

FINISHED PRODUCT
SPECIFICATION

PRODUCT:

DIVISION IND

SPEC. NO.

432-5

PAGE NO.

1.

SPECIAL TOLERANCE
SUPEREX BLOCKS

432

I. MANUFACTURING POINTS:

Manville, Waukegan, Redwood City.

PLAINTIFF'S
EXHIBIT
K-1651

II. DESCRIPTION:

Special Tolerance Superex Blocks are designed to fit the needs of such users as: Swindell-Dressler Corp., Lee Wilson Engineering Corp., Chilled car-wheel manufacturers such as Griffen Wheel, Southern Wheel, American Brake Shoe, etc., and C. I. Hayes Co.

Orders must specify "Special Tolerance Superex Blocks," "Silicated," or "Unsilicated" as the case may be.

Special Tolerance Superex Blocks:
Standard Superex cut to special tolerances of this specification.

MX-1915 Silicated Superex Blocks:
Standard Superex cut to special tolerances of this specification and treated with a solution of silicate of soda in accordance with approved Manufacturing Specifications.

III. SIZES AND LIMITATIONS:

- A. Length - 24" maximum
- B. Widths
1. Flat Blocks - 3, 6, 9, and 12 inches
2. Tapered Blocks - 6 and 9 inches
- C. Thickness
1. Flat Blocks - 3" to 4" inclusive
2. Tapered Blocks - 4"
- D. Minimum Radius for Full 4" Thickness Tapered Blocks
- Manville and Waukegan - 40"
- Redwood City - 99"

X - INDICATES CHANGE - REASON: Change in Title and Clarification.

AUTHORITY
FOR CHANGE

FILE-HOLDERS	C. A. deVyver	IND. ENL.	PROD. SUPT.	PLANT FINANCE OFFICE	SECT. LAB.	DIV. QUAL CONTROL	IND. QUAL CONTROL	SUPP. QUAL CONTROL

SUPERSEDES: Part of page 1, specification entitled "Special Tolerance Blocks, Superex Blocks or MX-1915 Silicated Superex Blocks", issued 2-13-53.

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8-21-53

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