

SEV 9831 Gray

0001571 SF GUDRICH COMPANY MESSAGE SERVICE 10115124
FROM: P1038260 TO: ALTCHEM DOCUMENT: 12108 88 LINES 05/12/92

ROUTE TO: TRUNK, LINDA

* GEON VINYL RESTRICTED / TECHNICAL DOCUMENT *

CUSTOMER NO / DESC: QUAKER PLASTICS

RI() GEON VINYL RECIPE 05/13/92 10:15:18

EXP 165 067 085 01 GRAYPLT OSHA WARNING LABEL: A
COMMODITY NO.: X1650 670 8501 LOC: 12 DEPT: 5678 ISSUE: 001
SBC NBR: 13ED EFFECTIVE DATE: 05/13/92
LAB REF: 165-067-085-01 DELETE FLAG: NO
BASED ON: 79830-008-2741 CMPR: M. BALASKO
APPLICATION: ESD PROFILE EXTRUSION

PARTS	INGREDIENTS	SEQ	LOC	PERCENT
100.00000	961 000114 110 X 334	110		73.215
15.00000	949 711642 PEBAX MX 1074	210		10.982
5.00000	941 00K006 PARALOID K-120N <i>ok</i>	220		3.661
5.00000	942 710849 PARALOID BT-733	230		3.661
2.50000	912 00S086 MARK 1900 <i>e</i>	310		1.830
5.00000	924 709916 TIOXIDE R-FC5	410		3.661
.02600	922 00S289 BLACK PEARLS 700	510		.019
.05800	923 709494 RED 11122-R1 DISP	520		.042
2.00000	943 00L035 EBS WAX POWDER	610		1.464
2.00000	943 00L034 CA STEARATE-FUSED	620		1.464
136.58400		TOTAL		100.000

Handwritten notes:
178.3790
181.30
177.2400/2600
178.3790
181.30
177.2400/2600

IFIC GRAVITY: 1.35
TYPE SAMPLE:
ISSUED:
MARKETING APPROVAL: R. KROCK

HARDNESS: D-75
COLOR: 2

MISC CMNT: TYPE SAMPLE TAKEN FROM 1ST RUN
DESIGN REQUEST 207

Handwritten notes:
Replace mark 1900 (S-01) w/
mark 1987 (710493) specifically
trenching on product
to ensure
not a liability

K-6: 181.30

L-35: 175.00; 175.300; 176.160; 176.180; 177.1200

L-34: 181.29

709494:

21779001

BFG16502