

9/29/82
(DATE)K21154
(LOT NUMBER)EST. WT. ~~2562~~ 2672 LBS.TYPED BY: JMH
STANDARD HRS.

TIME 11 P M

USE N-7105-A

LOT

D354, 2562 #,

4 late

PREPARATION NOTES:

EQUIP MENT	NAME: MONASTRAL VIOLET R	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: THIS PROCESS IS DESIGNED TO PROCESS 1 FULL LOT OF N-7105-A +/-2400#				
MISC 1	1 OBTAIN FOR S6 LOT D-354			7105-A	2562
	2 CALC. FOR S17: #100% N-7105-A X 0.083 =				85.59
	212 # N-530-A				2562
	3 CALC. FOR S21: #100% N-7105-A X 0.029 =				
	74 # N-20-A				
	4 CALC EST WGT #100% N7105A X 1043 = 2672 #				
	ENTER ON MAKE & PROCESS CARD				
ALM 2	5 PLUG ALM# OUTLET & RUN IN 1000# WATER				
	6 START AGITATOR & DUMP OR SHOVEL IN 4 FULL DRUMS OF N-7105-A FROM S1				
	DRUMS#				
	1016-60 26.1		2572	7105-A	0
	7 STIR 5-10 MIN TO SMOOTH SLURRY ADDING WATER AS NECESSARY				
SV 3	8 PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- 181				
	9 REPEAT STEPS 5 THRU 8 FOR AS MANY SET-UPS AS NECESSARY				
	SET-UP	DRUMS	%		
		1016-130	26.1	2425	7105-A 0
					7105-A 0
		1016-138	26.1	2349	7105-A 0
					7105-A 0
		1016-31	26.1	2460	7105-A 0
					7105-A 0
SV 4	10 WASH ALM & PUMP INTO SV				
	11 DRAIN ALM LINES INTO DRUM & POUR INTO SV				
	12 WEIGH IN PAIL. DILUTE TO 5 GAL & POUR IN ASSUME 50%		20	7-D	10

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EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RT-791-D (J)	USE LBS	N-CODE	ACCT LBS
SV	13	STIR 5 MIN & RECORD: PH <u>4.3</u> (8.5-9.0)			
4	14	IF NECESSARY ADJ TO PH 8.5-9.0 & ASSUME 78%		27-D	
CONT		RECORD PH <u>8.5</u> ASSUME 50%	<u>40</u>	7-D	<u>20</u>

313	15	RUN 18" (260G) WATER INTO V-313			
5	16	TURN ON AGITATOR & HEAT TO 80-100 DEG F			
	17	ADD IN 4-5 MIN N-530-A, CALC FROM S2	<u>212</u>	530-A	<u>212</u>
	18	STIR 5 MIN & RECORD: PH <u>10.1</u> (10.0-10.5)			
	19	STIR ADDITIONAL 15-20 MIN TO DISSOLVE FOR S23			

304	20	RUN 9" (110G) WATER INTO V-304			
6	21	DUMP IN N-20-A, CALC FROM S3 & STIR TO DISSOLVE FOR S24	<u>74</u>	20-A	<u>74</u>

SV	22	ADJ SV TO <u>39</u> AT 110-120 DEG F			
7	23	RUN IN V-313 THRU 20 MESH SCREEN & STIR 10 MIN.			
	24	RUN IN V-304 IN 3-5 MIN & STIR 15 MIN.			
	25	FLOOD TO <u>80</u> & STOP AGITATOR			

S	201	181	280	282
22	65"	39"	39"	39"
	(3835G)	(3900G)	(3900G)	(3900G)
25	85"	85"	84"	86"
	(4914G)	(8500G)	(8324G)	(8548G)

START
3:00 PM
1:30 AM

FIN
1:00 PM
4:45 PM

OPTR
201
301