C.V. 200, 202, 204, 210, 213, 261 C.V. D.V.

CG 20 CODE BT-425-D PKG.

→ MAY -0-81- 21291

EST. WGT. 2866 LBS.

STD. HRS. TIME M

| PROCESSES | | APPROVED BY |
|---|---|---|
| ( ) BT-425-D | (F) | AJC 06-27-77 |
| ( ) | ( ) | DCG 06-30-77 |
| ( ) | ( ) | MTW 07-01-77 |
| ( ) | ( ) | |
| TYPED BY | | |
| emw070677 | | |

NON-BLEEDING

| EQUIPMENT | | NAME: MONASTRAL® BLUE BF | USE LBS. | N CODE | ACCT. LBS. |
|---|---|---|---|---|---|
| | | NOTE: For processing N-8900-A, N-8802-A & N-8510-A; preset water meter per chart for water addition to full totes. Use mode 4 for full totes & mode 1 for stumping totes. | | | |
| SV 1 | 1 | Run 2-3" (±200 G) water into V-200 | | | |
| | 2 | Use Station # 1 & pump in Gals of Water Sequencer Steps | | 8900-A | 325 |
| USE N8900 LOT 136 325 | | LOT 6 11 16 #100% % | | | |
| | | 136 ST 325 23.3 | 1352 | | |
| | | Total 325 # 100% | | | |
| N-8802-A use lot 122 or 124 only | 2 | Use Station # 1 & pump in Gals of Water Sequencer Steps | | 8802-A | 115 |
| | | LOT 6 11 16 #100% % | | | |
| | | 124 ST 115 28.7 | 556 | | |
| | | Total 115 # 100% | | | |
| | 3 | Use Station # 1 PUMP & pump in Gals of Water Sequencer Steps | | 8510-A | 2160 |
| | | LOT 6 11 16 #100% % | | | |
| | | 739 DRUMS 57 25.2 | 234 | | |
| | | 760 " 264 22.7 | 1163 | | |
| | | 754 " 166 21.6 | 741 | | |
| | | 768 " 546 24.1 | 2366 | | |
| | | 771 " 968 31.3 | 3065 | | |
| | | 769 " 69 24.1 | 282 | | |
| | | 811 " 87 24.2 | 402 | | |
| | | 811 " 18 17.0 | 106 | | |
| #1133 100% to be pumped | | Total 2160 # 100% | | | |
| | 4 | After last tote pumped, run in 100 gals of water & pump into SV to clean system | | | |
| | 5 | Start agitator & stir 5 min | | | |
| | 7 | Record: pH 2.8 (8.5-10.0) | | | |
| | 8 | If necessary, adj to pH 8.5-10.0 Assume 50% | 60 | 7-D | 30 |
| | | & Record: pH 8.7 Assume 77% | | 27-D | |

| EQUIPMENT | | PAGE 2 CG 20 CODE BT-425-D (F) EST. WGT. 2866 LBS. | USE LBS. | N CODE | ACCT. LBS. |
|---|---|---|---|---|---|
| 313 | 9 | Run 24" (355 G) water into V-313 | | | |
| 2 | 10 | Turn on agitator & heat to 80-100°F | | | |
| | 11 | Sift in (±1 min per bag) | 320 | 530-A | 320 |
| | 12 | Stir 5 min & Record: pH 10.3 (10.0-10.5) | | | |
| | 13 | Stir an additional 15 min or longer to dissolve for S 16 | | | |
| 304 | 14 | Run 10" (122 G) water into V-304 | | | |
| 3 | 15 | Dump in & stir to dissolve for S 17 | 100 | 20-A | 100 |
| SV | 16 | Run V-313 thru 20 mesh screen into SV & stir 5 min | | | |
| 4 | 17 | Run in V-304 in 5-10 min & stir 15 min | | | |
| | 18 | Record: pH 9.0 (9.0-10.0) | | | |
| | 19 | Flood to 77 " & stop agitator | | | |

| SV | 200 | 202 | 204 | 210 | 213 | 261 |
|---|---|---|---|---|---|---|
| S 19 | 77" | 87" | 88" | 74" | 52" | 60" |
| Gal | 5205 | 5150 | 5174 | 5143 | 5153 | 5220 |

| START | FIN | OPTR |
|---|---|---|
| 1:00 A.M | 4:30 A.M | 37 |
| 4:30 Am | 6 Am | 34F |

DUP050097477

N-8862-A, N-8863-A, N-8900-A

HIGH SOLIDS PRESSCAKE

- NEWPORT SHIPPING THE ABOVE IN PRESSCAKE OR SLURRY FORM
- AFTER REMOVING TOTE LID, CHECK TOTE CONTENTS AS TO WHETHER MATERIAL IS IN PRESSCAKE OR SLURRY FORM
- IF PRESSCAKE FORM, PRESET WATER METER AT 250 GAL WATER USE MODE # 4 FOR PUMPING FULL TOTES & MODE # 1 FOR STUMPING TOTES
- IF SLURRY FORM, TREAT AS PER CARD

DUP050097478