1-1-82

PRODUCT SPECIFICATIONS

PACIFIC DIVISION MARTINEZ

ROOFING MACHINE # 1

ISSUED DATE 6-4-73

REV: 5-21-74

PRODUCT CODE 22 81 108

PRODUCT NAME ASBESTOS CAP SHEET 2" SELVAGE

SUPERSEDES: 1971 STD.

DESCRIPTION: Roll Length: 36'
Rolls/pallet: 30

CODE	RAW MATERIALS DESCRIPTION		108 SQ. FT. MATERIALS PER ROLL NET WEIGHT	GROSS WEIGHT	NET PER 100 Sq. Ft.
	Materials Per 108 sq. ft.				
29100	Felt	Asbestos, #12 x 36"	13.0	13.8	12.0
15400	Saturation	50%	6.5	6.7	6.0
14200	Coating		~~11.8~~ 11.1	~~12.1~~ 11.4	~~11.0~~ 10.5
56200	Filler	53%	~~13.3~~ 12.6	~~13.7~~ 13.0	~~12.4~~ 11.7
56150	Surfacing	#11 Granules, colored	~~30.6~~ 32.2	~~32.7~~ 34.5	~~28.3~~ 29.8
50500	Backing	Fine sand)			
50500 Sand Line *	~~Selvage, 2",~~	Fine sand)	~~4.6~~ 4.4	~~5.1~~ 4.8	~~4.2~~ 4.0
					73.9
	Weight per 108 sq. ft.		79.8	~~84.1~~ 84.2	
	Finishing Materials		0.1		
	Shipping Weight		79.9		

* 1/4" Sand line placed 2" from Sacnt edge of Sheet

FINISHING MATERIALS:

65896	Wrapper, 21" x 36" printed: Type 15, Built-up U.L. Label	0.072#
Expense	White glue:	0.021
		0.093#

002009

RECORD RUN LOG:

units/shift	date

PCD Operating Speed 350 rolls/hr. Production Crew Size 14 Unit roll

White

PLAINTIFF'S EXHIBIT BIR-9