

v. 200, 204, 210, 213, 261 c.v.
 CG 20 CODE BT-427-D PKG.
 → MAY -0-81-21040
 EST. WGT. 2419 LBS.
 STD. HRS. TIME M

D.V.		PROCESSES	APPROVED BY
→	BT-427-D	(J)	AJC 03-15-77
()	BT-442-P	(B)	DCG 03-15-77
()		()	MTW 03-16-77
()		()	
		TYPED BY	
		emw051777	

NON-BLEEDING

JIPMENT	NAME: MONASTRAL® BLUE R	USE LBS.	N CODE	ACCT. LBS.
	NOTE: For processing N-8900-A & N-8802-A, preset water meter per chart for water addition to full totes. Use mode 1 for full totes & mode 2 for stumping totes			
SV	1 Run 2-3" (±200 G) water into V-200			
	Station # 3 weigh & pump in		8900-A	
	Gals of Water			418
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	131-B 243 20.7 1174		8900-A	
	131-A 175 16.4 1067			
	Total 418 #100%			
	Station # 1 weigh & pump in		8802-A	1855
	Gals of Water			
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	56 1176 21.0 5600		8802-A	
	53 679 20.0 3395			
	Total 1855 #100%			
	4 Turn on agitator			
313	5 Run in 14" (207 G) water into V-313 & heat to 80-100°F			
2	6 Add in 3-4 min	185	530-A	185
	7 Stir 5 min & Record: pH 10.2 (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 15			
304	9 Run in 10" (122 G) water into V-304			
3	10 Weigh & dump in	64	20-A	64
	11 Stir to dissolve for S 17			
SV	12 Record: pH 4.0 (8.0-10.0)			
4	13 If necessary, adj to pH 8.0-10.0	Assume 50%	30	7-D 15
	& Record: pH 9.2	Assume 77%		27-D
	14 Heat to 170-175°F in 20-25 min			
	Record: Time Start 530 Temp 175°F			

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N-8802-A, N-8803-A, N-8900-A

HIGH SOLIDS PRESSCAKE

- NEWPORT SHIPPING THE ABOVE
IN PRESSCAKE OR SLURRY FORM
- AFTER REMOVING TOTE LID,
CHECK TOTE CONTENTS AS TO
WHETHER MATERIAL IS IN
PRESSCAKE OR SLURRY FORM
- IF PRESSCAKE FORM, PRESET
WATER METER AT 250 GAL WATER
USE MODE # 4 FOR PUMPING
FULL TOTES 4 MODE # 1 FOR
STUMPING TOTES
- IF SLURRY FORM, TREAT
AS PER CARD