



Structural Concepts Corporation

17237 Van Wagoner Road, Spring Lake, MI 49456
Phone: (616) 846-3300, FAX: (616) 846-7460

April 2, 1993

Mr. Alan Shaidel
B.F. Goodrich
Geon Division
6100 Oak Tree Blvd.
Cleveland, OH 44131

*TRANS
Geom 87718-002*

Dear Alan:

Please fill out enclosed material formulation confidential report and return form to NSF in blue envelope as indicated. If you have any questions regarding this request, please contact me at my direct phone number: (616) 847-7763.

Sincerely,

Linda Karr/kf

Linda Karr
Standards Technician

LK/kf

Enclosure

BFG16199

21710004

C103D326
C103F326 GEON PROD

BF600DRICH GEON VINYL DIVISION
... RECIPE INQUIRY

USERID: N50JCK3A
PTERMID: PV120068

PRODUCT NBR: 87718 000-0048 87718 TRNFLT004 LOC: 16 DEPT: 5137 ISSUE: 004

SBC: 13C1 EFFECTIVE DATE: 930128 INTERMEDIATE RM NBR:
TOTAL LBS RM: 119.584000 LBS PRODUCT: 119.584000 RECIPE TYPE: 1

PAGE 1 OF

SEQ	RAW MATL	DESCRIPTION	QUANTITY LC	PERCENT	COMMENTS
001	961-001044	SE650A BOTTLE R	100.000000	63.6232	
002	942-710849	PARALOID BTA 73 ✓	12.000000	10.0348	
003	941-710883	METABLEN P-550 ✓	2.200000	1.8397	
004	941-709120	PARALOID K-175 ✓	1.100000	0.9199	
005	912-711331	MARK 3112 S ✓	2.200000	1.8397	
006	935-00P031	EPOXY SOYA ✓	0.400000	0.3345	
007	921-00B223	VIOLET 5012 (RS) ✓	0.030000	0.0251	
008	961-000593	87640-000-4302 <i>attach</i> ✓	0.079000	0.0661	
009	943-710339	GLYCOLURE 825 B ✓	0.700000	0.5854	
010	943-710138	LOXIDL HOB-7107 ✓	0.375000	0.3136	
011	943-710867	AC-316A POLYETH ✓	0.300000	0.2509	
012	941-710540	METABLEN L-1000 ✓	0.200000	0.1672	

NEXT RESPONSE: DC900016 RECIPE INQUIRY OK
NEXT KEY: PF5-PROD PF6-RMKS PF9-SAFE PF10-INST

BFG16200

21710005

P001R71

GEON COMPANY MESSAGE SERVICE

14:33:37

FROM: P103R360

TO: CLEVMAIN

DOCUMENT: 270010

58 LINES

04/27/93

ROUTE TO: DILLON, CONNIE N

* GEON VINYL TECHNICAL DOCUMENT *

R103360

G E O N V I N Y L R E C I P E

04/27/93 14:33:36

GEON 87640 BLUE PWD MB 430

LOC: 16 DEPT: 5137

ISSUE: 002

COMMODITY NO.: 87640 000 4302

EFFECTIVE DATE: 04/02/92

SRC NBR: 13PM

DELETE FLAG: NO

LAB REF:

CMPR: K. SRALL

BASED ON: 87640 BLUE PMB 430, ISSUE 1, 10/03/89

APPLICATION: BLOW MOLDING NON-TOXIC MB

PARTS	INGREDIENTS	SEQ	LOC	PERCENT
100.00000	942 710849 PARALOID BTA 733	110	16	88.490
3.00000	935 00P057 EPOXOL 9-5	210		2.655
10.00000	921 00B272 BLUE 5006	310		8.850
113.00000		TOTAL		100.000

SPECIFIC GRAVITY: 1.43

HARDNESS: D-80

TYPE SAMPLE: USE PREV. SAMPLE

COLOR: 2

ISSUED: TO ADJUST LETDOWN LEVEL.

MARKETING APPROVAL:

MISC CMNT: SEE PAGE 2 FOR PROCESSING & NOTES.

710849: Butadiene/methyl Methacrylate/Styrene 178.3790

P-57: Epoxidized Linseed Oil 178.3740

B-272: C.I. Pigment Blue 15 178.3297;
177.2000

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