DAILY_REPORT 22 JAN 00 05:00
VINYL DAILY REPORT

SHIFT	RX CHARGES OM	41-45	46&47	ABNORM BAT RPTS YES	NO	SPILL RPT YES	NO	PERSONNEL HOURS OVERTIME	ABSENT	VAC	SAFETY:
D	12	13	6	---	C	---	C	0	0	0	F.A. YES--- NO C
B	11	11	4	---	C	---	C	12	12	0	M.T. YES--- NO C
TOTALS	23	24	10					12	12	0	NOTES

INTERMEDIATE SILOS

SILO	PRODUCT	M LBS	GRADE
281	5415	604.0	1
282	5395	339.0	1
475	5465	31.0	1
476	5305	22.0	1
478	BRDN	30.0	RESN
479	5325	39.0	1
490	5395	51.0	1
491	5395	13.0	1
492	5415	27.0	1
493	5415	44.0	1
575	5415	23.0	1
576	5225	10.0	1
577	5395	10.0	EMTY
578	5465	10.0	EMTY

ROLS DLY AVG 2.3925
LAST B# >20 0.0000
ROLS > 20 0.0000

PRODUCT SILOS

SILO	PRODUCT	M LBS	GRADE
675	5385	9.0	1
676	5385	26.0	1
677	5385	76.0	1
678	5385	113.0	0410
679	5385	32.0	1
680	5385	26.0	1
681	5305	182.0	0530
682	5305	172.0	1715
683	5305	137.0	1
684	5305	9.0	0430
685	5385	9.0	1
686	5415	13.0	1
687	5415	9.0	1
688	5385	12.0	1
689	5305	5.0	1
690	5305	181.0	1045
691	5305	82.0	STUP
692	DEBX	105.0	STUP

BLEND TANKS

BLD TK	PRODUCT	%
407	5305	13
501	5395	7
502	5385	56
550	POND	0
551	POND	1
552	POND	0
553	POND	0
644	5305	65
646	5385	1
647	5385	1
648	5305	49
649	5305	36
650	5305	57
651	5305	39
652	5385	0
653	5385	0
654	WATER	0
655	5385	0
747	5415	63

MISCELLANOUS

OM GOAL	20	23
NM 741-745	24	24
NM 746-747	10	10
TOTAL BATCHES	54	57
WHY WERE BATCHES LOST		# LOST
HRS INCINERATOR ON		19
GPM AVG HM STRIPPER1		353
GPM AVG LM STRIPPER2		167
GPM AVG OM STRIPPER3		205

PRODUCTION TOTALS

SILOS MLBS	2451.0
STRAPPED&WEIGHT	0
COMPOUND MLBS	173,082
YARD MLBS	2,600,000
PREVIOUS DAY	2,753,000
PRODUCTION TOT	2,471,082
MONTH TO DATE	69,164,516

REACTOR STATUS

RX	PRODUCT	MODE
300	5415	POLY
400	5415	POLY
500	5415	POLY
600	5415	POLY
700	5385	RECY
741	5385	POLY
742	5385	POLY
743	5385	POLY
744	5385	DUMP
745	5385	POLY
746	5305	DUMP
747	5305	POLY

DRYER STATUS

DRYER	PRODUCT	SILO
1		600
4	OTHR	683
5	OTHR	689
6	OTHR	683
7	OTHR	689
8	OTHR	575
9N	5415	687
9S		686
10	5385	679
11	5385	677
#10	AVG RATE	31
#11	AVG RATE	30

VCM RECEIVERS

RECEIVERS	%
OM FVCM	70
OM S RVCM	33
OM N RVCM	5
NM N FVCM	50
NM S FVCM	39
NM E RVCM	3
NM W RVCM	16
SPHERE	25
WATER(FT.)	14
BATCHES	
TOTAL OM	23
TOTAL NM	34

