

13/245
PRODUCT NAME = MOLYBDATE ORANGE
LG 01 CODE YE-698-D PKG
LOT MAY -0.81-E-1437
EST'D WGT 5632
TOTAL EST'D WGT= LBS (CRT ENTRY)

NON-BLEEDING
PROCESSES APPROVED BY
YE-698-D (S) F. POST 4/14/81
ALTERNATE
TYPED BY JMH
MAKING NOTES
JOB NAME: 01YE698DPS

INSTRUCTIONS = PRESSING = RECORD
VAT | | | | | PRESSLOAD | 1ST | 2ND | 3RD | 4TH | 5TH
DATE | | | | | STARTED | 19 37 46 | | | | |
TIME | | | | | CAKES USED | 52 | | | | |
RELEASED BY | | | | | WATER ON | 20 | | | | |
PRESS | 2 | 92 | 93 | | HRS. WASHED | 24 | | | | |
NO. OF CAKES | 54 | 54 | 54 | | OHMS | 2.10 | | | | |
PRESS WITH AGITATION | | | | | HRS. WASHED | | | | | |
WASH TO 2000 OHMS WITH 35-75 F WATER | | | | | OHMS | | | | | |
TEST AFTER 2 HOURS | | | | | HRS. WASHED | | | | | |
LOAD ON 7 CARS | | | | | OHMS | | | | | |
CAKE CONDITION | | | | | NO CARS LOADED | 373 | | | | |
EXPLAIN LOSSES

SAMPLES
DELIVER TO
SAMPLED BY
RELEASED BY

= DRYING =
(EXTRUDED) DRY 10 HRS AT 240 DEG F
(NOT EXTRUDED) DRY 10 HRS AT 240 F
LUMP: - OK - WET - SALTS - CONTAMINATD
ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO COLOR TEST LAB
NO CARS PULLED
SAMPLED BY
RELEASED BY
NO DRUMS
LUMP WGT 5841

= GRINDING =
MILL MIKROATOMIZE SCREEN RPM SCREEN RPM
MAX. TEMP DEG F MAX. TEMP. F
SET ROOF BLAST - GATE AT "9" FOR
HIGH AIR FLOW
EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES
DELIVER TO CTL
DATE MIXED
SAMPLED BY
RELEASED BY

1437
41
231

0.00 *

3.34 +
0.12 -
3.13 +
0.14 -
3.26 +
0.12 -
3.16 +
0.12 -
3.28 +
0.12 -
3.21 +
0.12 -
3.35 +
0.12 -
3.13 +
0.12 -
3.19 +
0.12 -
1.60 +
0.12 -
29.43 *

29.43 +
2.84 +
0.12 -
3.36 +
0.12 -
3.14 +
0.12 -
2.96 +
0.12 -
3.17 +
0.12 -
3.24 +
0.12 -
3.32 +
0.12 -
3.07 +
0.12 -
2.93 +
0.12 -
2.15 +
0.12 -
58.41 *

DUP050095655