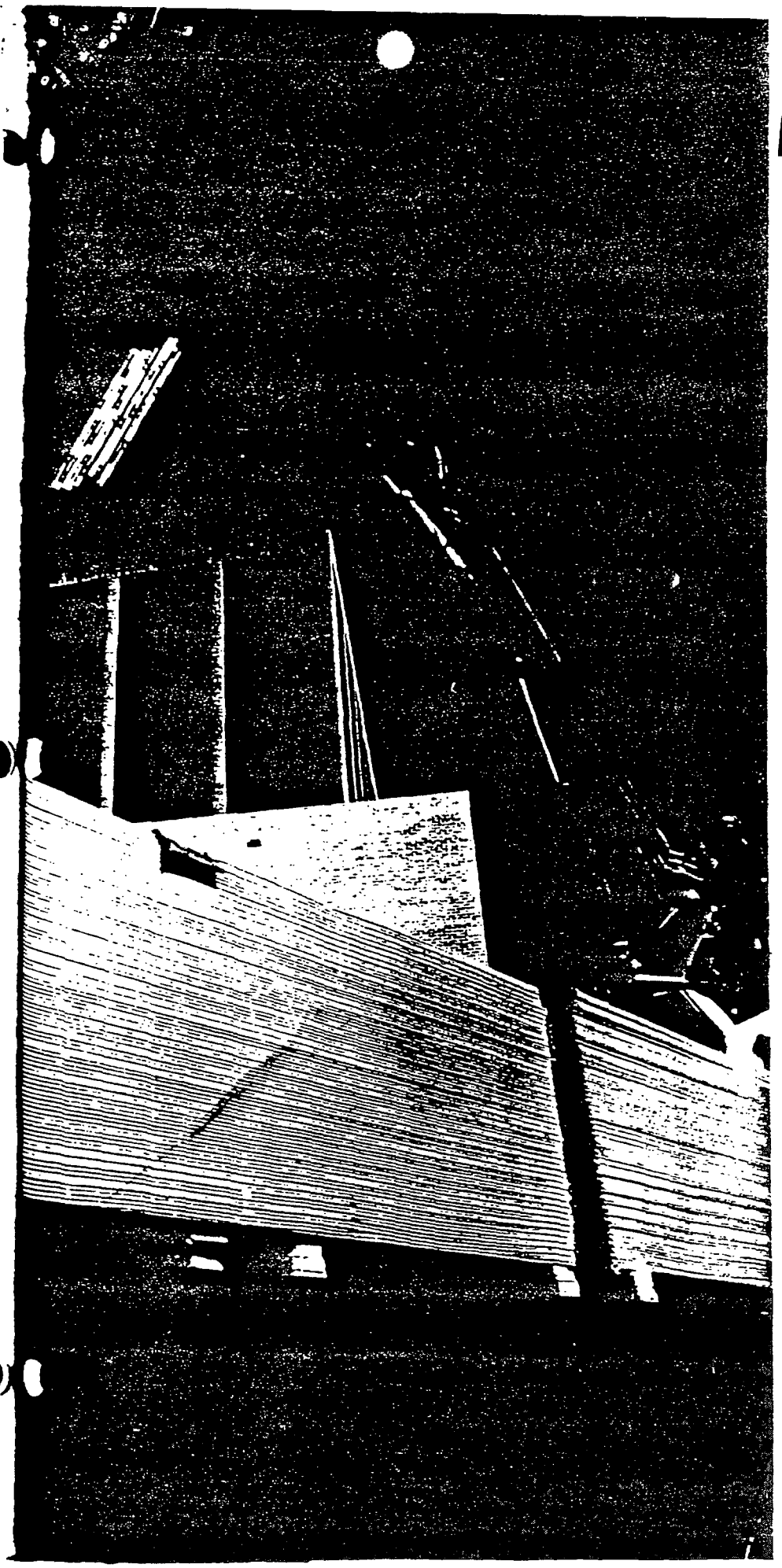


PLAINTIFF'S EXHIBIT

GP-839

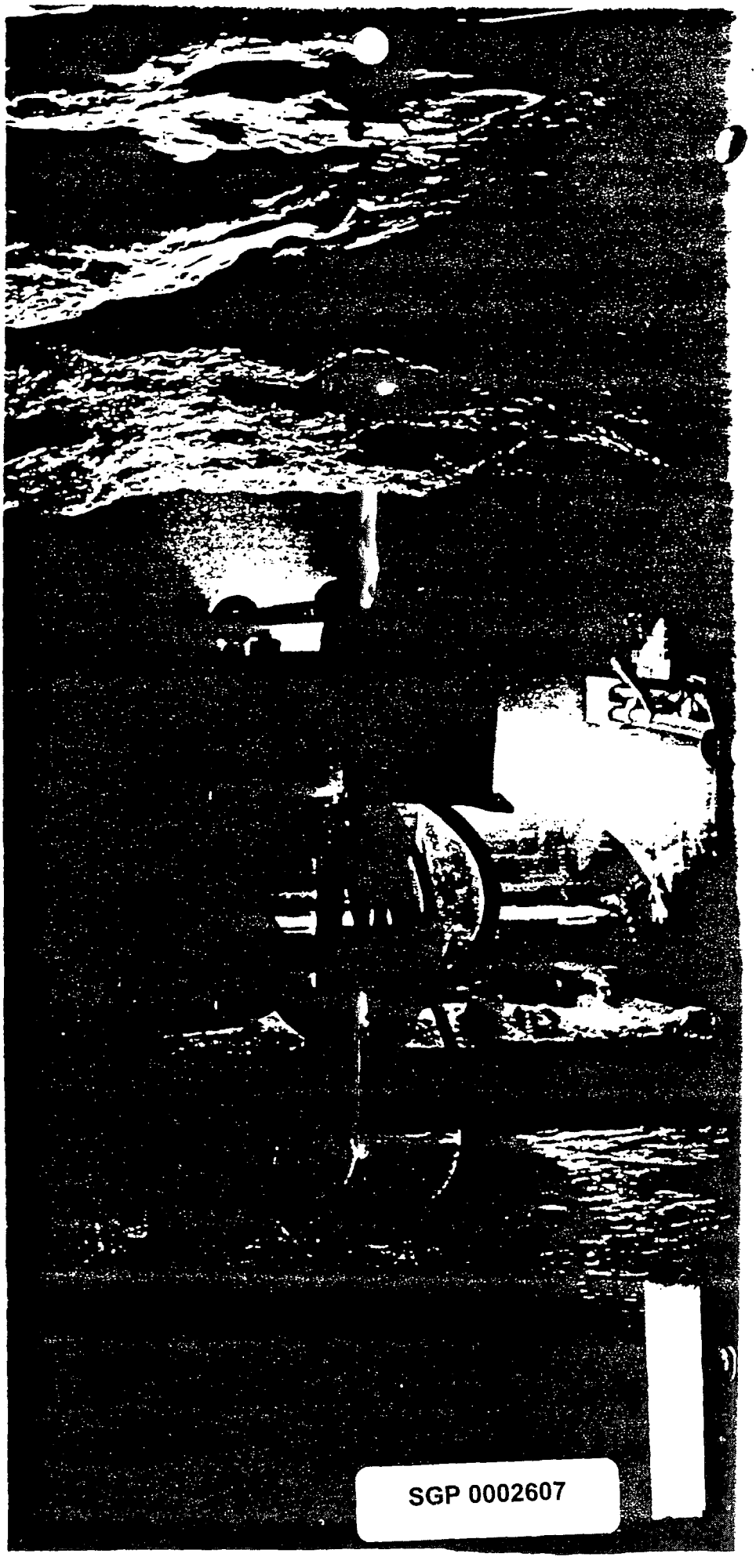
1976

Gypsum Board

ASSEMBLY

SGP 0002606

DT	Document Index	2
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PP	Product Presentation	5
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MF	Materials, Finishes	28-34
CS	Coatings, Surfaces	28-34
TC	Technical Support	35
CC	Code Acceptability, Certification	35



TESTING AND RESEARCH FACILITIES

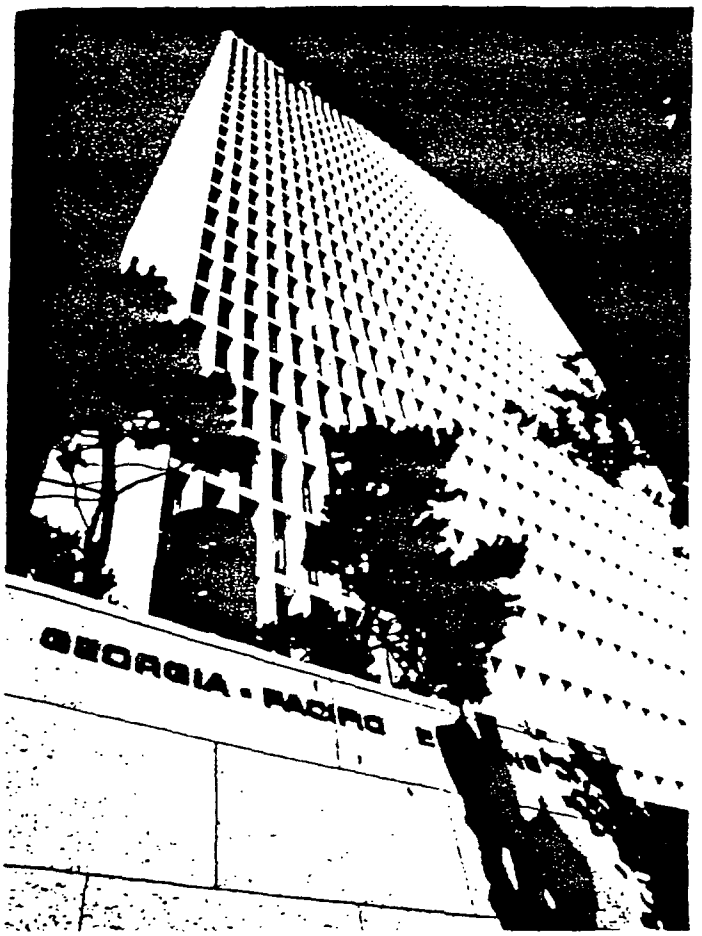


Georgia-Pacific's Gypsum Product Development and Technical Service laboratory is located at Tigard, Oregon. This is where new products such as Predec® gypsum paneling, tile backer board, sound deadening board, Sentinel™ board, Denscote®, Denscal® and Densite® plasters, and Firestop® gypsum board had their beginnings. The G-P family of joint system products, the G-P sound control systems and the G-P fire rated systems, including the shaft wall systems, were also developed here. The increase in multi-family living has made fire safety and sound privacy of utmost importance.

The technical personnel at the Gypsum Lab also deal with quality and production problems. The effort to offer reliable products at the lowest possible cost is a never-ending task. Georgia-Pacific must be technically competent in these continually changing times in order to be able to furnish the products required by the construction industry.







