

SEP 27 1982

K2H36

(DATE)

(LOT NUMBER)

EST. WT. 2696 LBS.TYPED BY: JMH
STANDARD HRS. _____TIME 7 A.M.

USE N-7105-A

LOT D355, 2585 4 Totals

PREPARATION NOTES:

*Run for the three vibrating
Drums into SV & treat.*

EQUIP MENT	NAME	MONASTRAL VIOLET R	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: THIS PROCESS IS DESIGNED TO PROCESS 1 FULL LOT OF N-7105-A +/-2400±					
MISC 1	1	OBTAIN FOR S6	LOT <u>D355</u>		7105-A	<u>2585</u>
	2	CALC FOR S17: ±100% N-7105-A X 0.083 =				
		<u>215</u> ± N-530-A				
	3	CALC FOR S21: ±100% N-7105-A X 0.029 =				
		<u>75</u> ± N-20-A				
	4	CALC EST WGT ±100% N7105A X <u>1043</u> = <u>2696</u> ±				
		ENTER ON MAKE & PROCESS CARD				
ALM 2	5	PLUG ALM±	OUTLET & RUN IN 1000± WATER			
	6	START AGITATOR & DUMP OR SHOVEL IN 4 FULL DRUMS OF N-7105-A FROM S1				
		DRUMS	<u>213</u>		7105-A	0
	7	STIR 5-10 MIN TO SMOOTH SLURRY ADDING WATER AS NECESSARY				
SV 3	8	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- <u>181</u>				
	9	REPEAT STEPS 5 THRU 8 FOR AS MANY SET-UPS AS NECESSARY				
		SET-UP	DRUMS	%		
		<u>1043</u>		<u>21.3</u>	7105-A	0
					7105-A	0
					7105-A	0
					7105-A	0
					7105-A	0
					7105-A	0
SV 4	10	WASH ALM & PUMP INTO SV				
	11	DRAIN ALM LINES INTO DRUM & POUR INTO SV				
	12	WEIGH IN PAIL. DILUTE TO 5 GAL & POUR IN ASSUME 50%		20	7-D	10

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EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RT-791-D (J)	USE LBS	N-CODE	ACCT LBS
SV	13	STIR 5 MIN & RECD: PH <u>4.8</u> (8.5-9.0)			
4	14	IF NECESSARY ADJ TO PH 8.5-9.0 & ASSUME 78%		27-D	
CONT		RECORD PH <u>8.8</u> ASSUME 50%	<u>46</u>	7-D	<u>23</u>

313	15	RUN 18" (260G) WATER INTO V-313			
5	16	TURN ON AGITATOR & HEAT TO 80-100 DEG F			
	17	ADD IN 4-5 MIN N-530-A, CALC FROM S2	<u>215</u>	530-A	200
	18	STIR 5 MIN & RECORD: PH <u>10.2</u> (10.0-10.5)			
	19	STIR ADDITIONAL 15-20 MIN TO DISSOLVE FOR S23			

304	20	RUN 9" (110G) WATER INTO V-304			
6	21	DUMP IN N-20-A, CALC FROM S3 & STIR TO DISSOLVE FOR S24	<u>75</u>	20-A	70

SV	22	ADJ SV TO <u>39</u> " AT 110-120 DEG F			
7	23	RUN IN V-313 THRU 20 MESH SCREEN & STIR 10 MIN.			
	24	RUN IN V-304 IN 3-5 MIN & STIR 15 MIN.			
	25	FLOOD TO <u>85</u> " & STOP AGITATOR			

S	201	181	280	282
22	65"	39"	39"	39"
	(3835G)	(3900G)	(3900G)	(3900G)
25	85"	85"	84"	86"
	(4914G)	(8500G)	(8324G)	(8548G)

START
11:10

PTN
2:17 PM

OPTR
114