESTOS.
2. DRAWINGS SHOWING MTL SPEC FOLLOWED BY THE
WORD "ASBESTOS" MAY BE DETECTED AND NOT
ORDERED BY MI HOWEVER ANY PROCEDURE THAT
IS DEPENDANT ON MEMORY IS SUBJECT TO BEING
MISSED.
3. DRAWINGS SHOWING MTL SPEC WITHOUT THE WORD
"ASBESTOS" WILL PROBABLY GO UNDETECTED
AND BE ORDERED.

PAGE 2, NOTE 6 "EXTRA SET OF GASKETS ---"

1. PER OUR TELEPHONE CONVERSATION OF 6-7-82
THIS INSTRUCTION APPLIES TO CODES 6663 AND
0000 AND NO OTHERS.
2. TOP LEVEL DRAWING FOR CODE 6663, OIL PIPING,
NOTE C DEFINES ITEMS WHERE WE ARE

14004651

2. --- TO ORDER TWICE DRAWING QTY.

3. ~~PER OUR CONVERSATION~~, MI IS TO ORDER
CODE 0000 ASSY,
TWICE DRAWING ^{QTY} FOR ALL GASKETS IN B/M
UNLESS YOU INSTRUCT OTHERWISE AFTER
REVIEWING THE NEEDS OF ASSY/TEST FLOORS.

IT SHOULD BE NOTED THAT PURCHASE REQUISITIONS FOR
THIS CONTRACT WILL BE GENERATED BY THE COMPUTER
FROM A DATA BANK ENTERED BY MI BASED ON DESIGN
USED FOR CG 51. THE SAME MAKE OR BUY DECISIONS WILL
BE FOLLOWED AND DWG CHANGES MAINTAINED.

1. MTL/ITEMS PREV. ORDERED (PAGE 1 NOTE 1)
HAVE BEEN CODED TO PREVENT DOUBLE
ORDERING.

2. PR'S GENERATED BY THE COMPUTER ARE LIMITED
TO ONE ITEM. TO CONSOLIDATE BRAKE AND
CLUTCH ITEMS (PAGE 2 NOTE 8) WILL REQUIRE
WE INTERCEPT THE INDIVIDUAL PR'S AND
MANUALLY CONSOLIDATE. VOIDING OUT ALL BUT
ONE OF THE PRN'S. IF CONSOLIDATION IS
MANDATORY, CONSIDERATION SHOULD BE GIVEN
TO GROUPING THESE ITEMS ON A B/M TYPE
DWG/GR. TO FACILITATE ORDERING.

Jim Shepard 41-15
EXT 3484

14004652

CG 49/50

C 98767

PLEASE CHANGE OR
ORDER AS FOLLOWS:

SUBJECT: ASBESTOS CONTAINING GASKETS OR
GASKET MATERIALS.

ASBESTOS MATERIAL IS NOT TO BE USED OR ORDERED
FOR CG 49/50 MAIN REDUCTION GEARS.

GASKET MATERIAL TO BE USED IS HH-P-96.

DO NOT USE GASKETS CONTAINING ASBESTOS,
WHICH ARE PRESENTLY LOCATED IN CG 49/50
STORES. THESE GASKETS SHALL BE REMOVED
AND STORED ELSEWHERE FOR SOME OTHER USE.

REFERENCE 6517# C102402 AND C 89623
DATED 3/4/81.

REFERENCE DRAWINGS 1394 F60 G01 AND
1394 F70 G01

REFERENCE GASKET DRAWINGS

522 C 019 XXX, 522 C 022 XXX, 522 C 023 XXX

SUBSTITUTE HH-P-96 FOR ASBESTOS.

SIGNOFF

DRAFTING

CLEARANCE DESK

DESIGN ENGR.

21 6/5/81

STRESS ENGR.

RELIABILITY ENGR.

MFG. ENGR.

MATERIALS ENGR.

ENGR. SUPPL.

QUALITY ENGR.

BUYER'S REP. &
ENGINEER

CLEARANCE DESK

J. E. 6/5/81

REPRODUCTION & MAIL
SERVICES (FOR RELEASE)

JUN 10 1981

EFFECTIVITY

53V3505 STB

53V3506 PORT

SPECIAL ATTENTION OF MR. R.R. HAUGH

169-2

53V3507 STB

53V3508 PORT

HH-P-96 TYPE I CL. A = WEC 42232 AC

ITEM BY

J. GOLASZEWSKI

DATE

6/5/81

APPROVED BY

C. D. GARY 6/5/81

DATE

6/5/81

FOR RELEASE

ASBESTOS

ELIMINATION

TRACT NO. (OR CHANGE NO.
OTHER THAN S.O.)

S.O. NO.

1-53V3588

INFORMATION TO SHOP ON

SEE EFFECTIVITY

DISPOSITION OF MATERIAL OR PARTS

SUBSTITUTION OF MATERIALS

TO ELIMINATE ASBESTOS

RELEASED

D. SPEC. NO.

JUN 5 - 1981

JUN 10 1981

REQS. ☐ PARTIAL ☐ COMPLETE

ORIGINAL

Produced 8/93

DISTRIBUTION LIST

MARINE/HEAVY MACH	COPIES
CG47 CLASS	DWG 6517
IND ENGR 41-15	ORIG+1
DIV FILE 71-1	1
ENGR FILE 41-8	1
SCHEDULING 41-15	1
RFG INFO 41-15	1
RFG FILE 41-1	1
TECH PUB 11-40	1
PROC MGR 21-3	1
CONTRACTS 71-2	1
QC ENGR 33-2	1
ILS 41-4	1
CMTR CTR 72-4	1
HALCOPT 41-2	1
LOGISTICS 21-22	1

