CG 16 CODE RT-233-D PKG ___

NOV 22 1982 (DATE) L2K93 (LOT) 2472 LBS. (EST WT)

PROCESSES ( ) RT-233-D (B)

APPROVED BY: BBK 11/10/81

COMTYP JOB NAME: 16RT233DMB

STANDARD HRS. 3.7 TIME 7 A.M.

USE N-7127-A LOT D487, 2524 LBS, 4 totes DRUMS
LOT ___, ___ LBS, ___ DRUMS

PREPARATION NOTES Pump ± 400# 100% N-7127-A to alm treat & pump to SV

EQUIPMENT		NAME: "MONASTRAL" RED B 2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	1	PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER. NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7127-A SLURRY PH PRIOR TO N399A ADDITION	12	7-D	6
ALM 2	2	PLUG ALM #3 OUTLET & RUN IN 400# WATER			
	3	START AGITATOR AT HIGH SPEED & DUMP & RINSE WITH MINIMUM WATER			
		DRUMS TOTES LOT 487 % 20.5	3017	7127-A	400
				7127-A	XXXXX
		NOTE: STUMP AS NECESSARY TO OBTAIN EXACTLY 400# 100% N-7127-A			
	4	ADJ TO 50" (500G) AT HIGH SPEED & STIR 5 MIN TO A SMOOTH SLURRY			
	5	RECORD: PH 2.3 (4.7-5.0) IF BELOW 4.7, ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D FROM S1. RECORD: PH 4.7			
		NOTE: IF PH ABOVE 4.5, DO NOT ADJ DOWNWARD			
	6	WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN	4	399-A	4
	7	WEIGH USING POSTAL SCALE, SIFT IN & STIR 10 MIN.	4	947-B	4
SV 3	8	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-181			
	9	REPEAT S2 THRU 8 FOR 5 ADDITIONAL SET-UPS			
		SET UP #2 DRUMS TOTES LOT 487 % 20.5	3050	7127-A	400
				7127-A	XXXXX
		RECORD PH 2.3 "AS IS" 4.7 ADJUSTED			
			4	399-A	4
			4	947-B	4
		SET UP #3 DRUMS TOTES LOT 487 % 20.5	3123	7127-A	400
				7127-A	XXXXX
		RECORD PH 2.4 "AS IS" 4.7 ADJUSTED			
			4	399-A	4
			4	947-B	4

NOV 23 1982

LOT= _____ COMTYP JOB NAME = 16RT233DMB PAGE 02 . DATE PRINTED: 9/28/82

EQUIPMENT		PAGE 2 OF 2 CG 16 CODE RT-233-D (B)	USE LBS	N-CODE	ACCT LBS
SV 3 CONT.		SET UP #4 DRUMS 10765 LOT #87 % 20.5		7127-A	400
				7127-A	XXXXX
		RECORD PH 2.3 "AS IS" 4.8 ADJUSTED	4	399-A	4
			4	947-B	4
		SET UP #5 DRUMS 10765 LOT #87 % 20.5	*	7127-A	400
				7127-A	XXXXX
		RECORD PH 2.5 "AS IS" 5.0 ADJUSTED	4	399-A	4
		* See Set-up #6 below	4	947-B	4
	10	WASH IN ALM & PUMP IN			
	11	DRAIN LINES INTO DRUM & POUR IN			
	12	STIR 10 MIN & RECORD: PH 5.0 (4.5-5.2)			
	13	STOP AGITATOR			
		START 3:00PM 7Am / FIN 11:00PM 8:30 / OPTR 409 282			
		#6 Lot #87 % 20.5	3059	7127A	524
		Recirc pH 2.3 as is; 5.1 adj			
		ADD	5	399-A	5
		PUMP OVER	5	947-B	5

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