Friction Materials Standards Institute, Inc.

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DRUM BRAKE TYPE UNLINED SHOES

1. One, two or three digit numbers are assigned to drum brake type unlined shoes, and the sequence of the drawings is by size progression — nominal drum diameter and width.

2. Definitions of suffixes for numbers up to 300:
   - "R" Following the unlined shoe number indicates reinforcement.
   - "A" Following the lined shoe set number indicates that two shoes are reinforced and two shoes are not.
   - "B" Following the lined shoe set number indicates that all four shoes are reinforced.
   - "H" Following the unlined shoe number indicates an adjuster hole in the shoe table.

3. Definition of suffixes for unlined shoe axle set numbers starting with 301:
   - "L" Following the unlined shoe number indicates left.
   - "R" Following the unlined shoe number indicates right.
   - "P" Following the unlined shoe number indicates primary.
   - "S" Following the unlined shoe number indicates secondary.

DISC BRAKE TYPE UNLINED SHOES

1. Disc brake unlined shoe sets start with D-1, D-2, etc. The illustrations are in size progression based on overall length of the unlined shoe.

2. Definitions of suffixes.
   - "I" Following the unlined shoe number indicates an inboard disc brake shoe which is located closest to the longitudinal axis of the vehicle or that which is located in proximity to the inner face of the rotor.
   - "O" Following the unlined shoe number indicates an outboard disc brake shoe which is located farthest from the longitudinal axis of the vehicle or that which is located in proximity to the outer face of the rotor.

HOW TO ORDER THIS CATALOG

The Friction Materials Standards Institute does not distribute these catalogs directly. Catalogs are purchased in quantity by the members of the Institute. These include most of the brake lining and clutch facing manufacturers in the United States, and many manufacturers throughout the rest of the world.

To secure a copy, please contact the local distributor, jobber or rebuilder handling our members' products, or the manufacturer who supplies your materials.

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