PRODUCTION BY TYPE AND RX

PRODUCT	LBS	RX	#BAT	UP-TM
5225	0	300	4	23.2
5265	0	400	5	23.3
5305	477161	500	5	24.0
5325	0	600	5	23.2
5385	1326135	700	4	23.7
5395	0	741	5	21.7
5415	932566	742	5	22.4
5416	0	743	5	22.6
5465	0	744	4	22.1
TOTAL	2735864	745	5	19.6
		746	5	22.3
VCM USE	2770637	747	5	22.2

ABD00137985

DATE 1-21-00

DRYER PRODUCTION AND STATUS REPORT

Time:		500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	100	200	300	400
No. 4 689 5305	Product			[redacted]																					
	Silo			691		689					1681			1690					683						
No. 5 684 5305	Product			[redacted]																					
	Silo			691		1684							1682												
No: 6 681 5305	Product																				[redacted]				
	Silo													1680					683		691		683		
No. 7 684 5305	Product																								
	Silo												1682												
No. 8 575 5415	Product																								
	Silo																								
No. 9 687 684 5415	Product																								
	Silo																								
No. 10 5385 680	Product										[redacted]					[redacted]									
	Silo			678			680		679			678			679			680					678		679
No. 11 5385 676	Product									[redacted]															
	Silo	685			676			677							685		676						677		
Down Time Description		#4 #5 cleaning								#11 - Backed up OVERFLOW LINE #10 - FLAME OUT					#10 - Backed up #6 - Flame Out										
Big Pit	From	575													575/493									575/492	
	To	*492																off							
	Prod	5415													5415									5415	
Little Pit	From																								
	To																								
	Prod																								
282 Blower	From	282																						282/491	
	To	490			off																				
	Prod	5395																						5395	
281 Blower	From																								
	To																								
	Prod																								

Revision 8/99

Form No.- Vinyl-005

Vinyl Resin Flow Sheet

Shift B Time 0700 Date 1-22-00

646	Product		Product	647
Level %	Blend No	Stripper Start up	Blend No.	Level %

648	Product	5305	Product	649
Level %	Blend No	6224947 (0300) %	Blend No.	Level %

650	Product	5305	Product	651
Level %	Blend No.	6223846 (0700) %	Blend No.	Level %

652	Product		Product	653
Level %	Blend No		Blend No.	Level %

654	Product		Product	655
Level %	Blend No		Blend No	Level %

644	Product
Level %	Blend No Stripper Start up

Dryer # 4	Silo
Product 5305	683
Blend Tank 407	

Dryer # 5	Silo
Product 5305	689
Blend Tank 407	

Dryer # 6	Silo
Product 5305	683
Blend Tank 407	

Dryer # 7	Silo
Product 5305	689
Blend Tank 407	

Dryer # 8	Silo
Product 5415	575
Blend Tank 747	

502	Product 5385
6270	Reg
6225143	
6225245	
6225344	
6225542	
6225641	
6225743	

Fluid Bed Dryer	
Product:	5415
Blend Tank:	747
North:	687
South:	686

407	Product 5305
6225446	Reg
6225847	

Dryer # 10	Silo
Product 5385	679
Blend Tank 502	

Dryer # 11	Silo
Product 5385	677
Blend Tank 502	

747	Product 5415
6150	Reg
6360	
6430	
6540	

501	Product
Washed	Out

Product Transfering:		
From:	To:	
281	493	5415
282	491	5395
575	492	5415

Catalyst Charge Sheet

Old Module

Day Shift Operator: TLH | Date: 1-21-2000

Night shift Operator: John David Rodgers

	Catalyst Type				Changes			
	288	233s	554	Other:	288	233s	554	Other:
Reactors								
Rx-300	7	2						
Rx-400	7	2						
Rx-500	7	3						
Rx-600	7	3						
Rx-700	10	4						

