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MAIN OFFICE
AND FACTORY

Toledo, Ohio
Jan. 18, 1937

Dr. Robert Kehoe,
University of Cincinnati,
College of Medicine,
Cincinnati, Ohio.

Dear Dr. Kehoe:-

I can see from your two reports that you are greatly concerned about the possibility of contamination of specimens. In order that you may judge as to this possibility, I am going to give you the exact detail of collection of specimens on both of these employees. Both of these men were called in from home and were not at work, consequently were dressed in their street clothes.

The urine specimens were obtained by me at the time the blood was drawn. I do not see how I could have been anymore careful in preventing contamination. I held the bottle and capped it immediately so I do not believe that any dust could have fallen into the bottle. With the blood, the arm was scrubbed thoroughly and I used the exact technique you specified, and in addition used rubber gloves previously sterilized in distilled water. The tube is held almost horizontally so that even though there was dust in the room it could not have fallen into the tube. It was not necessary to re-sterilize either of the needles. These tubes were immediately capped and shipped to you.

The only source of contamination that I know of would have to come from the dust in the room atmosphere. We are going to have dust analysis made very soon by the Detroit Testing Laboratory and I will have them include the dispensary.

In the case of [REDACTED], we had gastrointestinal symptoms, pain in epigastrium, constipation, loss of appetite, and some muscle cramps coupled with a rather low stipple count (22 per 50 fields). The clinical findings indicated a dangerously high amount of absorption, and your findings confirmed that opinion. He was sent home and the samples were taken after 2 or 3 days rest.

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Dr. Robert Kehoe:

The samples on C. Bagrowski were sent, not because of clinical findings, but because our stipple counts were running so very high (205 per 50 fields, yours at the same time 37). We are wondering about this discrepancy. This boy, I found out recently was treated for a specific urethritis last summer, and has been advised to drink a large amount of water, which may account for your low lead finding. The blood lead is consistent with the exposure and our very high stipple count.

We are, at the present time, enlarging the dispensary and the Factory Manager says that he is going to air condition our rooms, filtered, humidified and tempered air etc., so that will surely reduce air contamination. Until this change is made, and in line with your suspicion of air contamination, all samples will be collected in the Main Office.

Let me have your suggestions as to any further improvements in technique.

Was very sorry to hear of the accidental death of your associate. There was quite an article in our morning paper about this unfortunate occurrence.

Thanking you, I remain,

Sincerely,

Paul M. Holmes
Paul M. Holmes, M.D.

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BUNTING BRASS AND BRONZE COMPANY

Toledo, Ohio

A Study of the Lead Exposure Associated with the
Operation of a Plant in ~~which Bearings Are Manufactured.~~

Engaged in the Manufacture of Bearings of High Lead Content

by

The Kettering Laboratory of Applied Physiology

in the

University of Cincinnati

Cincinnati, Ohio

Robert A. Kehoe, M.D., Director.

RE 0005502

Introductory Comment on the Study of Occupational Lead Exposure

In view of the fact that the general methods of plant study employed by the Kettering Laboratory of Applied Physiology differ somewhat from those used generally in industrial surveys, it may be of some interest to refer to the available methods and to point out some of the advantages and disadvantages in their use.

(1) A single critical inspection of operating conditions in a plant, made by an experienced person, will provide a general idea of the opportunities for lead exposure and some knowledge of the location of the greatest hazards. Periodic inspections of this type will prove to be more useful than one for obvious reasons, and moreover they are a useful adjunct to any other method of study and control.

(2) A single clinical survey of groups of workmen representative of various occupational activities in the plant will define the general levels of lead exposure in terms of clinical evidences of lead absorption and will tend to ^{reveal} ~~show~~ the most hazardous types of employment.

(3) Maintained medical supervision, with periodic examinations of all employees and with carefully recorded information as to the character and incidence of illness, the amount of lost time and the extent of the labor turnover, will eventually show the hygienic significance of plant conditions, as no other method can do, and if ^{the} ~~such data~~ ^{information so obtained} are combined with detailed knowledge of plant procedures,

