100

CG 32 CODE RT-428-D PKG.

→ Dec. 2' 80 LOT-38108

EST. WGT. 3108 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
RT-428-D (X)	JJG 05-12-78
	DCG 08-10-78
TYPED BY	
emw081778	

MAKING NOTES

REMARKS

NAME: WATCHUNG® RED B — NON-BLEEDING

EC

INSTRUCTIONS — -PRESSING- — RECORD

						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT	901					STARTED	10				
DATE	12-2-80					CAKES USED	80				
TIME	8:45 PM					WATER ON	8:30				
RELEASED BY	[illegible]					HRS. WASHED	5				
PRESS	95	96				OHMS	3000				
NO. OF CAKES	76	88				HRS. WASHED					

PRESS with AGITATION

WASH TO 3000 OHMS with 35-75°F water

TEST AFTER 3 HOURS

HRS. WASHED			
OHMS			
CAKE CONDITION			
NO. CARS LOADED	10		

LOAD one 10 cars

1 - Press immediately code

2 - Instruct Making Area to add 10# N-588-D halfway thru pressing

3 - Clean magnetic separator after pressing

Cleaned by 469 Time cleaned 8:30

EXPLAIN LOSSES

SAMPLES

DELIVER TO 705

SAMPLED BY # 469 RELEASED BY

-DRYING-

DRY 20 HOURS AT 220 °F

Hold on track 30 min before dumping

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 18

SAMPLES

DELIVER TO

NO. CARS PULLED 10 LUMP WGT. 3114

SAMPLED BY 188 RELEASED BY

-GRINDING-

MILL 2 HSP 1/8" RP SCREEN 3350 RPM

MAX. TEMP. 150°F

SCREEN	RPM
MAX. TEMP.	°F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 2 Env

DELIVER TO C T L

DATE MIXED

SAMPLED BY 221 RELEASED BY

DUP050107660