

CG 18 CODE GT-674-D PKG.

EST. WGT. 2308 36240 LBS.

STD. HRS. TIME 3P M

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78
() GT-680-P	(K)	DCG	1-18-78
(A) GC-3-A	()	MTW	1-24-78
()	()		
TYPED BY			
NSA 3-22-78			

LEAVE ONE STUMP ONLY

CLEAN UP AS YOU GO ALONG

NON-BLEEDING

IPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (#200G) water into V-			
	2 Use station # , preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen		8101-A	2180
	Gals of Water			2170
	Sequencer Steps			
	L0T 6 — 11 16 #100% %		4	
	#100% Total			
	3 Turn on agitator, use station # & pump in		8600-A	50
	L0T #100% %			40
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314 2	5 Run 18" (140 G) water into V-314 & heat to 80-100°F			
	6 Turn on agitator & add in 2-3 min	125	530-A	125
	7 Stir 5 min & Record: pH (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator			
	10 Add in ± 1 min & stir to dissolve for S 14	40	20-A	40
SV 4	11 After 5 min or longer stir Record: pH (8.0 or above)			
	12 If necessary adj to pH 8.0 or above Assume 50% & Record: pH		7-D	
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH (10.5-11.5)			
	16 Flood to " & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START FIN OPTR			

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 → 2308 LBS.
 EST. WGT. 2308 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

	PROCESSES GT-674-D (Y)	APPROVED BY AJC 01-16-78 DCG 01-18-78
	TYPED BY emw062979	
	MAKING NOTES	
REMARKS		

NAME: **MONASTRAL® GREEN B**

NON-BLEEDING

INSTRUCTIONS				-PRESSING-		RECORD					
VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						HRS TO FILL					
PRESS	15 & 16	17 & 18	9	9 & 10	10	HRS. WASHED					
NO. OF CAKES	4 x 42	4 x 42	2x76+16	119+49	4 x 43	OHMS					
PRESS	with AGITATION					HRS. WASHED					
WASH TO	OHMS					OHMS					
TEST AFTER	HOURS					HRS. WASHED					
LOAD	on 4 cars for 10, 15 & 16, 17 & 18					OHMS					
	on 5 cars for 9, 9 & 10					CAKE CONDITION					
						NO. CARS LOADED					
						EXPLAIN LOSSES					
SAMPLES											
DELIVER TO						SAMPLED BY	RELEASED BY				

-DRYING-

Dry 16 hrs at 220°F	LUMP: - OK - WET - SALTS - CONTAMINATED
	ADDITIONAL DRYING HOURS REQUIRED
	NO. DRUMS
SAMPLES	NO. CARS PULLED
DELIVER TO	LUMP WGT.
	SAMPLED BY
	RELEASED BY

-GRINDING-

MILL 7 or 8 HSP	SCREEN 3/32" RPM 3560	SCREEN	RPM
MAX. TEMP. 210°F		MAX. TEMP.	°F
		EXPLAIN LOSSES	
SAMPLE WITHOUT MIXING	DATE MIXED		
SAMPLES 1 Env & 1 Pt Can			
DELIVER TO CTL	SAMPLED BY	RELEASED BY	

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