

CG 16 CODE RT-233-D PKG
 11/17/82 L2K73 3028 LBS.
 (DATE) (LOT) (EST WT)

PROCESSES APPROVED BY:
 () RT-233-D (B) BBK 11/10/81

COMTYP JOB NAME: 16RT233DMB

STANDARD HRS. 3.7 TIME 11P

USE N-7127-A LOT D488, 2071 LBS, 3 drums
 LOT LBS, drums

PREPARATION NOTES: Pump #400# 100% N-7127-A to Alum
 Alum & Pump to SV

EQUIP MENT	NAME: "MONASTRAL" RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER. NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7127-A SLURRY PH PRIOR TO N399A ADDITION		12	7-D	6
ALM 3	2 PLUG ALM #3 OUTLET & RUN IN 400# WATER 3 START AGITATOR AT HIGH SPEED & DUMP & RINSE WITH MINIMUM WATER DRUMS LOT % 1930 0.488 24.4 1930 7127-A 400 7127-A XXXXX				
	NOTE: STUMP AS NECESSARY TO OBTAIN EXACTLY 400# 100% N-7127-A 4 ADJ TO 50" (500G) AT HIGH SPEED & STIR 5 MIN TO A SMOOTH SLURRY 5 RECORD: PH 3.2 (4.7-5.0) IF BELOW 4.7, ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D FROM S1. RECORD: PH 4.9 NOTE: IF PH ABOVE 4.5, DO NOT ADJ DOWNWARD 6 WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN 7 WEIGH USING POSTAL SCALE, SIFT IN & STIR 10 MIN.		4 4	399-A 947-B	4 4
SV 3	8 PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-267 9 REPEAT S2 THRU 8 FOR 4 ADDITIONAL SET-UPS SET UP DRUMS LOT % #2 1930 0.488 24.4 1639 7127-A 400 7127-A XXXXX RECORD PH 3.1 "AS IS" 5.0 ADJUSTED 4 399-A 4 4 947-B 4 SET UP DRUMS LOT % #3 1930 0.488 24.4 1639 7127-A 400 7127-A XXXXX RECORD PH 3.1 "AS IS" 5.0 ADJUSTED 4 399-A 4 4 947-B 4				

NOV 19 1982

