

FILE NAME: Abex (ABX)

DATE: 1974 Aug 20

DOC#: ABX206

DOCUMENT DESCRIPTION: Internal Letter RE Comparative Asbestos Levels with
Data & Handwritten Cover Letter

C. L. Curtis / A. E. McHaven - Personal & Confidential

Attached are the results of our Industrial Hygiene Survey ran last June. Also attached is a copy of David Gidley's observations passed on to Mr. Blackwell for his meeting here last Thursday.

Charlie / AI -- we are beyond the point of discussion and only action will speak. Obviously, we can't do everything we would like to do -- Exhaust Air just isn't available, however. There are things we can do -- must do, within the limits allowed. For example, from the letter of Aug. 26, items 3 & 4 under block performs, etc.

If you like, you, AI and myself can discuss in detail, in the meantime, I suggest that you direct Bob and Tally to assign a man on each shift to complete the obvious work to be done.

CRM
9/3/64

MEDICAL DEPARTMENT

XC- 8-26-74

C. B. Mollney

D. Nickerson

G-5-9

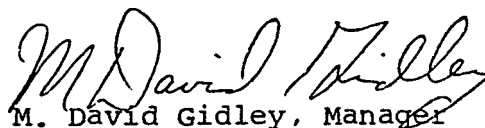
August 20, 1974

Mr. E. H. Feierabend
Vice President - Mfg.
FPG - Winchester

Subject: Comparative Asbestos Levels

The attached table lists the asbestos levels at the majority of work locations where concentrations above 5 fibers/ml have been found during one or more surveys since August, 1972. Locations where levels have been consistently low (below 5 fibers/ml) are not listed in the table. Exposures on the third shift are apparently well below the T.L.V. at all locations, and no data covering the January 31-February 2, 1973 survey date is included.

If you have any questions regarding the attached information, please let me know.



M. David Gidley, Manager
Industrial Hygiene and
Environmental Control

MDG:ej

Att.