including ^{the} changes in equipment and plant practice, a clear composite picture of the hygienic situation can be obtained. All ~~other means~~ ^{methods} ~~for~~ evaluating the hygienic significance of lead exposure, ~~as con-~~
~~trasted with its mere quantities,~~ depend ~~finally~~ upon sound clinical data. Indeed the belief is well entrenched in the medical as well as the non-medical mind that individual susceptibility to lead intoxication is extremely variable and that even the smallest quantities of absorbed lead may, in time, result in lead poisoning in certain persons, while certain other persons may receive no injury from massive dosages. The complete acceptance of such a point of view, (which in our judgment is erroneous), implies that there is little or no value in any type of measurement of the quantity of lead absorbed or potentially available for absorption on the part of workmen. So long as such an opinion is applied with even partial effectiveness in medico-legal and trade-union phases of industrial practice, business management cannot afford to operate plants associated with any of the lead trades without competent and adequate medical service. Fortunately, evidence has accumulated to demonstrate the existence of a relationship between quantity of lead absorption and the occurrence of lead intoxication. Various expressions have been given to this relationship, and it cannot be said that there is complete agreement among authorities as to the safe limits of occupational lead absorption. Nevertheless it is now fairly generally accepted that there is a limit of lead exposure above which the danger of lead poisoning becomes progressively greater among a plant population, and below which cases of poisoning will either not occur at all or will be of an essentially harmless type. Thus it becomes feasible to estimate the significance of lead exposure in quantitative terms.

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The lead exposure associated with an occupation
(4) ~~Exposure to particulate lead compounds in dusty~~

~~lead trades~~ may be estimated by the analysis of air samples taken
from representative parts of the ^{*the building or area in which the work is done,*} ~~plant~~. Obviously the use of this

method involves certain assumptions; - (1) that the inhalation of

~~particulate~~ lead compounds constitutes the only important source

of lead absorption on the part of the plant population; (2) that

the lead ^{*compounds or particles*} ~~particles~~ found in air samples may be breathed in and re-

tained within the lung to a more or less uniform extent by the

workmen in the area. Various technical procedures have been em-

ployed to increase the practical reliability of this method. Fre-

quent sampling over prolonged periods tends to reduce sampling er-

rors. The manner of preparing samples for analysis also tends to

exclude particles of lead compounds which because of their size are

incapable of inhalation or of retention in the lung. Moreover the

greater practical significance of inhaled lead in comparison with

ingested lead has been well demonstrated by experience and experi-

ment, and is now almost universally recognized. On the other hand,

lead poisoning can and does occur through ingestion of lead com-

pounds, and unless precautionary measures are effectively taken

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ingestion can occur to such an extent as to void conclusions arrived at by the analysis of air samples.

With certain reservations required by the preceding considerations, it may be said that if the concentration of respirable lead compounds in the atmosphere of plant work-rooms is generally kept below the level of 1.5 mg. Pb per 10 cu.m. of air, and ^{is} permitted to exceed such a level for only fleeting periods of time, cases of plumbism in the plant population will rarely, if ever, occur.

(5) It has been shown that the magnitude of the lead exposure in a plant can be determined by the study of the lead content of the excreta of the employees. Briefly stated, the lead content of a single evacuation of the feces of a workman serves to show the magnitude of his lead exposure for the period of ~~from~~ twenty-four to seventy-two hours previous to the collection of the sample. A large proportion of all inhaled lead is collected in the nose and pharynx and eventually reaches the alimentary tract, through which it passes in large measure unabsorbed. It becomes, thereby, an indicator of a man's gross lead intake for the period represented by the feces accumulated in the lower bowel - a period which experience has shown to be approximately twenty-four hours ^{in average human beings}. The concentra-

tion of lead in a large sample of urine (collected over a period of forty-eight or seventy-two hours) varies with the rate of daily lead absorption and with the lead content of the body. Therefore, it discloses the general magnitude of the lead absorption over a considerable period of time.

More recently, it has been found that analyses of the blood of exposed persons will also reveal the general magnitude of their lead absorption and exposure. ^{Changes in blood concentration} The blood, with respect to its ~~are not so rapid in their occurrence nor so proportionately large as does the urine, in response to lead absorption, and~~ ^{lead concentration, does not undergo change so quickly or so proportionately large as does the urine, in response to lead absorption, and} therefore, blood analyses are not so sensitive a means of detecting lead exposure. Such analyses, however, are useful in the study of industrial workmen for a number of practical reasons which ~~will~~ not be discussed here.

The correlation of analytical data of the above types with the observed conditions in industrial plants, and with the clinical findings in plant employees, has established a basis for the differentiation of safe from dangerous occupational lead exposure in practical terms. Attention should be called here to the detailed data of our various studies of the lead excretion of normal persons ^{and} ~~as well~~

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clearly that above a certain level of lead exposure, as expressed by ~~the~~ rates of lead excretion of representative groups of workmen, the occurrence of lead intoxication is progressively more frequent as the occupational exposure increases in ~~magnitude~~^{severity}. They also show quite conclusively that ~~no~~ cases of lead intoxication ~~do not~~ occur below a certain level of lead intake and absorption. The precise point ^{at which non-hazardous exposure ends and hazardous exposure begins} ~~(if it be a point) of the critical differentiation of non-hazardous and hazardous exposure~~, is not sharply defined in these terms, ~~is not~~ sharply defined at present, but a range of values can be set up on the basis of present information with every assurance that they are substantially correct for all practical purposes. Reference to those ranges will be made subsequently.