GEORGIA-PACIFIC
THE COMPANY

Georgia-Pacific began its history distributing lumber domestically and abroad from the South, then entered the fields of plywood manufacture and timber ownership and management. It believed in integrated manufacturing and each phase of using a tree's residue produced something new . . . lumber hardboard, particleboard, pulp, paper (fine papers, working papers, containers, tissues, food board, etc.), chemicals from paper residues, chemicals to help make wood products, chemicals for broad market sales, new kinds of plywood, recycling of wood and chemical materials, development of new and better trees, better timber management methods. Other resources include . . . gypsum (gypsum products), natural gas, metallurgical and other coal, oil, silica, ceramic clays and many other minerals. G-P is also a nationwide distribution system in every major market in the United States and Canada, and a transportation company with fleets of trucks and railcars to ensure good service with good products. Georgia-Pacific owns timber throughout the U.S. and in Brazil and Canada; timber rights in Indonesia and the Republic of the Philippines. It also manufactures wood products in Brazil, the Philippines and Indonesia, selling to both Asia and America. G-P is a highly decentralized company with over 34,000 employees working in 47 states, the District of Columbia and several foreign countries. Georgia-Pacific . . . *The Growth Company.*



SYSTEM INSTALLATION DETAILS

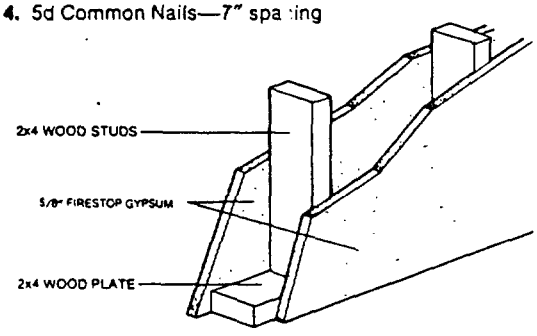
⅝" *FIRESTOP*® GYPSUM BOARD 1 LAYER BOTH SIDES (BASIC 1 HR. FIRE RATED WALL)

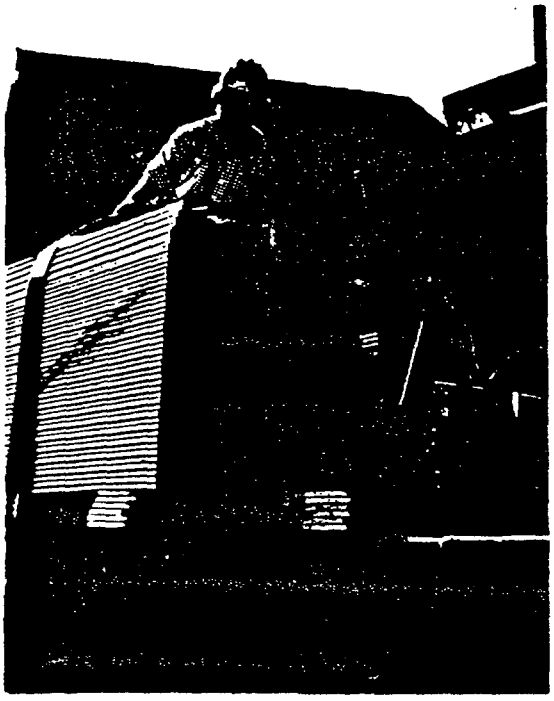
#086

STC/34
SOUND TEST OR-64-8

FIRE RATING/1 HR. COMBUSTIBLE
FIRE TEST U.L. U305 (U.L. 5)

Materials Used
1. 2" x 4" Wood Studs 16" o.c.
2. 2" x 4" Wood Plates
3. ⅝" Gypsum board Firestop®
4. 5d Common Nails—7" spacing





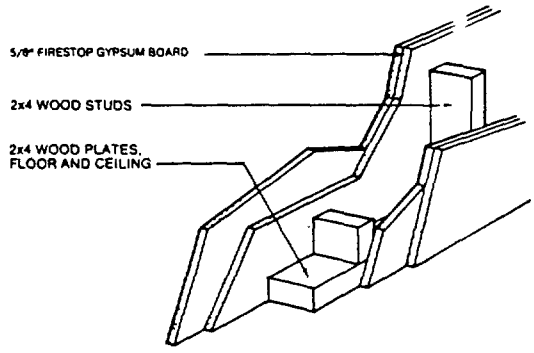
⅝" *FIRESTOP*® GYPSUM BOARD 2 LAYER 2 SIDES

#098

STC/41
SOUND TEST OR-64-12

FIRE RATING/2 HR. COMBUSTIBLE
FIRE TEST T-194

Materials Used
1. 2" x 4" Wood Studs 16" o.c.
2. 2" x 4" Wood Plates
3. ⅝" Firestop Type X Gypsum board
4. 6d and 8d Nails



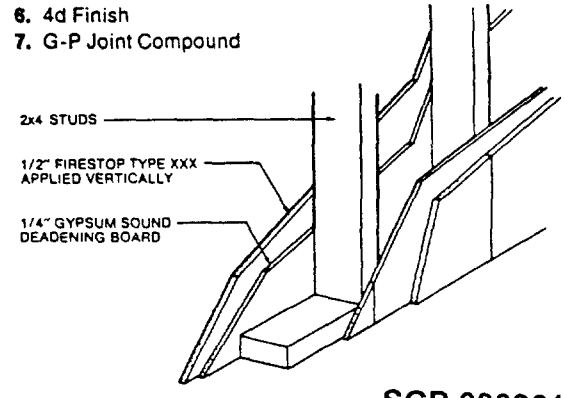
½" *FIRESTOP*® GYPSUM BOARD LAMINATED TO ¼" GYPSUM SOUND DEADENING BOARD

#100

STC/45
SOUND TEST G&H BW 27FT

FIRE RATING/1 HR. COMBUSTIBLE
FIRE TEST U.L. U312 (U.L. 30)

Materials Used
1. 2" x 4" Wood Studs 16" o.c.
2. 2" x 4" Wood Plates
3. ¼" Gypsum Sound Deadening Board
4. ½" Firestop Type XXX Gypsum board or Firestop® Eternawall™
5. 5d cc Nails
6. 4d Finish
7. G-P Joint Compound



