

S.V. 200,202,204,210,213,261 C.V.

D.V.

DATE PRINTED: 1/28/81

JRL

CG 20 CODE BT-425-D PKG

PROCESSES APPROVED BY
() BT-425-D (F) BBK-11/20/81

MAY 27 1982

F2J10

(DATE) (LOT NUMBER)

EST. WT. 2751* LBS.

TYPED BY: JMH
STANDARD HRS.

TIME 3 P.M.

PREPARATION NOTES:

EQUIP MENT	NAME: MONASTRAL BLUE BF	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.				
SV 1	RUN 2-3* (+/-200G) WATER INTO V- <u>213</u> USE STATION # <u>3</u> & PUMP IN GALS OF WATER SEQUENCER STEPS LOT 6 11 16 #100% % 204A 40 50 75 325 22.4 1451 TOTAL 325 #100% USE STATION # <u>2</u> & PUMP IN GALS OF WATER SEQUENCER STEPS LOT 6 11 16 #100% % 503B 495A STUMP STUMP 31 19.3 161 84 17.6 477 TOTAL 115 #100% USE STATION # <u>213</u> & PUMP IN GALS OF WATER SEQUENCER STEPS LOT 6 11 16 #100% % 5015 100 20 75 480 18.7 2564 516 100 20 75 514 20.3 2183 504B 100 20 75 315 13.8 2500 5017A 100 20 75 453 18.0 2575 5008 50 50 50 218 13.3 1638 5019-A STUMP 90 15.5 581 TOTAL 2160 #100% AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF WATER & PUMP INTO SV TO CLEAN SYSTEM START AGITATOR & STIR 5 MIN				
				8900-A	325
				8802-A	115
				B510-A	2160
					IN 2 1982

N39390

EQUIP MENT		PAGE 2 OF 2 CG 20 CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS
SV 1 CONT	7	RECORD: PH <u>9.8</u> (8.5-10.0)			
	8	IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50%		7-D	
		& RECORD PH <u> </u> ASSUME 77%		27-D	
313 2	9	RUN 24" (355G) WATER INTO V-313			
	10	TURN ON AGITATOR & HEAT TO 80-100 DEG F			
		NOTE: VENT ON SOD.DRESINATE TANK OR VAT			
		USED FOR THIS SOL'N SHOULD BE CHECKED FOR			
		DRAFT PRIOR TO DUMPING THE SOD.DRESINATE			
	11	SIFT IN (+/-1 MIN PER BAG)	320	530-A	320
	12	STIR 5 MIN & RECORD: PH <u>9.2</u> (10.0-10.5)			
	13	STIR AN ADDITIONAL 15 MIN OR LONGER TO			
		DISSOLVE FOR S16			
304 3	14	RUN 10" (122G) WATER INTO V-304			
	15	DUMP IN & STIR TO DISSOLVE FOR S17	100	20-A	100
SV 4	16	RUN V-313 THRU 20 MESH SCREEN INTO SV &			
		STIR 5 MIN.			
	17	RUN IN V-304 IN 5-10 MIN & STIR 15 MIN			
	18	RECORD: PH <u>9.5</u> (9.0-10.0)			
	19	FLOOD TO <u>50"</u> & STOP AGITATOR			
	SV	200 202 204 210 213 261			
	S19	77" 87" 88" 74" 52" 60"			
	GAL	5205 5150 5174 5143 5153 5220			
	START	FIN	OPTR		
	<u>7:00 AM</u>	<u>3:00 PM</u>	<u>114</u>		
	<u>7:00 PM</u>	<u>10:00 PM</u>	<u>88</u>		
	<u>9:30 P</u>	<u>11:00 PM</u>	<u>86</u>		