

DAILY_REPORT
VINYL DAILY REPORT

07 APR 00 05:00

9	RX CHARGES	ABNORM BAT RPTS	SPILL RPT	PERSONNEL HOURS	SAFETY:
SHIFT: 1	OM, 41-45 46347	YES	NO	OVERTIME	YES
10	13	7	0	0	NO
10	15	6	0	0	NO
TOTALS	20 28 13				

INTERMEDIATE SILOS

SILO	PRODUCT	M LBS	GRADE	SILO	PRODUCT	M LBS	GRADE	BLD	TK	PRODUCT	%	DM	GOAL	MISCELLANEOUS
281	5415	65	1	675	5385	77	1	407		5325	56	NM	741-745	20
282	5395	113	1	676	5385	30	1	501		5395	101	NM	746-747	24
475	5465	65	1	677	5385	10	1	502		5385	33	TOTAL	BATCHES	10
476	5415	32	BLAK	678	5395	21	1	550		POND	0	WHY	WERE BATCHES	54
478	5305	14	1	679	5395	65	1	551		POND	1			61
479	5325	11	1	680	5395	44	1	552		POND	0			
490	5395	17	1	681	5325	181	1000	553		POND	0			
491	5395	45	1	682	5325	71	1	644		5325	44			
492	5415	27	1	683	5325	10	1	646		5385	60			
493	5415	22	1	684	5325	119	1	647		5385	1			
575	5325	53	STUP	685	5385	65	1	648		5325	0			
576	5225	70	VISC	686	5385	17	1	649		5325	0			
577	5465	10	1	687	5385	9	1	650		5395	73			
578	5225	68	BME	688	5395	9	1	651		5395	68	HRS	INCINERATOR	ON
				689	5325	12	1	652		5395	82	GPM	AVG HM	STRIPPER1
ROLS DLY AVG	1.7596			690	5325	122	1	653		5395	61	GPM	AVG LM	STRIPPER2
LAST B# >20	0.0000			691	5325	185	1000	654		5395	0	GPM	AVG OM	STRIPPER3
ROLS > 20	0.0000			692	DEBX	55	STUP	655		5385	0			
								747		5415	46			

5

PRODUCTION TOTALS

SILOS	MLBS	1714.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	VCM	RECEIVERS	PRODUCTION	BY TYPE	AND RX
STRAPPED&WEIGHT	0			5395	POLY	1		600	10M FVCM	70		5225	0	300	5
COMPOUND MLBS	142,343			5395	POLY	4	OTHR	690	10M S RVCM	14		5265	0	400	5
YARD MLBS	3,100,000			5395	WAIT	5	OTHR	690	10M N RVCM	4		5305	0	500	4
PREVIOUS DAY	1868,000			5385	POLY	6	OTHR	684	10M N FVCM	47		5325	629364	600	4
PRODUCTION TOT	3,252,303			5395	RECY	7	OTHR	682	10M S FVCM	34		5385	1355657	700	2
MONTH TO DATE	8,397,826			5385	POLY	8	OTHR	684	10M E RVCM	13		5395	1103112	741	6
				5385	POLY	9N	5385	687	10M W RVCM	12		5415	0	742	6
				5385	POLY	9S		686	SPHERE	29		5416	0	743	5
				5385	POLY	10	5395	680	WATER(FT.)	8		5465	0	744	6
				5385	POLY	11	5385	676	BATCHES			TOTAL	3038133	745	5
				5325	POLY	10	AVG RATE	28	TOTAL OM	20				746	7
				5325	POLY	11	AVG RATE	35	TOTAL NM	41		VCM	USE3024599	747	6