New Module

Day Shift Operator: Jerry Owen

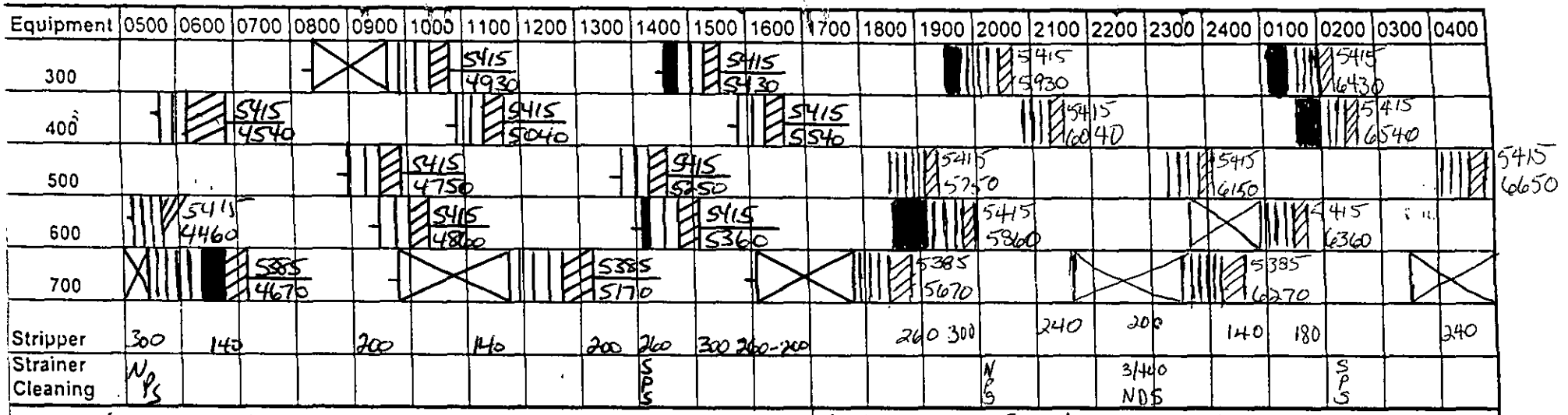
Night shift Operator: D. Hodges

	Catalyst Type:				Changes:			
	288	233s	554	Other:	288	233s	554	Other:
Reactors:								
Rx-741	5	3						
Rx-742	5	3						
Rx-743	5	3						
Rx-744	5	3						
Rx-745	10	5						
Rx-746		2	7					
Rx-747		2	7					

Comments:

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 1-21-00



700 lost 20 mins Charge 400
600 lost 5 mins Dumping 500
300 lost 10 mins Dumping 600

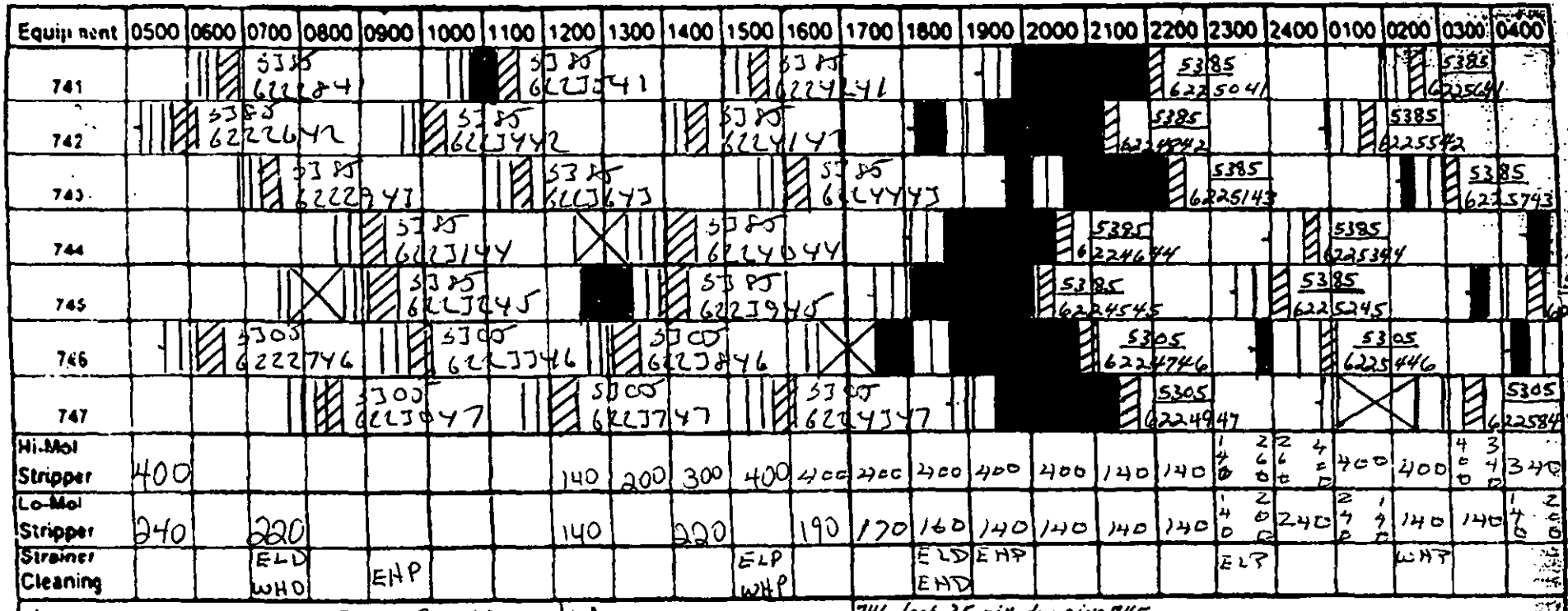
lost 35 min, dump 600, dumping 500
lost 15 min, dump 300, dumping 600
lost 20 min, dump 300, dumping 600
lost 25 min, dump 400, dumping 300