SGP 0002610

5/8" *FIRESTOP*® GYPSUM BOARD LAMINATED TO 1/4" GYPSUM SOUND DEADENING BOARD

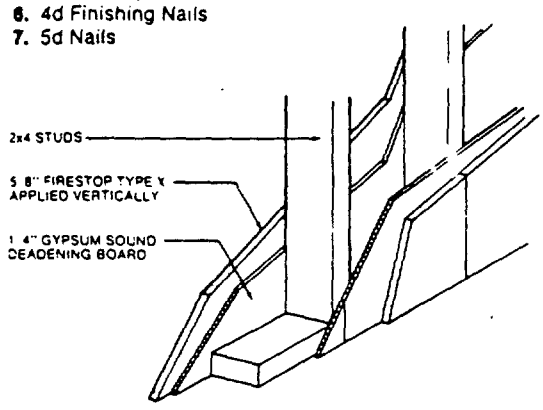
#102

STC/47
SOUND TEST G&H BW 28FT

FIRE RATING/1 HR. COMBUSTIBLE
FIRE TEST U.L. U312 (U.L. 30)

Materials Used

1. 2" x 4" Wood Studs 16" o.c.
2. 2" x 4" Wood Plates
3. 1/4" Gypsum Sound Deadening Board
4. 5/8" Firestop Type X Gypsum board or Firestop *Eternawall*™
5. Joint Compound
6. 4d Finishing Nails
7. 5d Nails



5/8" *FIRESTOP*® GYPSUM BOARD TYPE X, 1 LAYER LAMINATED TO 1/4" S.D.B., 2 SIDES WITH 1 1/2" INSULATION

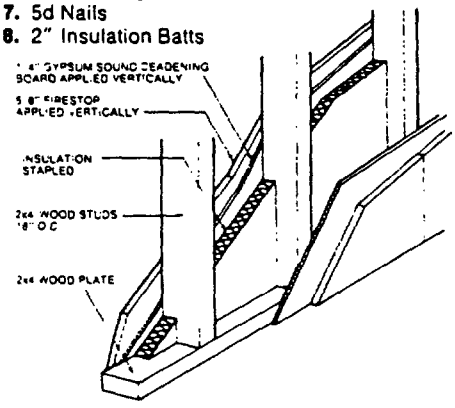
#106

STC/50
SOUND TEST G&H BW 35FT

FIRE RATING/1 HR. COMBUSTIBLE
FIRE TEST U.L. U312 (U.L. 30)

Materials Used

1. 2" x 4" Wood Studs 16" o.c.
2. 2" x 4" Wood Plates
3. 1/4" Gypsum Sound Deadening Board
4. 5/8" Firestop Type X Gypsum board or Firestop® Eternawall™ Gypsum board
5. Joint Compound
6. 4d Finishing Nails
7. 5d Nails
8. 2" Insulation Batts



1/2" *FIRESTOP*® GYPSUM BOARD LAMINATED TO 1/4" GYPSUM SOUND DEADENING BOARD

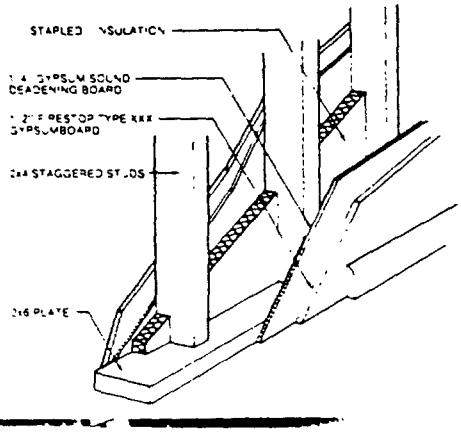
#105

STC/47 STC/52 WITH INSULATION
SOUND TEST G&H BW 29ST/G&H BW 30ST

FIRE RATING/1 HR. COMBUSTIBLE/EST.

Materials Used

1. 2" x 4" Wood Studs staggered 8" o.c. on opposite sides of 2" x 6" Wood Plate
2. 2" x 6" Wood Plate
3. 1/4" G-P Gypsum Sound Deadening Board
4. 1/2" Firestop® Type XXX or Firestop® Eternawall™ Gypsum board
5. G-P Joint Compound
6. 4d Finishing Nails and 4d Common Nails
7. 5d Common Nails
8. 2" Insulation Batts (on BW-30ST for STC/52)



1/2" *FIRESTOP*® GYPSUM BOARD LAMINATED TO 1/4" GYPSUM SOUND DEADENING BOARD

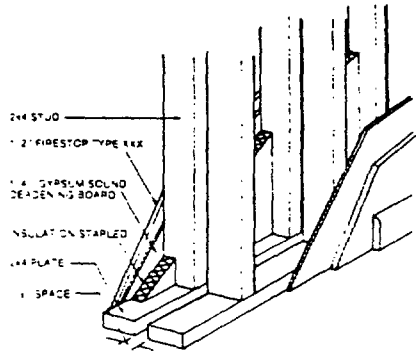
#109

STC/50 STC/55 WITH INSULATION
SOUND TEST G&H BW 31ST/G&H BW 32ST

FIRE RATING/1 HR. COMBUSTIBLE/EST.