OTHER: R.R. HAUGH 169-2

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CG-49550

PLEASE CHANGE OR
ORDER AS FOLLOWS: REFERENCE 6517 C102402 & C89623

DTD 3/4/81 ORDERED MATL & COMPONENTS - DONOT REORDER

SIGNOFF

00 ASBESTOS MATERIAL IS NOT TO BE USED OR
ORDERED. VENDORS MUST VERIFY IN WRITING
THAT NO ASBESTOS IS USED, OR NOTIFY (W) ...
WHERE ASBESTOS IS USED BY ASSY PART NUMBER,
AND MATERIAL SPEC. PURCHASING TO FORWARD
VENDOR CERTS OR COMMENTS TO (W) ENGR
WITH COPY OF PURCHASE ORDER.
SUPPLIERS SHOULD ALSO STATE, WHETHER A
NON-ASBESTOS MATERIAL IS AVAILABLE AS
A SUBSTITUTE, WHICH WILL NOT AFFECT THE
UNIT COST, RELIABILITY, FUNCTION, DELIVERY ETC.
THESE ALTERNATE MATERIALS SHALL BE
IDENTIFIED BY SPECIFICATION, DESCRIPTION
PART NO'S ETC. NOTIFY WEC. OF ANY
COST, DELIVERY CHANGE CAUSED BY THE
USE OF THE NEW MATERIALS.

DRAFTING

CLEARANCE DESK

DESIGN ENGR

K. 6/4/81

STRESS ENGR

RELIABILITY ENGR

MFG. ENGR

MATERIALS ENGR

ENGR SUPER

QUALITY ENGR

BUWERS REP. &
EINSMAAT

CLEARANCE DESK

J. 6/5/81
REPRODUCTION & MAIL
SERVICES (FOR RELEASE)

NOTE: ALL CHANGES MUST BE APPROVED
BY WEC ENGINEERING PRIOR TO FINAL
RELEASE FOR PURCHASE AND MANU-
FACTURING.

EFFECTIVITY

53V3505 STADLER
53V3506 PORT/GR
53V3507 STADLER
53V3508 PORT/GR

ATTACHED IS A LIST OF COMPONENTS/
MATERIALS LIKELY TO CONTAIN
ASBESTOS MATERIALS -

THIS INQUIRY IS TO DETERMINE ASBESTOS CONTENTS

EN BY DATE APPROVED BY DATE
J. Sullivan 6/1/81 C.D. 6/2/81 6/5/81

FOR RELEASE
R INFORMATION

DISPOSITION OF MATERIAL OR PARTS

ID FILE
ACT NO. (OR CHANGE NO.
IF MORE THAN 2.0)

RELEASED

NO. WP

JUN 5 - 1981

FORMATION TO SHOP ON

D. SPEC. NO.

ORIGINAL

JUN 10 1981

SEE EFFECTIVITY

REQTS: ☐ PARTIAL ☐ COMPLETE

DISTRIBUTION LIST			
MARINE/HEAVY MACH	CLASS	DWG	COPIES
COAT	CLASS	DWG	6517 A/P
IND ENGR	41-15		ORIG+1
DEV FILE	71-1		1
ENGR FILE	41-8		1
SCHEDULING	41-15		1
MFG INFO	41-15		1
MFG FILE	44-1		1
TECH PUB	11-40		1
OTHER:			
PROD MGR	21-3		1
CONTRACTS	71-2		1
QC ENGR	33-2		1
ILS	41-4		1
CHPTA CTR	72-4		1
BALCOFF	41-2		1
LOGISTICS	21-22		1

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DESCRIPTION & (VENDOR)	PHASE CODE	PART NO.
Precipitator, electrostatic vent fog (Trion, Inc.)	9925	428900
2. Brake (P. G. C.)	9246	03-3900-0017-5
3. Clutch (SSS Gears, Ltd.)	9246	SL14191 Type 1407
4. Gen. Tach. (Dynapar Corp.)	9040	02DC-2770-0030
5. Turning Gear Motor (Reliance Electric Cor.)	0822	801629-021
6. Micro Switch (Honeywell, Inc.)	0000A	DTE6-2RN2
7. Switch unit, clutch, engaged/disengaged (SSS Gears, Ltd.)	9246	SL14234
8. Sight flow indicator (Dover Corp.)	0000A	OPW-1571F-2.0
9. Brake control (P. G. C.)	9246	01-380-0380-4
10. Lockout tool (SSS Gears, Ltd.)	9800	SL14251
11. Electrical rev counter (Electric Tach. Corp)	9040	K20011-1B
12. Coupling, lubo pump assembly (Walden Gear Couplings, Dodge Division, Reliance Electric)	8712	C7011
13. Coupling, vertical, lubo pump assembly (P. G. C.)	8712	01-020-0109-3
14. Coupling, turning gear (Zurn Industries, Inc.)	0821	MB210124
15. DELETED		
16. DELETED		

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	<u>DESCRIPTION & (VENDOR)</u>	<u>PHASE CODE</u>	<u>PART NO.</u>
	Valve, angle .25 (Velan Valve Corp.)	6663(A)	33311-3 Fig. 1-275-B
18.	Gage, pressure (Weksler Corp)	6663(A)	VA-12-LP04-LIV
19.	Thermometer (Weksler Instrument Corp.)	0000A	ITD-30224
20.	Switch, pressure (Robinson-Halpern)	6750/6760	SMK-905-002
21.	Switch, pressure (Robinson-Halpern)	6750/6760	SMK-905-001
22.	Transducer, pressure (Consolidated Control Corp.)	6750/6760	R41GP46E-4-30G
23.	RTE (T. A. Edison Industries)	6750/6760	44105-00001

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