

JUN 15 1982

F2K55

3394*

COMTYP JOB NAME: 03KY787DMT

TYPED BY: JMW

(DATE)

(LOT)

(EST WGT)

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	14	YC002B	93	01402		XX.XX				
						XX.XX				
						XX.XX				
						XX.XX				
						XX.XX				
						XX.XX				

D2E 03 1000
D2E 22 500
Jo

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	N-CODE	ACCT LBS
	"BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF."			
203 & 205	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
263	2 WEIGH IN DRUM & POUR IN	250	32-D	2500
	3 DUMP IN AND STIR 5 MIN LOT	50X50	YC-2-B	2500
	RECORD: START 3:45 PM D2E 22 Jo	500		
	FIN 3:PM D2E 03	2000		
	4 ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.			
	5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-203 263			
	6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
	7 RECORD: V-205 VOL ____ & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
205 & 263	9 RUN 10" (514 G) WATER INTO V-243 & START.			
	10 AGITATOR			
	11 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.			
	RECORD: TIME START 12:40P TOTAL MINUTES 200			
	2 NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
	11 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP 112 & CP 113	SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243). OR POSITION 7 (V-244)			
	PRESS SV CAM RESET PB - SET 22 TC IN AUTO			
	REMOTE (TEMP IS SET AT 190-194°F)			
3	114 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
	A. 11LG 22% PRESET #1 32 GAL	115-D		168
	B. 13LG 24% PRESET #6 141 GAL	20-A		141
115	SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	3FC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM	27-D		213
	3FC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM			
	3FR10 (N-27-D/WATER) RATIO 1.31			
	3FD10 (N-32-D CONTROLLER) IN MANUAL .84 GPM	32-D		1425
	3FD20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM			
	3FD20 (N-32-D WATER) IN REMOTE			
	3FR10 (N-32-D/WATER) RATIO 1.76			

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V-243

320 116 OPERATOR STEP PB
117 RECORD LEVEL 2LG 90% IF BELOW 35% FOLLOW SOL 'N'
SV 118 MAKE-UP PROCEDURE FOR N-27-D
SP 119 ADJUST SV TO 49 (2470 G)
CP 119 RECORD PH 8.5 ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4 120 SIPHON INTO SV. RECORD: PH 11.2 ASSUME 50% 60 7-D 30
120 OPERATOR STEP PB

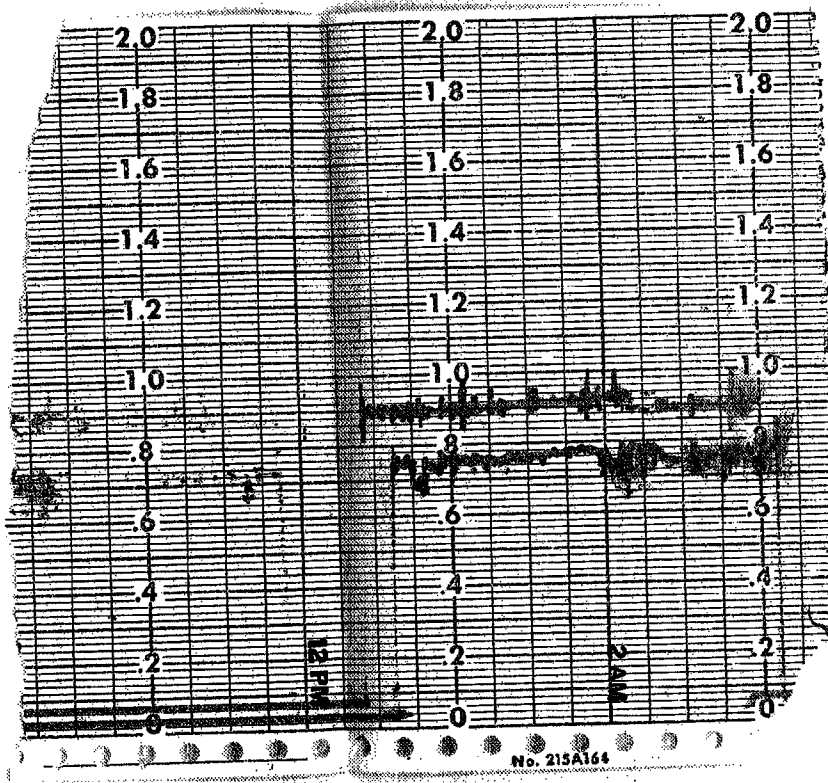
121 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.7
SV 122 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP 123 OPERATOR STEP PB
124 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 125 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
126 OPERATOR STEP PB
127 DURING STRIKE RECORD: 5.750.12
SP STEP
V-243/V-244 PH RANGE TIME
13/46 (30 MIN) 9.5 9.0-10.0 13.45P
14/47 (60 MIN) 9.5 9.0-10.0 6.15P
15/48 (2 HRS) 9.5 9.0-10.0 7.15P
16/49 (2 HRS, 25 MIN) 9.5 9.0-10.0 7.40P
17/50 (FINAL 3 HRS) 9.6 7.5-8.5 8.15P
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
RECORD: PH ASSUME 77% 27-D

