

5 MICRON = .0005" (TWO TEN THOUSANDTHS)

SQUARE D COMPANY
Peru Plant

John Blondeaux

7/3/69

QIND- 513-821-3000

COLD MOLD
BODY FORMULAE

LOW VOLUME
FAL CHRYSES

DEAD
MILWAUKEE

Mat'l. No.	Description	CM-17	CM-18	CM-19	CM-20	R-34
		Quantity (Pounds) Per Batch				
919666	Isopropyl Alcohol	---	---	---	---	20.5
919667	Furfural	---	---	---	---	22.5
930001	Pioneer Clay	37.5	6.0	---	6.0	100.0
930004	Flint (SILICA SAND)	---	16.0	54.0	13.5	100.0
930153	Carbon Black	---	---	---	1.3	---
932000	5 D Asbestos ^{2500µm FIBER LGTH} _{2.5µm AV. DIA}	7.5	24.0	14.0	3.0	---
932001	6 D Asbestos ^{1700µm} _{1.7µm AV.}	60.0	36.0	68.0	16.5	---
932002	7 D Asbestos ^{1400µm} _{1.4µm AV.}	45.0	24.0	---	19.0	---
932003	7 M Asbestos ^{800µm} _{8µm AV.}	37.5	12.0	41.0	15.0	135.0
932004	7 R Asbestos ^{100µm}	37.5	---	27.0	17.0	---
932005	Portland Cement #1	235.0	120.0	204.0	94.0	---
931987	Plenco #105 Resin	---	---	---	---	100.0
Sub-Total (Dry) Material		460.0	240.0	408.0	185.3	478.0
Less Solvent Loss		---	---	---	---	(20.5)
930708	XR-10 Silicone Resin	1.5	.79	1.5	.60	---
Water		100.0	48.0	89.0	32.0	---
Less Mix Scrap Loss		---	---	---	---	(8.5)
Grand Total (Wet) Material		561.5	288.79	498.5	217.90	450.0
Percent of Water		17.8	16.7	17.8	14.7	9.0%
*Furfural and Alcohol		---	---	---	---	---

PLAINTIFF'S
EXHIBIT

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PLAINTIFF'S
EXHIBIT
SQD-1299

DEPOSITION
EXHIBIT

SQDNYCAL_00011036

POTTER #7
RU

SC-SDC-1165