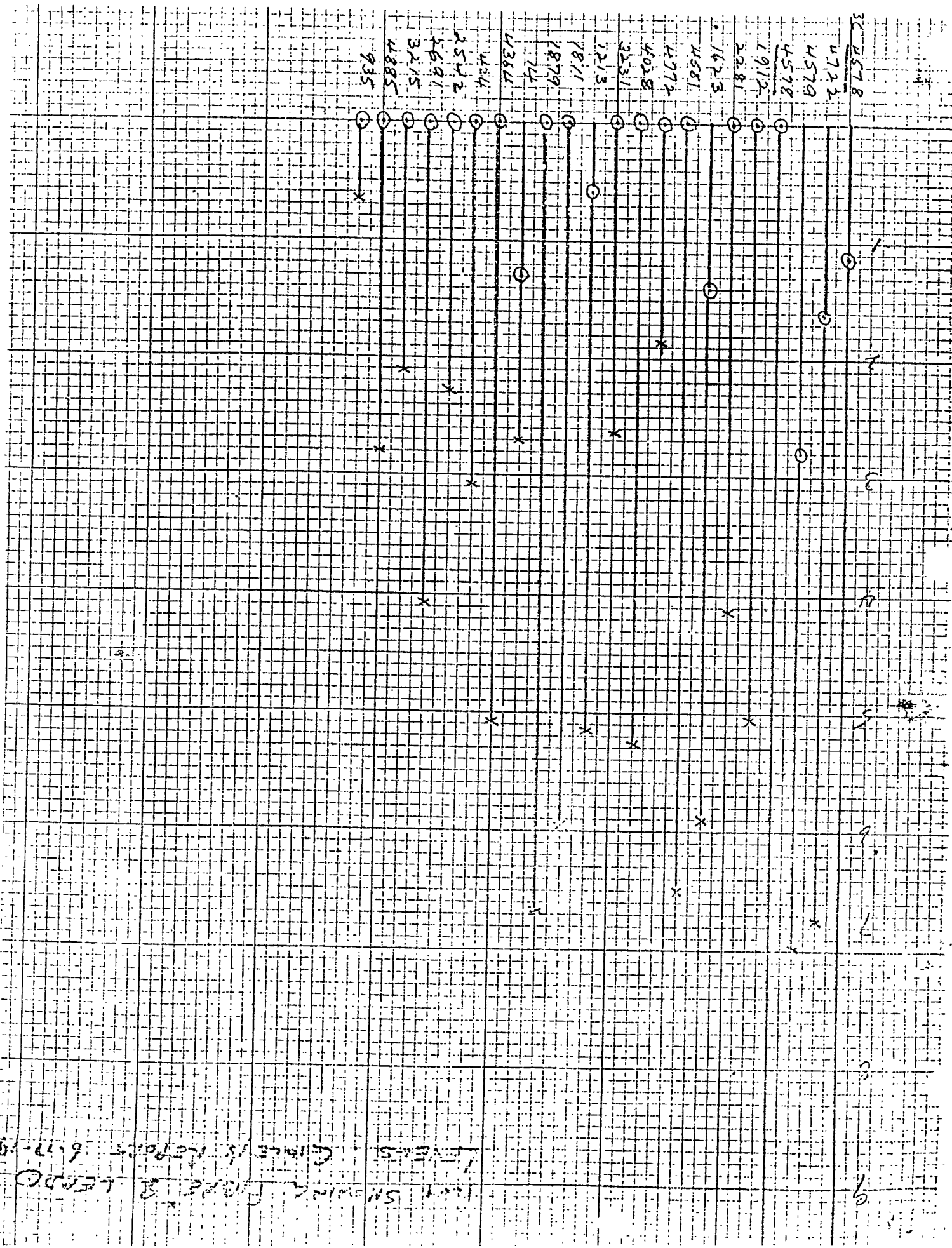
CC: D. K. Rennie

SPNY 000514

WINCHESTER - F.P.G.
COMPARATIVE ASBESTOS LEVELS

LOCATION			ASBESTOS LEVELS June, 1974 fibers/ml		ASBESTOS LEVELS September, 1973 fibers/ml		ASBESTOS LEVELS October, 1972 fibers/ml			ASBESTOS LEVELS August, 1972 fibers/ml	
Block Preform #13			11.2		3.36		7.7	8.1		6.01	
Blok Preform No. 2			6.74	5.9	6.04					4.62	
Blok Preform No. 3			6.97				26.4	22.0	21.7		
Block Preform No. 8			5.05		5.9			3.7		2.21	
Blok Preform No. 1			7.5		4.9			8.1		3.9	
Blok Fin.-Finish Gr. #142A			5.15	5.26	2.94			8.8		-	
Blok Finish-Printing Mach.			5.96		2.13			5.84		-	
Disc Brake Preform #1			5.09		7.4					-	
Disc Brake Preform #2			6.68		2.4	2.5		5.7		-	
D : Brake Preform #3			3.09		5.85			5.3		-	
Book Preform No. 11 & 15			2.29		4.84			7.3		1.02	
Book Preform #6			4.08		4.42			7.8		1.9	
Blok Press Dept.			2.12					2.9			

SPNY 000515



LEVEL
TIME
6-17-19

Block PREFORMERS W/O 8-17-

	1 st	2 nd	3 rd
OPERS.	15	15	15
LE TERS	1.5	1.5	1.5
2 nd VICE	1.5	1.5	1.5
SPW	0	1	1
Playback	1	0	0

$$19 + 19 + 19 = 57$$

DUAL # 6 VICEROY	DUAL # 5 VICEROY	SINGLE # 4 VICEROY	DUAL # 3 VICEROY	DUAL # 2 VICEROY	DUAL # 1 VICEROY
DUAL # 7 VICEROY	SINGLE SPACE # 6 FARREL	SINGLE # 9 H.P.M.	SINGLE # 10 FRENCH OILMILL	DUAL # 11 VICEROY	SINGLE # 12 STEWART BOLLING
	SINGLE SPACE # 17 FRENCH OILMILL	SINGLE # 16 FRENCH OILMILL	DUAL # 15 ERIE	DUAL # 14 VICEROY	DUAL # 13 VICEROY

CBM VLF PC H. MAIL P. FITZGERALD C. DICK

BLOCK PERFORM NO:

DATE:

ELEMENTS	STANDARD INCREMENTS	ACTUAL INCREMENTS	% VARIATION	COMMENTS
IN				
UP & STOP				
UP				
DWELL				
DOWN, UP & STOP				
UP				
DWELL				
DOWN				
OUT				
EJECT				
TOTAL CYCLE				

STANDARD CYCLE - Single Stroke ~~2288~~ .2288
Double Stroke ~~2288~~ .3330

N

2 ACT. TIME STD. TIME	# 5 .3950 VICEROY	# 4 .3330 VICEROY	# 3 .3950 VICEROY	# 2 .3330 VICEROY	# 1 .3950 VICEROY
7 ACT. TIME STD. TIME	# 6 .3330 FARREL	# 7 .3330 H.P.M.	# 8 .3330 FRENCH OILMILL	# 9 .3950 VICEROY	# 10 .3330 STEWART BOLLING
7 ACT. TIME STD. TIME	# 15 .3330 FRENCH OILMILL	# 14 .3330 FRENCH OILMILL	# 13 .3950 ERIE	# 12 .3950 VICEROY	# 11 .3950 VICEROY