

CG 03 CODE KY-787-D PKG

LOT

DATE

TIME

EST'D WGT '932

LBS

STANDARD HRS. 8.9

38292

PROCESSES

APPROVED BY

( ) KY-787-D (Q) FWP 12/04/80

( ) XOB-17: 25% LESS SILICA &amp;

( ) A 240 MIN STRIKE

( )

CONTYP JOB NAME: XOB17:787Q

## COMPONENT CONSUMPTION

| CG | CODE   | LOT   | PQ | LBS  | CG | CODE   | LOT | PQ | LBS |
|----|--------|-------|----|------|----|--------|-----|----|-----|
| 14 | YC002B | 13184 | 93 | 2400 | 14 | YC002B |     | 93 |     |
| 14 | YC002B |       | 93 |      | 14 | YC002B |     | 93 |     |
| 14 | YC002B |       | 93 |      | 14 | YC002B |     | 93 |     |

Note: STEP 42

Homog #3 - 1st Pass

TOTAL EST'D WGT 3332

NON-BLEEDING

| EQUIP | NAME                                                    | USE<br>LBS | N-<br>CODE | ACCT<br>LBS |
|-------|---------------------------------------------------------|------------|------------|-------------|
|       | "KROLOR" YELLOW-MEDIUM                                  |            |            |             |
| 203   | 1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON       |            |            |             |
| &     | HIGH SPEED.                                             |            |            |             |
| 205   | 2 WEIGH IN DRUM & POUR IN                               | 245        | 983-D      | 245         |
|       | 3 DUMP IN AND STIR 5 MIN                                | 4850       | YC-2-B     | 2400        |
|       | RECORD: START 1:20 AM LOT 13184                         | 2400       |            |             |
|       | FIN 1:40 AM                                             |            |            |             |
|       | 4 ADJUST TO 75" (1275 G)                                |            |            |             |
|       | 5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU            |            |            |             |
|       | HOMOG AT 2400-2600 PSI INTO V-205                       |            |            |             |
|       | 6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN         |            |            |             |
|       | OF HOT WATER AT 2400-2600 PSI INTO V-205                |            |            |             |
|       | 7 RECORD: V-205 VOL 49" & ADJ TO 60" (2100 G)           |            |            |             |
|       | 8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY           |            |            |             |
| 205   | 9 RUN 10" (514 G) WATER INTO V-243 & START              |            |            |             |
|       | AGITATOR                                                |            |            |             |
| SV    | 10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.      |            |            |             |
|       | RECORD: TIME START 5:15 PM TOTAL MINUTES 105            |            |            |             |
| 2     | NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI,           |            |            |             |
|       | 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205            |            |            |             |
|       | WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP           |            |            |             |
|       | THRU HOMOG AT 4800-5200 PSI INTO SV                     |            |            |             |
| SP    | 12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION        |            |            |             |
| &     | 2 (V-243) OR POSITION 7 (V-244)                         |            |            |             |
| CP    | 13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO            |            |            |             |
|       | REMOTE (TEMP IS SET AT 190-194°F)                       |            |            |             |
| 3     | 14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:       |            |            |             |
|       | A. 11LG 77% PRESET #1 80 GAL 15-A 160                   |            |            |             |
|       | B. 13LG 75% PRESET #6 135 GAL 20-A 135                  |            |            |             |
|       | 15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:              |            |            |             |
|       | 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.39 GPM 27-D 206   |            |            |             |
|       | 3FC20 (N-27-D WATER) IN MANUAL LOCAL 5.28 GPM           |            |            |             |
|       | 3FR10 (N-27-D/WATER) RATIO 1.35                         |            |            |             |
|       | BFC10 (N-32-D CONTROLLER) IN MANUAL 0.50 GPM 983-D 1405 |            |            |             |
|       | BFC20 (N-32-D WATER) IN MANUAL LOCAL 4.55 GPM           |            |            |             |
|       | BFC20 (N-32-D WATER) IN REMOTE                          |            |            |             |
|       | BFR10 (N-32-D/WATER) RATIO 1.82                         |            |            |             |

PUMPED & CHECKED  
DEC 3 3 1980

N34692

Note: STEP 42: - To Much N-20 In Batch Record Lites Not Running.