

October 3, 1972
Formula No. AK-935
NEW

PLAINTIFF'S EXHIBIT

GP-2287

AKRON, NEW YORK, PLANT FORMULA
ALL PURPOSE JOINT COMPOUND AK-935.

DESCRIPTION OF PRODUCT - Topping Compound for topping joints and spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Defoamer MIII	Antifoaming agent	196	.02	1.00
Vanicide	Fungicide	126	0.05	2.00
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water retention aid	170	0.20	8.00
Mica	Anticracking agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive		3.75	150.00
Limestone	Filler		<u>83.03</u>	<u>3321.20</u>
			100.00	4000.00

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
71	65	68

WORKING PROPERTIES
Specifications

- Refer to plant Testing Procedure No. 33.

Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications

- Neutral dried compound should match the color of standard sample.

Note: For yellow compound add 4 lbs. of yellow oxide 2087 per batch.

EDO:ez

Lehnert 10.3.01-93

SGP 0016758

A-89

December 5, 1972
Supersedes Formula No. AK-935
Dated 10/3/72

AKRON, NEW YORK, PLANT FORMULA
ALL PURPOSE JOINT COMPOUND AK-935

-/ DESCRIPTION OF PRODUCT - All Purpose Joint Compound for bedding, taping, and finishing joints and spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Defoamer MIII	Antifoaming agent	196	.02	1.00
Vanicide	Fungicide	126	0.05	2.00
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water retention aid	170	0.20	8.00
Mica	Anticracking agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive		3.75	150.00
Limestone	Filler		<u>83.03</u>	<u>3321.20</u>
			100.00	4000.00

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.
Maximum Minimum Average

71 65 68

WORKING PROPERTIES
Specifications

- Refer to plant Testing Procedure No. 33.
Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications

- There shall be at most only a couple of very small cracks in the wedge.

COLOR

Specifications

- Neutral dried compound should match the color of standard sample.

Note: For yellow compound add 4 lbs. of yellow oxide 2087 per batch.

EDO:ez

-/ denotes change

Lehnert.10.3.01-94

SGP 001675

A-90

CHICAGO, ILLINOIS, PLANT FORMULA
ALL PURPOSE JOINT COMPOUND C-935

-/ DESCRIPTION OF PRODUCT - Compound for taping joints and finishing joints and spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Defoamer MIII	Antifoaming Agent	196	.02	1.00
Vanicide	Fungicide	126	0.05	2.00
Asbestos ZRF09	Bulking Agent	9	4.25	170.00
Asbestos SG210	Bulking Agent	-	1.50	60.00
Natrosol 250 HXR	Water retention Aid	170	0.20	8.00
Mica	Anticracking Agent	11	7.00	280.00
Calgon T	Dispersant	-	0.20	8.00
Dow Resin 164 (XD76646)	Adhesive		3.75	150.00
Limestone	Filler		<u>83.03</u>	<u>3321.20</u>
			100.00	4000.00

WORKING CONSISTENCY - Refer to Plant Texting Procedure No. 32.

<u>Specifications:</u>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	71	65	68

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications - Wet Mix shall be plastic and buttery working and free of grit or coarse particles.

CRACK RESISTANCE
Specifications - There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications - Neutral dried compound should match the color of standard sample.

Note: For yellow compound add 4 lbs. of yellow oxide 2087 per batch.

EDO:elz

-/ denotes change

Lehnert 10.3.01-95

SGP 0016769

A-91