ABD00138726

Vinyl Resin Flow Sheet

Shift DTime 0700Date 4-7-00

646	Product:		Product:	647
Level:	Blend No.	<u>Stigma</u>	Blend No.	Level:
%		<u>Stigma</u>		%

Dryer # 4	Silo:
Product: <u>5325</u>	<u>680</u>
Blend Tank: <u>407</u>	

648	Product:	<u>5325</u>	Product:	649
Level:	Blend No.		Blend No.	Level:
%				%

Dryer # 5	Silo:
Product: <u>5325</u>	<u>680</u>
Blend Tank: <u>407</u>	

650	Product:	<u>5395</u>	Product:	651
Level:	Blend No.	<u>1166 170</u>	Blend No.	Level:
%	<u>12/3 H.P.</u>	<u>Req</u>		%

Dryer # 6	Silo:
Product: <u>5325</u>	<u>684</u>
Blend Tank: <u>407</u>	

652	Product:	<u>5395</u>	Product:	653
Level:	Blend No.	<u>1164 770</u>	Blend No.	Level:
%	<u>9/2 H.P.</u>	<u>Req</u>		%

Dryer # 7	Silo:
Product: <u>5325</u>	<u>682</u>
Blend Tank: <u>407</u>	

654	Product:		Product:	655
Level:	Blend No.		Blend No.	Level:
%				%

Dryer # 8	Silo:
Product: <u>5325</u>	<u>684</u>
Blend Tank: <u>407</u>	

644	Product:	<u>L.M</u>
Level:	Blend No.	<u>Stigma</u>
%		<u>Stigma</u>

502	Product:	<u>5385</u>
		<u>6477542 Req</u>
		<u>6477644</u>
		<u>6477841</u>
		<u>6477943</u>
		<u>6478045</u>
		<u>6478142</u>
		<u>1167960</u>

Fluid Bed Dryer
Product: <u>5385</u>
Blend Tank: <u>502</u>
North: <u>687</u>
South: <u>686</u>

407	Product:	<u>5325</u>
		<u>6477746 Req</u>

Dryer # 10	Silo:
Product: <u>5395</u>	<u>680</u>
Blend Tank: <u>501</u>	

Dryer # 11	Silo:
Product: <u>5385</u>	<u>675</u>
Blend Tank: <u>502</u>	

501	Product:	<u>5395</u>
		<u>1167750 Req</u>
		<u>1167870</u>
		<u>1168030</u>

747	Product:	<u>5415</u>
		<u>143940 %</u>

Product Transferring:		
From:	To:	
<u>281</u>	<u>492</u>	<u>5415</u>
<u>282</u>	<u>491</u>	<u>5395</u>

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 4-6-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	10100	0200	0300	0400
300	5395 166230					5395 167030											5395 167530						5395 168030	
400			5395 166340			5395 167140												5395 167640						5395 168140
500			5395 166550			5395 167750													5395 167750					
600			5395 166460			5395 167960														5395 167960				
700																								
Stripper	200																							
Strainer																								
Cleaning																								
Low 1:20 on 600 High Dump Tank level "Sol Full" Low 7:0 on 700 Replaced Rinse Nozzle Low 2:20 on 500 High Dump Tank level Stripper problems																								
500 lost 35 mins Stripper Rate limited 700 lost 2:00 Pressure check 600 lost 1:00 Stripper Rate limited 300 lost 1:00 Stripper Rate limited 400 lost 30 mins Stripper Rate limited 500 lost 20 mins Stripper Rate limited 700 lost 1:00 Stripper Rate limited & Sol Full 600 lost 2:30 Sol Full 300 lost 2:30 Sol Full 400 lost 2:50 Sol Full 500 lost 2:00 Sol Full															10									
Hi-Mo Charges = 20															Lo-Mo Charges =									
Total Charges = 20															10									

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date A-6-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400										
741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741	5385 64744741										
742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742	5385 64744742										
743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743	5385 64744743										
744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744	5385 64744744										
745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745	5385 64744745										
746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746	5385 64744746										
747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747	5385 64744747										
Hi-Mol Stripper	380	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430	430										
Lo-Mol Stripper	220	230	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250										
Strainer Cleaning			ELD	WHP	ELP						WHP																							
741-30 min DTL. 743-45 min dumping 741+DTL; 10 min charging 747 745-15 min DTL 742-40 min dumping 741+DTL } Beveled 744-30 min dumping 745+DTL } experimentation 741-25 min DTL } reduced stripped 745-30 min dumping 746 } rates 741-25 min DTL																																		
747 10 min 745 H.O.T.L. 747 30 min dumping 745 745 40 min dumping 747 747 1 1/2 hrs chunk catcher X2																																		
Hi-Mo Charges = 13												Lo-Mo Charges = 7												Total Charges = 41										

Catalyst Charge Sheet

<u>Old Module</u>									
Day Shift Operator: <u>C. POLK</u>						Date: <u>4-6-00</u>			
Night shift Operator: <u>Willie Jackson</u>									
<u>Catalyst Type:</u>					<u>Changes:</u>				
	610	233s	554	Other:		610	233s	554	Other:
Reactors:									
Rx-300	8	1			7	2			
Rx-400	8	1			7	2			
Rx-500	8	1			7	2			
Rx-600	8	1			7	2			
Rx-700	15	3			15	3			
<u>New Module</u>									
Day Shift Operator: <u>P. Williams</u>									
Night shift Operator: <u>TLH</u>									
<u>Catalyst Type:</u>					<u>Changes:</u>				
	610	233s	554	Other:		610	233s	554	Other:
Reactors:									
Rx-741	8	3							
Rx-742	8	3			7	3			
Rx-743	8	3			7	3			
Rx-744	8	3							
Rx-745	15	4							
Rx-746		4	7						
Rx-747		4	7						
Comments:									