12 11

Hi-Mo Charges = 23	Lo-Mo Charges =	Total Charges = 23

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 1-21-00



Lost 20 min 741; INST on Rinse valve
Lost 45 min 745; Maint on dump line valve

746 lost 35 min, dumping 745.
742 lost 25 min, dumping 744.
743 lost 20 min, dumping 741.
745 lost 120 min. DCS problem. lost mailbox, No Rx will go to charge mode.
744 lost 120 min, " " " " " " " " " " " "
746 lost 120 min, " "
747 lost 120 min, " "
741 lost 130 min, " "
742 lost 110 min, " "
746 lost 15 min, waiting on Rinse pump.
743 lost 15 min, dumping 741
745 lost 15 min, HM dump tank level.
746 lost 15 min, waiting on Rinse pump.
744 lost 20 min, HM dump tank level.

Hi-Mo Charges =	3 + 11	Lo-Mo Charges =	6 + 4	Total Charges =	34

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
1-21-00 1618	3301 KC	GC#3 6	____ 10.2	Top of Feed TANK HM-STRIPPER	20PPM	9120981 yes				
1-21-00 2042	3302 BN	GC#1 #1	6.2	VCM Railcar unloading compress. shed	6	NO	nothing found	1/21	TC	TC
1-21-00 21:10	3303 AS	#4	9.5 6.6	NEW COMP Shed NEW EAST UNLOADING	9	NO	Adjust the packing on 124	1/21	TC	TC
1-21-00 21:20	3304 AS	#1	7.3 10.0	SOUTH STATION NEW EAST UNLOADING	10	NO	changed "O" ring	1/21	TC	TC

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph.
This sheet is to be distibuted as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed.

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
1-19-00 19:50	3295 TB	TANK FARM #1	5.1	Compressor shed			Founded nothing cleaned up LR			
1-19-00 20:45	3296 BK	TF #5 #3 + #4	10.0 10.0	N. STATION + Comp. shed - NEW EAST UNLOADING Told R. GATES			Founded nothing Cleaned up. R.H			
1-20-00 22:50	3297 TB	TANK FARM #2	5.1	N Unloading St. No Contact			Cannot FIND LEAK WITH AMU			
1-20-00 00:04	3298 TB	TANK FARM #4	9.0	S. mid Unloading St TP			RG/PP/DB			
1-21-00 12:40	3299 KC	NEW EN #5 #1	10.0	NEW EAST unloading		NU	Unloading	NA	CA	CA
1-21-00 1115	3300 CG	#1 #7 & #8	7.7/5.6 6.3/6.3	ERS Upstairs ERS Downstairs	—	No	ERS Down High Pressure on 701 & 702	NA	NA	NA

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