The Technique and Scope of the Present Investigation

A preliminary inspection of the plant - a brass foundry - was made, on the basis of which a small group of employees was selected for study from what appeared to be the commonest and most hazardous occupations. Subjects with the longest records of continuous employment, and with the greatest expectation of continued employment, were chosen, the final choice having been made by the

physician in charge of the plant on the basis of his records and

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his detailed knowledge of the occupational and personal history of the employees.

The large proportions of the workmen were employed in one large room, - i.e. the main part of the plant -, in which a varied group of ~~moulding~~^{handling} operations were carried out. These operations will not be described in detail. Suffice it to say that they were of the type that are common to such plants and that some of them involved little or no ^{necessary} exposure to lead. This fact, however, is quite unimportant, in relation to the actual lead exposure, since the handling of molten metal of high lead content in one part of this room resulted in the contamination of the air in all parts of the room. A considerable degree of control of the fumes was accomplished by means of general and locally applied ventilation. However, on account of the mechanical difficulties of fume removal from rapidly moving pots or ladles, the chief effect of the ventilation was to dilute the lead fumes extensively but not uniformly in the large room. As a consequence of this condition, it was not possible to differentiate degrees of severity of exposure with any assurance of accuracy. Further discussion of this problem will

develop later. It is mentioned here only to show that the general lead exposure of the plant had to be studied not ^{so much} in relation to specific occupations, ~~but chiefly in relation~~ ^{but rather in relation} to the volume of lead vapors and fumes, and their dissemination through the plant.

A large amount of molten metal, much of it of high lead content was being handled at the time of the visit to the plant. ^{Significantly} ~~established the fact that there~~ ^{These} were seasonal variations in the productivity of the plant.

Such variations ^{would result} ~~resulting~~ in considerable change in the quantity of lead vapors and fumes. There were also ^{irregular} variations in the proportion of high lead bearings in the plant production. These factors could be expected to influence greatly the severity of the lead exposure of the men working in the large room of the foundry. In addition ^{the general} ~~there was better~~ ventilation ^{if the plant was subject to change} during the warm months of the year when doors and windows could be opened. This factor could hardly be expected to operate with strict uniformity in reducing the lead exposure, in that some persons would be benefitted more than others. The overall effect, however, would be to dilute the lead concentration in the air of the plant. No attempt has been made in this report to assemble the data on production as a whole or with

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to correlate these data, if available, with the results obtained.

Moreover, the information with respect to the number of persons employed in the different parts of the plant has not been obtained

for this report. Finally, there are no data on the seasonal changes

in ventilation. *Direct information* ~~Knowledge~~ as to the influence of these changes upon

the mean concentration of lead in the air of the plant, would ~~have~~ ^{be of}

~~considerable interest in view of the indirect evidence of decreased exposure and great practical importance.~~

~~The fact of the mean as revealed by the analytical data given in a later part of the report~~

Twenty employees were selected for study over a period of

and several others were included in the observations before their completion.
time, Samples of feces and urine were obtained in December of 1936,

and in May and September of 1937, by methods which experience had

shown to be satisfactory, ~~from the point of view of avoidance of~~

~~accidental contamination.~~ Blood films from these men were studied

at regular intervals for the determination of the numbers of stippled

Additional blood films were obtained for counts of the reticulocytes.
erythrocytes. ~~In addition, these men, and a few in addition, were given complete physical examinations in April (1937) just following~~

~~and for certain special observations on the leucocytes. No useful relevant the more severe exposure of the winter months. At this time com-~~

~~information was obtained from the reticulocytes counts of these examinations. plate microscopic blood examinations, and clinical urinalyses were~~

~~of the leucocytes. No further mention will be made of them. carried out. All of these data were studied carefully, both as to~~

~~individual cases, and the group as a whole.~~

The composition of the group of selected workmen with respect

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to age is shown in Table 1. It may be seen that a wide range is covered, although the total number of the group ^{did} ~~does~~ not ^{provide} ~~allow~~ adequate representation of various age groups. For this reason the clinical effects of lead absorption upon the occurrence and development of the degenerative diseases of the middle and later years of life, as well as upon disabilities in the earlier years could not be studied here. Previous observations have shown that age does not influence lead excretion materially, and, therefore, there is no reason to ^{doubt} ~~suspect~~ that the analytical data are ~~any less~~ valid as an indication of the over-all lead exposure of the group. This small group is not necessarily representative of the age distribution of the workmen in the plant, but ^{Table 1} ~~it~~ shows that no age group within the period between early adult life and early old age is lacking in the plant population.

Table 2, in which the subjects are grouped according to the duration of their continuous exposure in the plant, merely shows that the group has been well selected in ~~that~~ ^{that} regard. It should be possible to determine whether or not time is an important factor in the lead exposure and absorption of such a group unless there should

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of occupation. The effect of the latter is open to doubt for reasons pointed out above.

