LABELLING OF PRODUCTS
AT
RMIPCO



Basis for Labelling - OSHA Standard Part 1910.93A(g)2(i) effective July 7, 1972 through Change #13 dated September 10, 1976. (Exhibit F)

Policy Relation to Labelling

~~October~~, 1972 - Label all products containing asbestos fibers that are not "locked-in" by a modifying agent. Labelling began in October, 1972 ~~both~~ in Charleston and Manheim plants. (Exhibit A)

May 22, 1974 - Manheim plant began labelling all products containing asbestos fiber. (Exhibit B)

June 1974 - Stratford plant began labelling all products containing asbestos.

March 17, 1975 - All plants began labelling all products containing asbestos fiber. (Exhibit C)

~~October 1975~~ Dated 1975 - Additional label employed for automotive, bus, truck and industrial lining and clutch facings. (Exhibit D)

Current Practice - All products containing asbestos fiber are labelled with label No. 1 (Exhibit D), and the industrial linings also carry label No. 2 (Exhibit D).

January 4, 1977

Affixing Of Labels

1. Labels are affixed to product where practicable. Otherwise they are placed on the outer surface of the shipping container near address label or on shipping tag.

   Note: When labels are affixed to the intermediate containers the outer surface of shipping container is not labelled. Labels are affixed to intermediate containers destined for RMIPCO finished goods stock and eventual resale.

Fred Hughes

ASBESTOS-CONTAINING PRODUCTS CARRYING OSHA CAUTION LABEL

AMPCO Charleston Plant

Date: 2/10/75

PRODUCT	HOW LABELED	DATE LABELING COMMENCED
Asbestos-Wick & Rope	Printed Gummed Label Affixed to outer surface of shipping container	Oct. - '72
" Lap	"	"
" Yarns for Packing Mfgr.	"	"
" Yarns, braiding, Hi-Tensile	"	"
" Roving	"	"
" Wire Wiping Wick	"	"
" Cloth lagging-under 1 1/2#/yd^2	"	"
" " over 1 1/2#/yd^2	"	"
" Reinforce for Plastic Lamitation	"	"
" " Under 1 1/2#/yd^2	"	"
" " over 1 1/2#/yd^2	"	"
" Metallic, Friction	"	"
" " Gasket cutter	"	"
" " Shipyard Use	"	"
" Tapes, plain, untreated	"	"
" metallic, untreated	"	"
" Tubing, plain, untreated	"	"
" Filter fiber, carded	"	"
Asbestos Filter, fiber crushed, opened	Printed Gummed label affixed to outer surface of shipping container	Oct. - '72
" felt, pyrotex	Mannheim Item	
" " " Tapes	Mannheim Item	
Revolite Covers	"	"
" Pads	"	"
Fluoribestos Sheet	Mannheim Item	Sept. - '74
Asbestos Boiler gaskets	"	"
Brade Lining	"	Oct. - '74
Tadpole Tape untreated	"	Oct. - '72
Asbestos Cord untreated	"	"
Brake Linings	"	"

ASBESTOS-CONTAINING PRODUCTS NOT PRESENTLY CARRYING OSHA CAUTION LABEL

RMIPCO CHARLESTON Plant

Date: 2/10/75

PRODUCT	HOW PRODUCT WILL BE LABELED	DATE LABELING WILL COMMENCE
Asbestos Cable Filler	Printed Gummed Label Affixed to outer service shipping container.	2/21/75
" Paper makers felt yarn	"	"
" Steam Hose Yarn	"	"
" Cloth Aluminizing	"	"
" " Blankets, Screens	"	"
over 1 1/2#/yd^2	"	"
" " lagging 1 1/2#/yd^2 & over	"	"
" " Lagging 1/1/2#yd^2 Under	"	"
" " Body wear	"	"
" " for gloves mitts	"	"
" " Neoprene coated	"	"
" Tubing, plain treated	"	"
Compressed Asbestos Sheet & 1776	"	"
Asbestos Cloth coated	"	"
" Tubing coated	"	"
" Tadpole Tape uncoated	"	"

~~(Exhibit B)~~ (Ex-A-2)

MQS 1720

CAUTION

CONTAINS ASBESTOS FIBERS

AVOID CREATING DUST

BREATHING ASBESTOS DUST MAY CAUSE

SERIOUS BODILY HARM

3.A.(1) MQS 17207

Ex (A)

INTER ORGANIZATION COMMUNICATION

RM Friction Materials Company

MANHEIM

TO: Mr. Fred Hughes
R/M Industrial Products Co.
N. Charleston

DATE: Feb, 5, 1975

SUBJECT: Labeling of Products Containing Asbestos

This memo is in response to your telephone call of 2/4/75 regarding this matter relative to products Manheim makes for RMIP Co.

As part of Manheim's compliance program to meet the OSHA asbestos standards, as of 10/24/72 all products leaving Manheim, which did not have asbestos fibers "locked-in" by a modifying agent, were labeled with a label meeting the requirements of the OSHA standard. The list of products so labeled at that time was:

Textile Products - Roving; Lap; Untreated Yarn, Cloth, & Tape; Wick & Rope; RPD Molding Compound; Filter Fiber.

Packing Products: 26 Specific Anchor Numbers and 12 Specific RM numbers.

On May 22, 1974 Manheim's labeling policy was extended to cover all products containing asbestos, with or without the fibers being "locked-in".

If more information is needed on this matter, please let me know.

H. F. Anspach

jds

cc: D.L. Juhl
I.H. Weaver

Delmage
Ox- Dolan
2/7 Ferrucci
Krucks
Oliver
Scowcroft
Tiedeman

(Ex B)

MOS 17208

North Charleston, SC

Mr. R. Cobb - Stratford
Mr. F. Sensenderfer - Manheim
Mr. C. Singletary - North Charleston

February 27, 1975

Effective March 17, 1975 RMPCO will begin labeling all products containing asbestos with a caution label identical to the attached sample.

