

PREMIUM BUILDING PRODUCTS COMPANY

RESIN SPECIFICATIONS (NON ANTI-STAT)

<u>Test Method</u>		<u>Range</u>
ASTM-D-1243-66A	<u>INHERENT VISCOSITY</u> - Desired:	.89 to .92
ASTM-D-1895-69	<u>BULK DENSITY</u>	34 + 5% Lbs/Ft ³ - 5% Lbs/Ft ³
ASTM D-1921-63 100 gr. of resin	<u>SCREEN**</u> 40	Trace
	60	3%
	80	15 to 30%
	100	30 to 55%
	140	20 to 40%
	200	9% maximum
	Pan	3% maximum
	<u>RVCM</u>	EPA METHOD 107
ASTM D-3030	<u>VOLATILES</u> - Desired:	0.15 - 0.20%
	Maximum Allowable:	0.3%
ASTM D-792-66	<u>SPECIFIC GRAVITY</u>	1.40
Hunter L/a/b	<u>COLOR</u>	L 96.0 to 98.0*
		a -0.4 to +0.1
		b 1.0 to 2.0
Water Suspension 62.5 gr. of resin	<u>CONTAMINATION</u>	< 10 specs
	Maximum Allowable:	15 specs

Q.C. data to be mailed at time of car release.

*Per Premium Color Values.
**Per Premium Results.

12/29/94
JTM/lp