Table 3 presents the facts with reference to

the type of employment represented in the selected group, giving also the duration of employment of the representatives of each occupation. The molders ^{above} ~~above~~ are sufficient in number to be adequately representative of their group. ~~It will be a matter of interest to note the variability of the clinical and analytical results in their case.~~

In April of 1937, ~~and~~ following the winter period of maximum lead exposure, twenty two workmen were examined. Each person in the group was subjected to detailed questioning. Every effort was made to gain his confidence and to induce him to talk freely about any ailment, illness, or injury which, in his mind, might have been due to occupational conditions in the past, or might arise from present conditions. Leading questions were avoided at first so as not to color the employee's response, but were employed subsequently with respect to specific symptoms. Information as to ^{past and present} ~~general plant~~ conditions, ^{in the plant,} the attitude of other workmen toward the potential hazards ^{of their work, and} ~~of the plant,~~ the extent of the labor turnover because of ^{illness or} ~~dissatisfaction,~~ ~~with the work,~~ and the occurrence of illness among other employees, was sought dis-

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exactly from a number of the older employees. These men appeared to respond with complete frankness, and gave useful statements of fact and opinion.

A careful physical examination was carried out, in the course of which a special effort was made to observe and record any symptoms and signs of lead absorption. Thus, special care was given to the examination of the gums, and to nervous and neuromuscular reactions. A complete microscopic examination of the blood of each man was carried out at the time, and a fresh sample of urine was examined for reaction, the presence or absence of albumin and sugar, and for sediments.

The clinical data were studied carefully, both as to individual persons and for the group as a whole, and in so far as it was useful or feasible to do so, they were examined by statistical means.

The Results of the Investigation

The initial inspection of the plant indicated that the opportunities for exposure to lead fumes and vapors were wide spread. It was difficult, however, to make an even reasonably intelligent estimate of the severity of this exposure. Lead fumes, manifestly, were given off from the pots while in transit to the molds, and during the pouring, but there was so much smoke in the main foundry room that one could not judge the degree of contamination of the air with metal fumes. The ventilation, large in volume, was designed, so far as possible, to remove the fumes from furnaces and pots, but it was ^{not entirely successful} ~~obviously unsuccessful~~, and for reasons that were quite apparent. Lead-bearing dusts were also distributed into the air at various points, and even the metal-washing process, which could have been free of dust, was not entirely so, by reason of some ^{in the handling of the material} ~~on the part of the workmen on this job~~. Housekeeping, in foundries, is a difficult problem, at best. One felt that while this source of lead exposure had not been ignored, it was not receiving the continual ^{meticulous} attention that ~~was~~ ^{is required for its elimination,} ~~absolutely~~.

There was little or no separation of the functional areas

of the plant on the basis of the lead exposures that characterized specific occupations. This, in some respects, at least, was unfortunate, since certain occupations could have been freed of lead exposure through isolation. On the other hand the frank dependence upon ventilation as ^{the primary} means of controlling the lead hazard throughout the plant, indicated the acceptance of responsibility by the

management, and if the ventilation were to be found adequate, this

hygienic problem could be regarded as solved to a large extent. *If the ventilation should be inadequate, then it would be necessary either to make it more effective, or to limit the number of severely exposed persons by isolating the areas of occupation.* ~~tain additional comments on this point will appear among the recommendations.~~ *that, per se, themselves, were free of lead hazards. Something further will be said on this subject later.*

The examination of the small group of workmen revealed several facts of importance. There was suggestive evidence, in response to questioning, of the existence of dangerous lead exposure.

The conditions in the plant, as revealed by the men, had been much worse with respect to the removal of fumes, prior to the installation of the present ventilating equipment. During that period "brass chills" had not been uncommon among the workmen. These had been eliminated entirely, apparently, by the improved ventilation. On

the other hand, there had been cases of lead intoxication ^{before the} ~~both in~~

before the ~~both in~~ *as well as afterward,*

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earlier period, ~~and under these conditions~~, as judged by the description of apparently characteristic episodes by certain workmen. Apparently, during the period in which the bearings were generally low in lead content, the lead exposure was not very serious. Later, however, with the increased lead content of the bearings, the lead exposure from this source increased to such a degree as to be hazardous, in the face of greatly increased ventilation. ~~However~~ there was no noteworthy anxiety among the men concerning their health, and the feeling was general, that the conditions in the plant were not unduly hazardous. A number of the men ~~said flatly~~ ^{denied flatly} that they had experienced ~~any~~ ^{any} impairment in health ~~in any way~~ ^{as well-being} as a consequence of their work. ~~A few~~ ^{A few} were somewhat concerned about the ~~currents of air~~ ^{prevalence of strong air currents} that gave rise to common colds.