Materials Used

1. 2" x 4" Wood Studs (double row) 16" o.c.
2. 2" x 4" Wood Plates—1" apart
3. 1/4" G-P Gypsum Sound Deadening Board
4. 1/2" Firestop Type XXX or Firestop® Eternawall™ Gypsum board
5. 4d Finishing Nails, 4d Nails
6. 5d Nails
7. G-P Joint Compound
8. 2" Insulation Batts (on BW 32ST with insulation for STC/55)



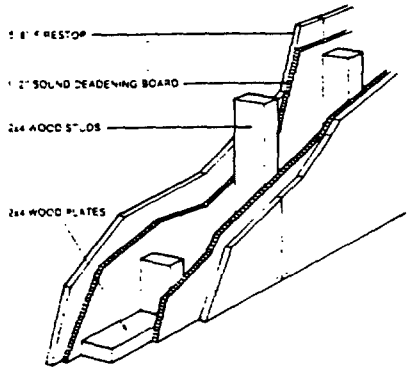
5/8" FIRESTOP® GYPSUM BOARD OVER FIBER SOUND DEADENING BOARD 2 SIDES

#118

STC/46
SOUND TEST OR-64-73

FIRE RATING/1 HR. COMBUSTIBLE
FIRE TEST T-3006

Materials Used
1. 2" x 4" Wood Studs 16" o.c.
2. 2" x 4" Wood Plates
3. 2" x 4" Wood Fire Blocks
4. ½" Fiber Sound Deadening Board
5. 5/8" Firestop Type X Gypsum board
6. 5d Cement Coated Nails and 8d Box Nails
7. Laminating or Joint Compound



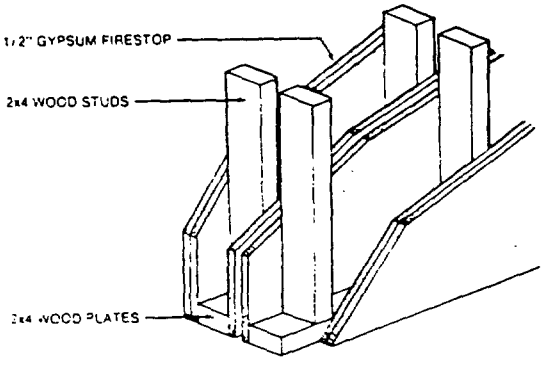
½" FIRESTOP® GYPSUM BOARD 2 LAYERS ON FACE, 1 LAYER INSIDE, BOTH SIDES

#175

STC/57 STC/59 WITH INSULATION
SOUND TEST R.A.L.

FIRE RATING/2 HR. COMBUSTIBLE
FIRE TEST FM WP-297

Materials Used
1. 2" x 4" Wood Studs 24" o.c.
2. Fireblocks—2" x 4" x 22½"
3. ½" Firestop Type X Gypsum board
4. 8d Coated Box Nails
5. 6d Coated Box Nails
6. 6d Nails
7. 12d Common Nails



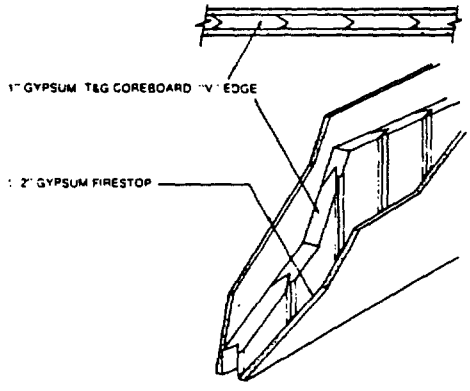
½" FIRESTOP® GYPSUM BOARD 1 LAYER EACH SIDE OVER T. & G. COREBOARD

#230

STC/36
SOUND TEST G.A.

FIRE RATING/2 HR. NON-COMBUSTIBLE
FIRE TEST G.A.

Materials Used
1. 1" T. & G. Coreboard, "V" edge
2. ½" Firestop Gypsum board
3. Metal Track
4. Laminating Adhesive



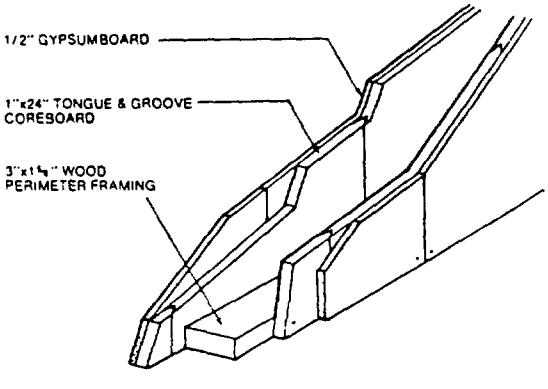
½" GYPSUM BOARD OVER COREBOARD

#200

STC/47
SOUND TEST OR-64-39

FIRE RATING/2 HR. NON-COMBUSTIBLE
FIRE TEST T-2575

Materials Used
1. 3" x 1⅝" Wood Perimeter Framing
2. 1" x 24" Tongue & Groove Coreboard
3. ½" Gypsum board
4. Laminating Compound
5. 8d Nails



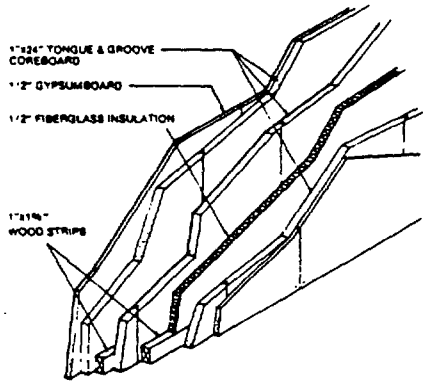
½" GYPSUM BOARD OVER CORE-BOARD WITH INSULATION IN CAVITY

#202

STC/57
SOUND TEST OR-64-59

FIRE RATING/3 HR. NON-COMBUSTIBLE/EST.

