

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE 110 909LOT 35 989

NET WT/PKG

NO. PKG

PACK. WGT

LOCATION

PO

26201T-2026881T-234STUMP LUMP. 5,358TOTAL NET WT. 5,368

PKG. N-CODE

PROD. SPVR.

DATE

WHSE. OPER.

JV6/10/83

N32351

JUL 2 1980

24
247

CG 04 CODE K0-909-D PKG.
JUN-2 35989
EST. WGT. 1674 1596 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
K0-909-D (C)	EWK 1-27-78
	DCG 1-30-78
TYPED BY	
NSA 3-13-78	
MAKING NOTES	

REMARKS

TOTAL WGT. 5296# (Req 5274)

NAME: KROLOR® ORANGE Y NON-BLEEDING

INSTRUCTIONS					- PRESSING -		RECORD				
VAT	247				PRESSLOAD		1ST	2ND	3RD	4TH	5TH
DATE	6-5-80				STARTED		12:10				
TIME	11:00 PM				CAKES USED		48				
RELEASED BY	C. M.				WATER ON		9:20				
PRESS	2	22	23	24	HRS. WASHED		5				
NO. OF CAKES	46	46	46	52	OHMS		2000				
PRESS with		AGITATION				HRS. WASHED					
WASH TO	2000	OHMS with 135-145° water				OHMS					
TEST AFTER		HOURS				HRS. WASHED					
LOAD	on 6 cars					OHMS					
						CAKE CONDITION					
						NO. CARS LOADED	473				
						EXPLAIN LOSSES					

SAMPLES 1-8 oz
DELIVER TO CTL for color

SAMPLED BY 477 RELEASED BY W

- DRYING -

DRY 24 HOURS AT 180°F	LUMP: - OK - WET - SALTS - CONTAMINATED
DRY 1st stage only @ 180°F	
WET AS REQUIRED UNTIL DRY	
	ADDITIONAL DRYING HOURS REQUIRED

SAMPLES NO. DRUMS: 19
DELIVER TO NO. CARS PULLED LUMP WGT. 53.58
SAMPLED BY RELEASED BY

- GRINDING -

MILL 938 HSP 1/8" RP SCREEN 3500 RPM	SCREEN	RPM
MAX. TEMP. 170°F	MAX. TEMP.	°F
	EXPLAIN LOSSES	

SAMPLE / WITHOUT MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTL

DATE MIXED
SAMPLED BY RELEASED BY

N32351.01

DUP050457658

35989

41

16

0.00	*
2.91	+
0.12	-
2.96	+
0.12	-
2.94	+
0.12	-
2.95	+
0.12	✓
3.20	+
0.12	-
3.06	+
0.12	✓
3.07	+
0.12	✓
3.04	+
0.12	✓
3.00	+
0.12	✓
3.09	+
0.12	-
2.92	+
0.12	-
3.07	+
0.12	-
3.03	+
0.12	-
2.88	+
0.12	-
2.94	+
0.12	-
3.04	+
0.12	-
3.12	+
0.12	-
2.83	+
0.12	-
1.81	+
0.12	-
53.58	*

N32351.02

DUP050457659