The physical signs of lead absorption, while considerably less prominent than one was led to expect from observation and questioning, were sufficiently numerous to justify the conclusion that the lead exposure was not being held within entirely safe limits.

Table 4 summarizes the purely clinical evidences of significant lead absorption. ~~The significance of~~ ^{The significance of} some of the items ~~is~~ open to question,

espe

~~any~~ in view of the smallness of the group. The frequency of

occurrence of constipation, vague abdominal discomfort, and polyuria, as complaints, belong in this category, as well as such physical signs

as exaggerated reflexes and tremors. The occurrence of six persons

with ^{gingival} lead line^s, however, among twenty two men is highly significant

in that ~~lead line~~ ^{this sign}, in general, does not appear except under condi-

tions of fairly severe exposure. The degree of extensor weakness

of the forearm is somewhat difficult to estimate, but two cases with

weakness that seemed definite to the examiner, cannot be

ignored.

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the results of the clinical urinalyses require no tabulation. Aside
to noteworthy abnormalities were revealed by ordinary clinical
cases in urinary acidity, which is not uncommon among men working
s of the urine, and, therefore, these data were not tabu-
lated. The only noteworthy abnormalities consisted of the presence of a trace of
albumin in two instances. These were called to the attention of the plant physician
for further investigation.

The results of the leucocyte counts are shown on Table 8.

Only two of ~~these~~ were in the ranges commonly regarded as abnormal, and these were not of any specific significance.

Table 9 shows that most of the men examined had some degree of anemia, and in six instances this could be classified as fairly severe. The significance of this situation, as to general health,

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the data on the hemoglobin of the blood in Table 10. The suggestion that lead absorption may well be a factor is offered by the relatively low incidence of definitely abnormal hemoglobin concentration in the blood.

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The group here under study yielded a mean value of almost ten times the normal in December, with a gradual falling off to such an extent that in September a number of the workmen showed no stippling and the mean value for the group approached the normal level.)

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→ It is of considerable practical importance to determine whether this change in the blood picture was associated with an actual and more or less corresponding decrease in the lead exposure in the plant. Previous observations have shown that the mean or average levels of stippling of sufficiently large groups of persons vary with the severity of the lead exposure of the group. However, ^{response to lead absorption is highly variable} individual ~~variation is great~~ within and groups and certain unknown ^{variables to lead absorption and} factors, ^{in origin} perhaps seasonal or nutritional ^{work} induce significant fluctuations. If so small a group as this ~~reacts~~ to changes in lead exposure to such a striking degree, despite the extensive variations due to other factors, a very useful and relatively simple method of recognizing increases and decreases in the lead exposure of a plant as a whole would seem to be available. On this account the comparison of these observations with the data on ^{lead excretion} ~~the alimentary and urinary excretion~~ of lead is of great interest.

The analytical findings are grouped in tables 12, 13, and 14. It is apparent that the lead in the feces of these men is abnormal as compared with the mean normal levels of approximately 0.33 mg. Pb per sample, and 0.04 mb. Pb per gram of ash in the feces. On the whole, however, these results are not as high as might be expected in view of the apparent severity of the occupational lead exposure as indicated by the clinical observations. The reasons for this would seem to be that the most hazardous exposure in this plant was to the vapors and fumes of lead, which in their finely divided form would not be entrapped to any large extent in the upper respiratory tract. Only a small proportion of such lead would find its way into the alimentary tract.

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There is, moreover, little evidence of change in the lead exposure and absorption, over the period of study, as evidenced by change in the fecal lead content. There is some slight diminution

^{fecal} in the lead concentration ~~in the feces~~ ^{in urine, as compared with baseline, when} expressed in milligrams per gram of ~~feces~~ ash, but ~~it is not entirely convincing and it is~~ ^{in the statistical sense it is not significant - i.e.} the difference between the mean values is less than four times its own probable error. ~~not consistent.~~

The mean urinary lead concentration of the group shows a

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between December and March is not very striking, and, indeed, from a statistical viewpoint it could be a matter of pure chance. The same is true as between the March and September results. The change from December to September, on the other hand, is a significant one, statistically, and even more so physiologically, since the decrease in lead concentration at such a time is opposed to the normal seasonal increase, (based on decreased water output in the urine during warm weather). We may ^{safely} conclude, ~~fairly~~, therefore, that the lead absorption of the men decreased definitely in ^{the period preceding the collection of the samples} September as compared with ^{the period prior to the sampling in} December. Granting the correctness of this conclusion, it seems probable that the trend throughout the period of study was in that direction, as suggested by the individual steps, themselves insignificant. The absence of a corresponding trend in the ~~same~~ results ~~is~~ is not remarkable in view of the sources of ^{fecal} ~~the~~ lead, ~~found therein,~~ and considering the difficulty of obtaining samples that bear a demonstrable relationship to alimentary function. In contrast, the factors which influence the urinary excretion of lead are few in number and fairly well defined as to their effects. The renal lead excretion, therefore, is a sensitive means of measuring lead absorption, while the lead in a fecal excretion is a useful, but crude

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~~indication of the prevalence of lead~~ in the food and the respired air of an individual for the somewhat indefinite period of time represented by the sample.