These caution labels will be affixed in the following manner:

1. Where practical the caution label will be affixed directly to the product itself. If not practical with small items, such as valve rings or with products where the label won't readily adhere to the product, or with products that will be damaged by affixing a label, etc. determine where to affix the label using these four points as a guide.

2. Whenever point #1 is not practical the caution label will be affixed to the "intimate" carton or container in which the product is contained.

3. Whenever point #2 is not practical (for reasons outlined in point no. 1) the caution label will be affixed to the outside shipping container. If the outside shipping container is also the "intimate" container, then obviously points 2 & 3 are the same.

4. If the product is labeled as in either points 1 or 2, and there is also an outside shipping carton or container, Do Not label the outside container. It is not deemed necessary to "warn" truckers, warehousemen, etc. as to the fact the carton's content contain asbestos.

A temporary supply of labels are available from Charleston until you can procure your own locally. Contact Mrs. Betty Rinker.

Mr. Carlyle Singletary will arrange for labelling applicable RMPCO of products currently in field sales warehouses and furnish them an adequate supply of labels.

Fred Hughes

art

cc: Mr. M. W. Oliver
Mr. W. Krucke

CAUTION

CONTAINS ASBESTOS FIBERS

AVOID CREATING DUST

BREATHING ASBESTOS DUST MAY CA

SERIOUS BODILY HA

INTER ORGANIZATION COMMUNICATION

Raybestos-Manhattan

Corporate - Trumbull

DIVISION and LOCATION

TO: Messrs. G. F. Butt
J. F. Glennon
R. L. Hopper
W. J. Kissel
W. Krucke

DATE: August 29, 1975

SUBJECT: Recommended Work Practices

It is imperative that R/M promptly provide clear instructions on the safe handling of asbestos containing friction materials, reinforced plastics and molding compounds to all customers in all trade classes. The instructions must be issued in a manner most likely to reach the worker handling the product.

Commencing on or before October 1, 1975, every box containing automotive, bus, truck and industrial brake lining sets and clutch facings must contain a card carrying the text shown below.

Tags may be used for roll lining. The instructions must also be included with asbestos containing friction materials, reinforced plastics and molding compounds shipped in bulk. In such cases, the card on which the instructions are printed must be of sufficient size to be readily observed by the worker opening the shipping container. If preferred, the instructions may be stenciled on the shipping container if they are clearly visible to the worker on the receiving end.

Remember: The objective is to caution the worker handling the material to use safe work practices.

IMPORTANT

Asbestos Dust Hazard

Do Not Breathe Dust
Do Not Use Air Hose for Cleaning
Do Not Machine Without Dust Collection Equipment

Do Use Vacuum or Wet Cleanup Methods
Do Dispose of Dust in Sealed Container
Do Wear Mask if Unable to Avoid Dust

For Further Information Contact:

Environmental Affairs Department
Raybestos-Manhattan, Inc.
100 Oakview Drive
Trumbull, Connecticut 06611

MQS

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These instructions are in addition to the caution label required by OSHA regulations. This label may be changed by the Revised Asbestos Standard scheduled to be published by September 30th.

You may wish to have these instructions printed on the set boxes and other containers to reduce cost. However, because of the impending change in the Asbestos Standard, rearrangement of box design should be held up until OSHA requirements are known.

As we have discussed, Walt Kissel and Joe Glennon will coordinate the design of instruction cards for their needs with respect to size and type of printing, etc.

Instruction cards for use in set boxes can be identical for Manheim, Stratford and Peterborough. Instruction cards for bulk shipments from Manheim and Stratford should be suitable for Crawfordsville and Peterborough, as well.

Please let me know if you have any questions.

J. H. Marsh

CC: Management Advisory Board
Messrs. D. L. Juhl
I. E. Weaver
Dr. J. J. Magenheimer

4 SEPT 74

A.P. TIEDEMANN INSTRUCTED MELVIN - DRIGGERS TO ORDER TAGS AND IMPLEMENT PROGRAM.

I WILL CHECK IN OCTOBER TO SEE THAT TAGGING IS BEING DONE AND WILL SEND A TAG TO J. H. MARSH AT. THAT T.

XC: J.H. MARSH
M.W. OLIVER

IMPORTANT

ASBESTOS DUST HAZARD

Do Not Breathe Dust

Do Not Use Air Hose for Cleaning

Do Not Machine Without Dust Collection Equipment

Do Use Vacuum or Wet Cleaning Methods

Do Dispose of Dust in Sealed Container

Do Wear Mask if Unable to Avoid Dust

For Further Information Contact:

Environmental Affairs Department
Raybestos-Manhattan, Inc.
100 Oakview Drive
Trumbull, Connecticut 06611

SH0001.0-9/75

label #1

CAUTION

CONTAINS ASBESTOS FIBERS

AVOID CREATING DUST

BREATHING ASBESTOS DUST MAY CAUSE

SERIOUS BODILY HARM

label #2

IMPORTANT

ASBESTOS DUST HAZARD

Do Not Breathe Dust

Do Not Use Air Hose for Cleaning

Do Not Machine Without Dust Collection Equipment

Do Use Vacuum or Wet Cleaning Methods

Do Dispose of Dust in Sealed Container

Do Wear Mask if Unable to Avoid Dust

For Further Information Contact:

Environmental Affairs Department
Raybestos-Manhattan, Inc.
100 Cairview Drive
Trumbull, Connecticut 06611

SHCC01.C-9/75

Ex E