Materials Used
1. 1" x 1⅝" Wood Strips
2. 1" x 24" Tongue & Groove Coreboard
3. ½" Gypsum board
4. 2" Insulation
5. Laminating or Joint Compound
6. 5d and 8d Nails



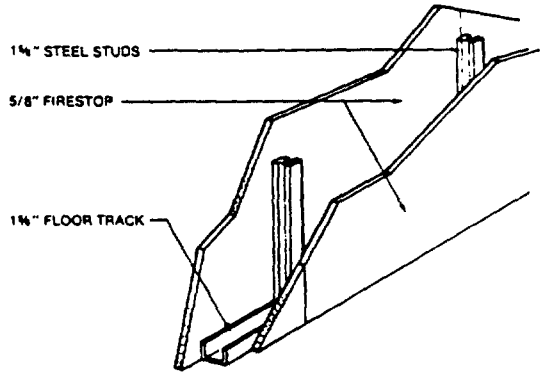
⅝" *FIRESTOP*® GYPSUM BOARD 1 LAYER EACH SIDE

#300

STC/35
SOUND TEST OR-64-81

FIRE RATING/1 HR. NON-COMBUSTIBLE
FIRE TEST T-2316

Materials Used
1. 1⅝" Steel Studs, 24" o.c.
2. 1⅝" Floor and Ceiling Track
3. ⅝" Firestop Type X Gypsum board
4. 1" Type S Gypsum board Screws



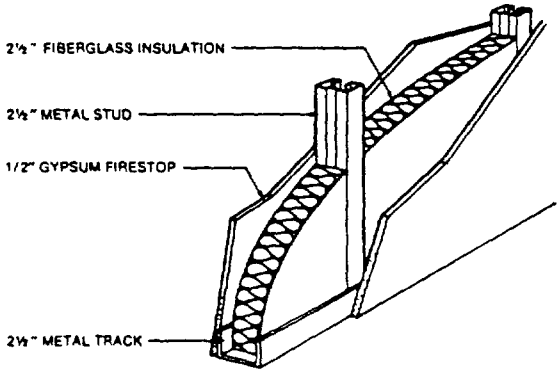
½" *FIRESTOP*® GYPSUM BOARD 1 LAYER EACH SIDE WITH INSULATION IN CAVITY

#328

STC/41
SOUND TEST OR-66-5

FIRE RATING/1 HR. NON-COMBUSTIBLE

Materials Used
1. 2½" Metal Stud 24" o.c.
2. 2½" Metal Track Top and Bottom
3. ½" Firestop Gypsum board
4. 2½" Insulation
5. 1" Gypsum board Screws



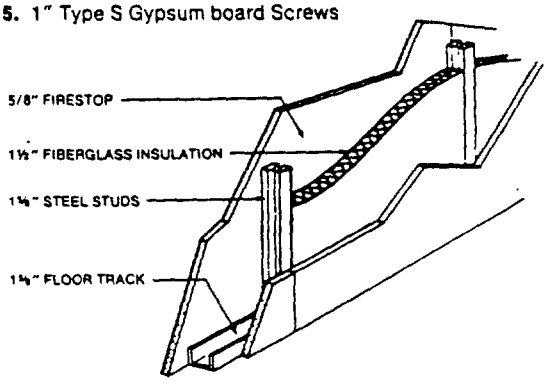
⅝" *FIRESTOP*® GYPSUM BOARD 1 LAYER EACH SIDE WITH INSULATION IN CAVITY

#302

STC/44
SOUND TEST OR-64-81

FIRE RATING/1 HR. NON-COMBUSTIBLE
FIRE TEST T-2316

Materials Used
1. 1⅝" Steel Studs, 24" o.c.
2. 1⅝" Floor and Ceiling Track
3. ⅝" Firestop Type X Gypsum board
4. 1½" Insulation
5. 1" Type S Gypsum board Screws



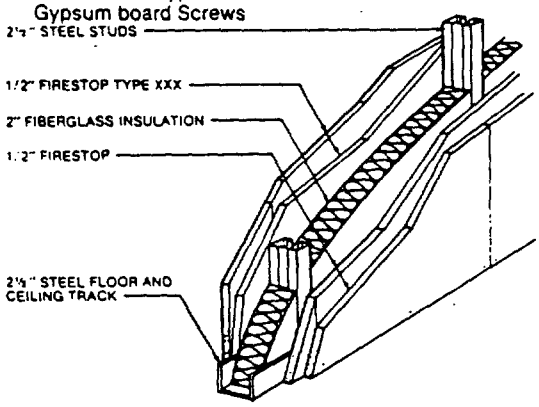
SGP 0002613

½" *FIRESTOP*® GYPSUM BOARD, LAYERS 2 SIDES WITH INSULATION IN CAVITY

#310
STC/48
SOUND TEST BW 12FT
FIRE RATING/2 HR. NON-COMBUSTIBLE
FIRE TEST T-3218
(fiberglass insulation not required for fire rating)

Materials Used

1. 2½" G-P Steel Studs, 24" o.c.
2. 2½" Floor and Ceiling Tracks
3. ½" Firestop® Type XXX Gypsum board
4. 2" Insulation
5. Laminating or Joint Compound
6. 1" and 1⅝" Type S Gypsum board Screws



⅝" *FIRESTOP*® GYPSUM BOARD, 1 LAYER 1 SIDE, 2 LAYERS OTHER SIDE

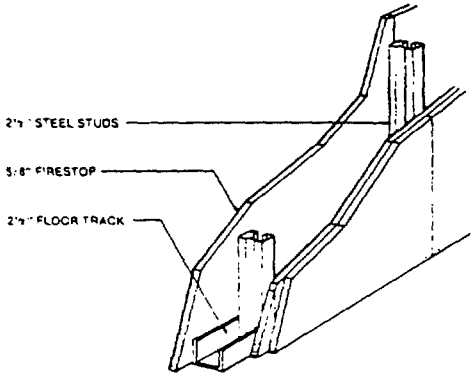
#312

STC/43
SOUND TEST OR-63-2

FIRE RATING/1½ HR. NON-COMBUSTIBLE/ EST.