Summative *98* The decrease in the lead absorption of the group as revealed by the urinary lead analyses is of two-fold practical importance in this study,--first, because it is associated with a corresponding or even more striking decrease in the frequency of occurrence of stippling among the men, and second, because the occupational lead exposure as indicated by lead excretion was definitely hazardous in December ^{while} ~~reaching~~ approaching safe limits in September. *H* It is apparent that the frequency of occurrence of stippling in the group is a clear indication of the relative severity of the exposure. This fact should be taken into account in considering the various procedures available for checking the lead exposure of the plant. It should not be forgotten, however, that the data of this study do not make a clear distinction between dangerous and safe conditions of exposure in terms of stippling. They suggest that when the mean value of the stippling of the group of workmen approaches the value ^{recorded} ~~indicated~~ for December in Table 11, the conditions of exposure are unsafe and are likely to produce cases of lead intoxication. Other and more extensive obser-

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ations indicate that when, as in this instance, the lead exposure is

of one type, the upper limit of safety, as expressed in terms of the mean frequency of stippling of a fairly large group of workmen, approximates 10 per fifty fields, with only occasional results in excess of 30 per fifty fields. (These values are based upon a precise and uniform technique in preparing, staining and examining blood films. They would be different if the methods were to be modified or carried out less uniformly.)

The severity of the lead exposure, as shown by the urinary lead concentration, can be compared with that observed in other industrial plants in which corresponding observations have been made.

In our experience cases of lead poisoning either do not occur at all, or are of the mildest type, if the mean urinary lead concentration of representative groups of workmen does not exceed 0.10 mg. per liter. Cases are infrequent and comparatively mild, if the mean value is 0.15 mg. per liter or less, ~~at~~ ^A above this level severe and dis-

abling lead intoxication can occur, and does so with increasing fre-

quency ^{as the mean value increases.} ~~in plant populations.~~ The significance of the observations

on this plant is ^{known,} therefore ~~obvious~~ and it is a matter of particu-

lar importance that the severe conditions of exposure noted in

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December did not continue throughout the year. This factor, in all probability, was responsible for the non-occurrence of plumbism ~~during~~ the ^{year} ~~plant~~ during the period of study. Nevertheless, the results demonstrate that the exposure was not so controlled at any time during these observations as to be ~~actually~~ ^{actually} safe. The ~~measures~~ ^{measures} of control, therefore, should be strengthened and improved, and the factors which caused the decrease that was noted should be determined and augmented, if that is feasible. In any case, ^{the} ventilation ~~which is probably the factor responsible for the decrease~~ should be improved, either in the manner of its application, or in quantity.

An attempt was made to relate the level of the lead excretion of individual workmen to their occupation. This attempt was entirely fruitless, and since no such relationship could be established, no tabulation of the data in the fashion has been given. As indicated previously, this was to be expected from the nature of the plant operations, ^{from} the lack of any segregation of working groups, and ^{certain} ~~from~~ ^{certain} ~~measures~~ ^{measures} in the housekeeping.

Table 15 shows the results of the search for a correlation between the severity of the lead exposure, as indicated, by the urinary lead excretion of individuals in the group, and (1) the duration of the exposure, (2) blood pressure, (3) hemoglobin content of

the blood, and (4) numbers of erythrocytes in the blood, and (5) the numbers of stippled erythrocytes in the blood. It should be noted that there are four entries under each pair of rubrics, and that these are mutually exclusive, constituting thereby, a so-called four-fold table. Correlation in any two items, whether positive or negative would be shown by asymmetry in the four-fold table, whereas substantially equal numbers in the four corners of the table signify that there is no relationship between the items. The fact that no correlation appears in any instance may be due to the small size of the group. Regardless of this possibility, the significance of the result is quite clear at certain points, especially with respect to stippling. The frequency of stippling of the erythrocytes in the group as a whole was found to vary at different times in accordance with the level of urinary lead excretion. Despite this fact, there is no correlation between the individual findings of urinary lead concentration and the corresponding data on stippling. Since the urinary lead excretion of individuals is known to be an adequate criterion of the lead absorption of the individual, the lack of correlation can be due only to the lack of any precise relationship between lead absorption and the extent of stippling in the individual

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case. In other words, the hematopoietic response of individuals to lead absorption is uniform in type, but is highly variable in degree. The practical importance of this is obvious in that an absolute standard for a potentially dangerous level of stippling can hardly be set, except on the basis of a figure low enough to cover practically all cases. ~~Changes in the severity of lead exposure can be expected to result in change in the number of stippled erythrocytes in the peripheral circulation of most individuals, but to varying degrees.~~ In considering the individual case it is the change ^{in the numbers of stippled erythrocytes} that is important, and not the absolute number ~~of stippled erythrocytes~~ found. In general, experience has shown that the person who tends to have large numbers of stippled erythrocytes when there is little or no lead exposure is subject to relatively large increases in stippling in response to lead exposure.

