

valve, operating from the press shaft, is used to interlock this circuit.

There are many different ways to air valve a press clutch or brake. Depending on the specific application, certain ways may

be less hazardous than others. For the best in safety, other items, such as adequate guarding and interlocking, are very important and must also be given careful consideration.▲

OFF-THE-JOB ACCIDENTS

Statistics are such boring things
And figures rather dull.
It's hundreds, millions, billions, trillions,
Over which we mull.

But facts are facts where ere we go
Regardless of amounts,
So here's some facts on accidents,
And that's what really counts.

It isn't always big machines
With blades of sharpened steel
That rob a man of arm or leg
And make his senses reel.

Nor is it always "on the job"
Most accidents take place,
But just the opposite is true
And figures prove our case.

It's carelessness in little things
At home and on the street
Neglect in moving objects small
Away from running feet.

A makeshift ladder, sliding rugs,
Electric cords that spark
A disregard for cellar stairs
And stumbling in the dark.

Crossing where no crossings are
While looking at the sky,
Driving on a slippery road
With milestones whizzing by.

These are the things that take a toll
We all should frown upon
So watch for them when off the job,
As well as when you're on.

—Humble Pipe Line Company, Houston, Texas

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