Materials Used

1. 2½" G-P Steel Studs, 24" o.c.
2. 2½" Floor and Ceiling Track
3. ⅝" Firestop® Type X Gypsum board
4. 1" and 1⅝" Type S Gypsum board Screws



⅝" *FIRESTOP*® GYPSUM BOARD, 2 LAYERS 2 SIDES

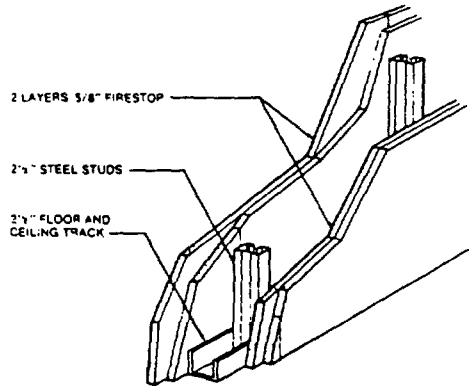
#314

STC/46 EST.

FIRE RATING/2 HR. NON-COMBUSTIBLE/EST.
FIRE TEST T-2557

Materials Used

1. 2½" G-P Steel Studs, 24" o.c.
2. 2½" Floor and Ceiling Track
3. ⅝" Firestop® Gypsum board, 2 layers each side
4. 1" & 1⅝" Type S Screws



½" *FIRESTOP*® GYPSUM BOARD, 1 LAYER 1 SIDE, ½" G-P REGULAR, 2 LAYERS OTHER SIDE

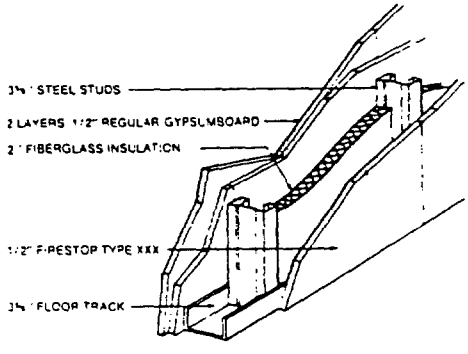
#316

STC/48 EST.

FIRE RATING/1 HR. NON-COMBUSTIBLE
FIRE TEST T-4848

Materials Used

1. 3⅝" Steel Studs, 24" o.c.
2. 3⅝" Track
3. ½" Firestop® Type XXX Gypsum board
4. ½" Regular Gypsum board, 2 layers
5. 1½" Insulation (not required for fire rating)
6. 1" and 1⅝" Type S Screws



SGP 0002614

5/8" *FIRESTOP*® GYPSUM BOARD, 2 LAYERS 2 SIDES WITH INSULATION IN CAVITY

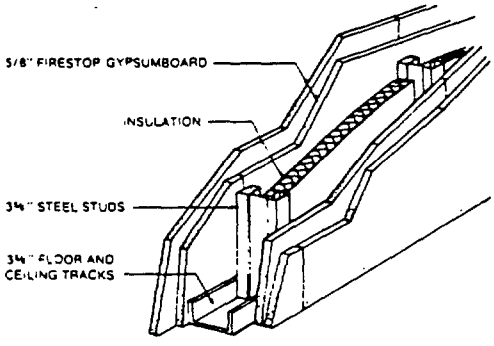
#324

STC/52
SOUND TEST OR-64-50

FIRE RATING/2 HR. NON-COMBUSTIBLE
FIRE TEST T-2557

Materials Used

1. 3 5/8" Steel Studs, 24" o.c.
2. 3 5/8" Floor and Ceiling Track
3. 5/8" Firestop® Type X Gypsum board
4. 2" Insulation
5. Laminating or Joint Compound
6. 1" and 1 5/8" Type S Gypsum board Screws



½" *FIRESTOP*® GYPSUM BOARD, OVER ¼" GYPSUM SOUND DEADENING BOARD

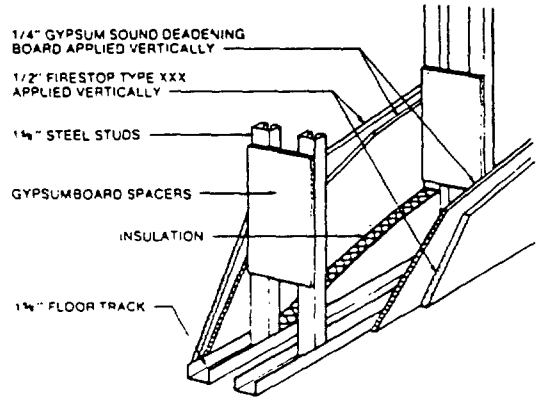
#326

STC/47 STC/52 WITH INSULATION*
SOUND TESTS: BW-33ST/BW 34ST

FIRE RATING/1 HR. NON-COMBUSTIBLE

Materials Used

1. 1 5/8" Steel Studs, 24" o.c.
2. 1 5/8" Floor and Ceiling Track
3. ¼" G-P ¼" Gypsum Sound Deadening Board
4. ½" Firestop® Type XXX Gypsum board or Firestop® Eternawall™ Gypsum board
5. 1¾" Type S Gypsum board Screws
6. 1¼" Type S Gypsum board Screws
7. ½" x 6" x 12" Gypsum board Spacers
8. 2" Insulation Batts (on BW-34ST for 52 STC)



½" *FIRESTOP*® GYPSUM BOARD, OVER ¼" GYPSUM SOUND DEADENING BOARD

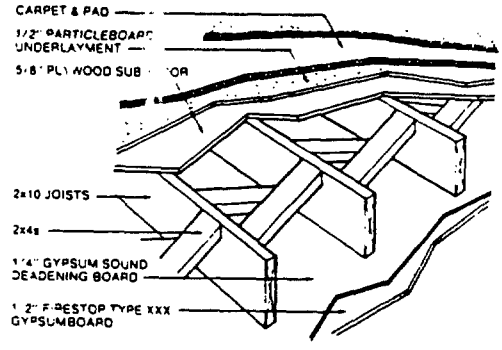
#415

STC/41; IIC 75 (WITH CARPET & PAD)
SOUND TEST G&H BW 2-MT

FIRE RATING/1 HR. NON-COMBUSTIBLE
EST. BASED ON L 503 (U.L. 46)