The lack of correlation between the urinary lead concentration and the length of continuous employment in the plant is ^{probably} due ~~in~~ ~~all probability~~ to the variability of the lead exposure and absorption from season to season, from day to day, and from place to place in the plant. The other items indicated in Table 15 need not be commented on at this time, since any attempts to explain them would be specula-

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tive in character.

Summary and Recommendations

The discussion of the results which has accompanied the presentation of the data needs little amplification. However, it may be useful to summarize the salient facts as a basis for recommendations.

Indent
~~1/2~~ The lead exposure associated with the operation of this plant during the period of these observations was of an order of magnitude that must be regarded as hazardous and capable of producing lead intoxication. This conclusion is justified both by clinical findings on the men and by the results of analyses of their excreta.

~~1/2~~ The lead exposure, while variable, was sufficiently general in the plant that all the employees that were examined, regardless of the nature of their work, were subjected to hazardous exposure with approximately equal frequency, so far as could be judged from the observations.

~~1/2~~ The general lead exposure in the plant decreased in March as compared with December, and again in September as compared

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in March. This decrease ~~has been~~ attributed to the increased
er-all ventilation incident to changing weather conditions. It
is important to know whether or not this is the correct explanation,
and for this reason the plant records / for this entire period / on
employment, total production, and proportional production of bearings
of high lead content should be scrutinized carefully. It would be
well also to look into the local weather reports of this period of
1937-38 and to consider them in relations to the probable number and
location of open windows and doors. If ventilation above can pro-
duce a change of the magnitude indicated by the results of this sur-
vey, one means of improving conditions is obviously available.

In general, the precautions taken against the dissemination of dusts is a number of procedures were somewhat inadequate. The men, themselves, were not sufficiently careful and there was not such supervision in matters of safety as would be desired. It is believed that there was a significant amount of unnecessary exposure on this account.

The mean frequency of stippling of the erythrocytes of the group of workmen as a whole decreased sharply and significantly, during the period of the study, as the lead exposure of the group decreased. This fact demonstrates the usefulness of observations on stippling when all of the results obtained in a given period are grouped and compared with corresponding sets of observations. On the other hand, there was no correlation between the level of lead absorption of the individuals in the group and the number of stippled erythrocytes found in their blood at the same time. Considerable caution is required, therefore, in the interpretation of counts of stippled erythrocytes in individuals. Comparison must be made with previous results on the same person, in order to avoid the important factor of large individual variation.

Certain recommendations naturally follow from the facts stated in the foregoing paragraphs. Others arise out of more general considerations. Some are offered in the full knowledge that the means of carrying them out is not immediately at hand. All of them are believed to be worthy of careful consideration to the end that practicable and servicable steps may be taken to eliminate the lead hazards in this plant. There are two general methods of approach to the problem of eliminating these hazards. The one depends upon

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the application of general ventilation to such an extent that the lead content of the air breathed by the workmen is reduced and maintained below the danger point. The other is concerned with the recognition of the specific points of origin of the hazards and with their elimination at their source. The latter is the better method if it is practicable. It seems probable that some combination of the two will be required. Obviously, it will be necessary to determine the degree of success of any attempts which are made to eliminate lead exposure. Several means of doing this have been referred to in this report.

It is strongly recommended that some study of the ventilating equipment be made with special reference to the removal of fumes at their point of origin. The amount of movement of air necessary to do this is much less than that required to dilute the fumes after their escape into the general atmosphere of the plant. The problem of providing adequate heat in cold weather will be partly solved by this means, whereas it will be greatly increased by a general increase in ventilation. The difficulty of accomplishing this purpose arises from the mobile nature of the sources of fume. It would seem that the logical way of dealing with this, if feasible, would be to localize the handling of molten metal, applying the ventilation at this point, and to move the molds to the molten metal. If this cannot be done, even in part, under present conditions of urgency, it would be feasible in all probability to improve the local ventilation ^{at the sites of} ~~the~~ the pouring operations.

Further improvements in the ventilation might well consist in attempts to avoid dead air pockets and points

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of inadequate ventilation. Adequate balancing of input of air at proper points against exhaust ventilation would be desirable.

