

S.V. ALM #1, 3 V-201, 100, 181, 280, 282 C.V.

DATE PRINTED: 11/25/81
D.V.

CG 16 CODE RT-887-D PKG

PROCESSES APPROVED BY
() RT-887-D (E) BRK 11/5/81

JUN 25 1982

G2H09

(DATE) (LOT NUMBER)

TYPED BY: JMH

EST. WT. 1915 * LBS.

STANDARD HRS. 5.8 TIME M

PREPARATION NOTES: N-7656A lot T-403A 1656* 4 lots
T-403B 243# 1 lot

Pump handle to SV then vibrating screen & then

EQUIP MENT	NAME: MONASTRAL VIOLET R	1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM 1	PLUG OUTLET INTO ALM # & RUN IN 100# WATER				
2	OBTAIN FOR S3 LOT DRUMS			7656-A	1899
3	DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM				
	DRUM T-403-B 7.8		3W1	7656-A	
				7656-A	
4	STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY				

SV 2 PUMP ALM WITHOUT AGITATION THRU 20 MESH
VIBRATING SCREEN INTO V-181

MISC 3 REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS

SET-UP

DRUM

%

#2

403-A

21.4

2052

7656-A

#3

403-A

21.4

2091

7656-A

#4

403-A

21.4

2340

7656-A

#5

403-B

21.4

1257

7656-A

#6

7656-A

#7

7656-A

SV 4 STIR SV 15 MIN
RECORD: PH 3.0 (6.0-9.0) & IF NECESSARY

ADJ TO PH 7.2-7.6

ASSUME 50%

RECORD: PH 7.3

ASSUME 77%

SIFT IN

HEAT TO 140-150 F. IN 30-40 MIN & SHUT OFF

STEAM

STIR 30 MIN

FLOOD TO 50" (5000G) & STOP AGITATOR

VAT 100

181

201

280

282

312 50" (5000G) 50" (5000G) 83" (9900G) 50" (5000G) 50" (5000G)

START

FIN

OPTR

7:00 AM

3:00 PM

320

3 PM

6:15 PM

114

JUL 1 1982

JUL 6/30

N32828