Materials Used

1. 2" x 10" Wood Joists
2. Carpet and Pad
3. ½" Particleboard Underlayment
4. 5/8" CD Grade Plywood Subfloor
5. ¼" G-P Gypsum Sound Deadening Board
6. ½" Firestop® Type XXX Gypsum board
7. 4d Ring Shank Nails; 6d Common Nails; 8d Common Nails



½" *FIRESTOP*® GYPSUM BOARD ON RESILIENT METAL FURRING (FLOOR/CEILING)

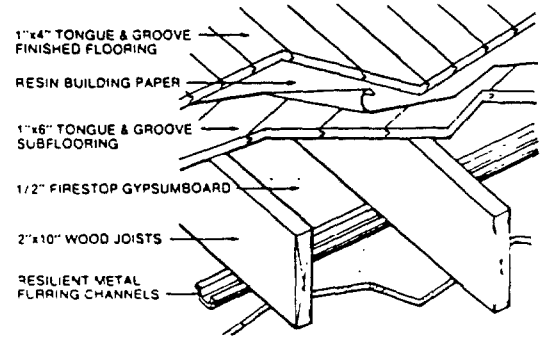
#402

STC/47
SOUND TEST TL 65-155

FIRE RATING/1 HR. NON-COMBUSTIBLE
FIRE TEST L502 (U.L. 33)

Materials Used

1. 2" x 10" Wood Joists
2. Rosin Building Paper
3. 1" x 6" Tongue and Groove Subflooring
4. 1" x 4" Tongue and Groove Finished Flooring
5. Donn DG-6 Resilient Channels
6. ½" Firestop® Type XXX Gypsum board
7. 1" Type S Gypsum board Screws and 8d Nails



SGP 0002615

JOINT SYSTEM PROD ,TS

G-P Joint System products are designed to conceal joints and nail heads and "surface-weld" gypsum-board panels together. Properly used, these products assure smooth, seamless appearance of walls and ceilings, with joints stronger than the gypsum-board itself

... Check with your nearest G-P Distribution Center.

G-P BEDDING COMPOUND

Bedding Compound is designed to provide maximum adhesion of tape to the joints and for initial application to nail heads and corner bead. It spreads smoothly and may be hand or machine applied. **Coverage:** 15 to 20 lbs. per 1,000 sq. ft. (Used in conjunction with 40 to 45 lbs. of Topping Compound.) **25 lb. bags.**

G-P TOPPING COMPOUND

G-P Topping Compound is specifically designed for the second and third coats over the bedding compound. Since it is used only for topping, the amount of adhesive can be reduced and other materials incorporated which reduce the shrinkage and make it easier to sand and work. Coverage is approximately 40 to 45 lbs. per 1,000 square feet. (Used in conjunction with 15-20 lbs. of G-P Bedding.) **Available in 25 lb. bags.**

TRIPLE DUTY™ JOINT COMPOUND

Triple Duty Gypsum board Joint Compound is a vinyl multipurpose joint system product. A single bag offers taping, topping and texturing. It can be used for all coats in the reinforcing and concealing of joints in gypsumboard construction. The binder, a vinyl, gives this product a wet life of 30 to 60 days duration. This allows premixing in large quantities prior to application. Triple Duty can be applied using standard hand or mechanical tools. There is low shrinkage and it is easily sanded. When the application is completed, the surface is ready for priming and decoration as desired with no further preparation necessary. **Coverage:** 60 lbs. per 1,000 sq. ft. **25 and 50 lb. bags.** Can be used as a Texture. **Coverage:** 12-50 lbs. per 1,000 sq. ft.

G-P READY MIX JOINT COMPOUND

Ready Mix Joint Compound is an easy-working material for embedding the joint reinforcing tape and the filling and finishing of joints in gypsum board construction. Furnished in cans and cartons ready to use, this stable, all-purpose compound is also excellent for use in covering nail heads and forming interior and exterior angles. Ready Mix Joint Compound assures a standard mixture for uniform workability throughout the job. It has a long wet life and will not spoil even when the container is left open. Ready Mix Joint Compound produces an excellent surface for any type of decoration. Ready Mix Topping Compound also available. For best results the surface should be primed before being decorated. **Coverage:** 5 gal. per 1,000 sq. ft. **Package—1 and 5 gal. cans, 4 gal. cartons.**

G-P ALL PURPOSE JOINT COMPOUND

G-P All Purpose Joint Compound is used for bedding tape, topping, corner bead, nail spotting and texturing. When taping be sure the compound under the tape, and the first coat over the tape is thoroughly dry before applying the next coat over the joints When used for texturing, for best results, apply a

SGP 0002616

vinyl primer to the entire area before texturing. The texture may be applied with a roller, sponge, brush or can be sprayed, depending on the type of configuration desired. **Coverage:** 60 lbs. per 1,000 sq. ft. **25 lb. bag and packaged 18 lbs. of compound plus 250' roll of tape.**

SGP 0002617

80000320

color coded packaging

VINYL
YELLOW

For ease of reference and to make certain that the right product is always used for the right job, Georgia-Pacific has color coded all its Joint System Products by their base properties. All Casein based products are packaged in natural kraft bags. Vinyl based products are available in yellow bags. The texturing products and the consumer line are all in white bags. A further differentiation is made with the lettering color, as the chart below indicates:

Note: Check with the G-P gypsum sales manager regarding the products available in your area.

ready mix

coverage: Approximately 5 gallons per 800 sq. ft. of gypsumboard.



SGP 0002618

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