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Isolation of certain areas of the plant in which non-hazardous operations are carried out is probably desirable and may come to be entirely necessary. This could be accomplished in large measure by localizing the more hazardous areas and applying ventilation to them, while at the same time maintaining good housekeeping and intelligent avoidance of unnecessary exposure among the men in the relatively unexposed areas. There is no need for the molders, for example, to be exposed to lead fumes or to significant quantities of dust. If the over-all lead exposure were insignificant this would be of little importance. Under present conditions it is a highly important matter, for if there is no segregation of relatively unexposed persons, there is no possibility of transferring men out of dangerous areas into safe ones for either short or long periods. Moreover, the medical care and supervision required by the men who need not be exposed, could be greatly reduced, thereby freeing time and facilities for the men whose exposure is difficult to control.

Supervision of all the operations in the plant from the point of view of safety is definitely needed. It is conceivable that this can be done by operating supervisors, if the latter are

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sufficiently interested or capable of ^{leaving their interest around} ~~being sufficiently interested~~
in the maintenance of safety coincident with or in spite of the re-
quirements of production schedules. ~~Some~~ Detailed supervision
of the men is necessary to prevent acts of carelessness on their part,
to maintain cleanliness in housekeeping and to see that cleaning is
carried out by methods that do not disseminate dust. Training in
the minutiae of procedures is necessary, and education in the sources
and significance of lead exposure is an absolute requirement in such
supervision. Perhaps, a trained safety engineer, properly fitted into
the hygienic and medical organization of the plant would be required,
but in any case the person or persons responsible for hygienic matters
must be completely versed in all the activities of the plant and must
be in continuous touch with any and all changes in production and
with all operations which influence lead exposure in any manner.

The removal of fumes from the plant involves their distri-
bution into the outside atmosphere. The extent to which these fumes
return into the building, or settle in the immediate vicinity of the
plant is of some consequence. The deposition of lead compounds on sur-
rounding surfaces from which they may be swept into the plant by winds
and other air currents may create an additional factor of exposure

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in the plant. The re-entry of fumes into the plant through open windows or doors, under suitable conditions of wind and weather may also be a factor. Furthermore, the lead exposure of persons who live in the vicinity of the plant merits some consideration, especially in the case of children who may swallow appreciable quantities of lead derived from dust laden surfaces with which their hands are in frequent and intimate contact. (Children sometimes lick or chew window sills and similar surfaces, and a number of cases of lead poisoning in children have developed in this manner, chiefly, of ^{course} ~~course~~, from swallowing dislodged paint.) Considering the finely divided character of the fumes, it is unlikely that there is any danger of this type, but information on this point would serve to establish facts which may turn out to be very useful. If there is actual danger from this source either in the plant or in the neighborhood, adequate means of handling the problem ^{could be provided.} ~~are available.~~

It is recommended that observations be carried out regularly whereby the severity of the lead exposure can be followed. The clinical data needed to maintain an awareness of the condition of the men must be obtained. In any period in which there is reason to believe that the exposure is increasing or has been increased above

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the usual level, the men should be examined more frequently and more critically. If dependence is to be put on the results of the examination of blood films, for the recognition of changes in lead exposure among groups of persons, such films should be made and examined at intervals which are frequent enough to reveal the trends promptly. If they are employed to detect changes in the status of an individual workman, they should be repeated frequently whenever any significant increase occurs in a man, so as to establish the trend in his case as promptly as possible.

It would be useful to be able to check the lead excretion of persons suspected of having prodromal symptoms of lead intoxication or of persons thought to be unduly exposed in their work. It is not feasible to analyse samples of blood or urine in any laboratory which is situated within or near a plant in which lead compounds are handled, unless the lead compounds can be excluded from the laboratory quantitatively. This ^{requires} ~~needs~~ exceedingly efficient filtration of the air of the laboratory, and the exclusion of dusts ^{and} on the person or clothing of individuals. On the whole the difficulty of accomplishing these results renders impractical the establishment of an analytical

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rying out such analyses elsewhere might well be provided, and it would be especially advantageous if a group of industries were to sponsor a local laboratory so equipped and manned as to provide unquestionably accurate results. The advantages to the plant physicians in having an available source of such information would be great indeed. It is not to be supposed that such a laboratory will prevent lead poisoning if the conditions of exposure are hazardous. The only remedy for that condition is the elimination of exposure, and if the latter can be done, expenditures for analytical facilities are probably unjustified. It is possible, however, to recognize dangerous lead exposure in advance of its worst effects, and to differentiate prodromal plumbism from a variety of other illnesses. If lead hazards among workmen are unavoidable for a time for any one of several reasons which may be operative, it is highly advisable to have available the most precise means for the early diagnosis of lead poisoning.