

VINYL DRYER DEPARTMENT

EMPLOYEE SAFETY TRAINING

1. What people must abide by the Conoco General Plant Safety Rules and Procedures in our plant?
 - A. Visitors
 - B. Contractors
 - C. Employees
 - ☒ D. All of the above
2. Who must abide by department safety rules and regulations while in a given department area in the plant?
 - A. Department employees only
 - B. Visitors other than contractors
 - ☒ C. Contractors
 - D. Everyone
3. Good housekeeping results in improvement in:
 - A. Product output
 - ☒ B. Employee morale
 - C. Safety conditions and reduced injuries
 - D. Product quality
 - E. All of the above
4. A person who has an injury must report the injury to:
 - ☒ A. His Supervisor
 - B. The security guard
 - C. His lead operator
 - D. The first person he sees after the injury
5. What do you use to wash a respirator?
 - A. Wash the respirator with cold water
 - B. Wash the respirator with hot, soapy water
 - ☒ C. Wash the respirator with warm water, mixed with a mild detergent, according to the manufacturer's instructions
 - D. Respirators do not need to be washed
6. What should an employee know in order to perform a job safely?
 - A. How to produce more product than anyone else
 - B. How to try harder
 - ☒ C. The correct operating procedures for the job
 - D. How to keep on the move by checking on problems

7. Who must sign the VCM Regulated Area Log sheet when entering a regulated area?
- A. Hourly employees
 - B. Salaried employees
 - C. Contractors
 - ☒ D. Everyone
8. The work permit system is followed in the following areas of the plant:
- A. The vinyl reactor and vinyl dryer areas
 - B. Compound, dry blend, and P-1 areas
 - C. V.C. tank farm, and yard areas
 - ☒ D. All areas
9. Where and how is electrically driven equipment locked-out for repair or entry?
- ☒ A. At the breaker box with a lock
 - B. At the start/stop switch with a lock
 - C. At the stop/start switch with a tag
 - D. At the stop/start switch with a special pin only
10. Employee smoking is permitted only in what areas?
- A. As specified in Department Safety Rules
 - B. All office area's
 - C. Maintenance Shops
 - D. Designated breakroom area
 - ☒ E. All areas mentioned
11. Any person who recognizes an unsafe condition or unsafe act should immediately report it to his:
- A. Friend, if a co-worker
 - B. Co-worker, if a friend
 - ☒ C. Immediate Supervisor
 - D. Security Guard
 - E. Training Supervisor
12. A person should always wash his hands after handling any chemicals before he:
- A. Does the next job
 - B. Does reports or similar paperwork
 - C. Enters the east warehouse
 - ☒ D. Eats or smokes
13. Who is authorized to operate a Fork Lift truck in the plant?
- A. Anyone who has driven a fork truck before
 - ☒ B. A Conoco licensed operator
 - C. An experienced driver who has operated lift trucks for two years
 - D. Anyone whose supervisor asks him to do so

14. What is the correct plant phone number for sounding the plant fire alarm?

- ☒ A. 81
- ☐ B. 61
- ☐ C. 62
- ☐ D. 63

15. What is the correct plant phone number for sounding the VCM vapor release alarm?

- ☒ A. 61
- ☐ B. 62
- ☐ C. 81
- ☐ D. 63

16. What is the correct plant phone number to give the all-clear signal after a VCM emergency or fire?

- ☒ A. 63
- ☐ B. 81
- ☐ C. 62
- ☐ D. 61

17. Who is authorized to perform repair work on respirators?

- ☒ A. Instrument mechanics only
- ☐ B. Appointed, qualified persons only
- ☐ C. Shift mechanics
- ☐ D. Shift supervisors

18. Are all Conoco plant personnel required to participate in the VCM health training?

- ☒ A. Yes
- ☐ B. No

19. Before entering a vessel of any kind, is it absolutely necessary that all lines to the vessel be blanked off?

- ☒ A. Yes
- ☐ B. No

20. Which of the following equipment require a continuous flow fresh air mask for entry?

- ☐ A. Dryer Inlet
- ☐ B. Dryer Outlet
- ☒ C. Day Collector

21. A manhole watch is required to enter the V-10 activator pit.

- ☒ A. Yes
- ☐ B. No

22. A safety line and harness must be worn when entering:

- ☐ A. V-10 activator pit
- ☒ B. Dryer burner and inlet duct
- ☐ C. Day Collector

23. Gloves must be worn when:

- ☐ A. Opening bag boxes
- ☐ B. Cleaning dryers
- ☒ C. Bagging Resin
- ☐ D. All of the above

24. Ear protection must be worn on Bird deck when in this areas for more than 30 minutes.

- ☒ A. Yes
- ☐ B. No

25. The east end of V-11 Dryer room is the primary evacuation area for the Vinyl Department.

- ☒ A. Yes
- ☐ B. No

26. There are how many Scott Air Paks in the V-11 Dryer area?

- ☒ A. 4
- ☐ B. 1
- ☐ C. 3

27. The following people are responsible for housekeeping in the Dryer Areas:

- ☐ A. Utilities
- ☐ B. Dryer "A" Operator
- ☒ C. Dryer Lead Operator
- ☐ D. All of the above

28. All Dryer Personnel are authorized to drive the fork truck assigned to the Dryer Department.

- ☐ A. Yes
- ☒ B. No

29. Dryer Personnel are permitted to use air hose without safe-to-blow nozzles for personal cleaning.

- ☐ A. Yes
- ☒ B. No