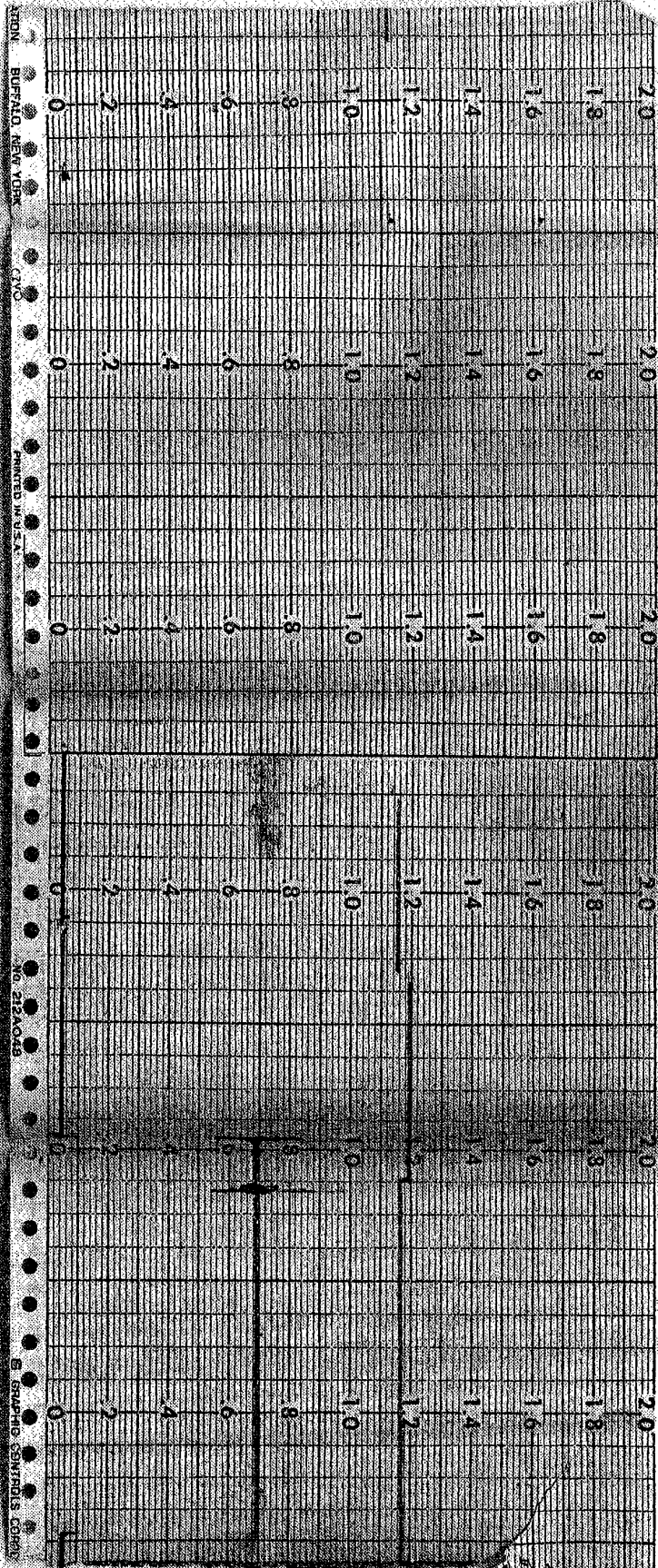
356 128 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
129 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK 365 530-A 365
BEFORE DUMPING.
339 130 ADJ TO 49" (382 G) AT 80-100°F
6 131 STIR 5 MIN & RECORD: PH 10.3 (9.5-10.5)
132 STIR 15 MIN OR LONGER FOR SP STEP 26
133 RECORD: VOL 1.1 G. CALC 1.1 X 0.78 = 0.858 GAL
134 SET PRESET GB TO 2 GAL FROM S-33

385 135 RUN 47" (360 G) WATER INTO V-385
7 136 ADD & STIR 2 MIN FOR S 40 ASSUME 50% 160 7-D 80

137 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
138 SIFT IN 100 128-A 100
SV 139 SP STEP 23/53. RECORD: PH 3.0 (3.7-4.2)
SP 140 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5
MIN
8 141 RECORD: PH 9.5 (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH ASSUME 77% 27-D
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% 7-D
(SIPHON N-7-D INTO SV)
142 OPERATOR STEP PB
143 SP STEP 29/58. RECORD: PH 9.5 & TIME
144 OPERATOR STEP PB
145 SP STEP 60. BATCH COMPLETE.

START TIME SP STEP	FINISH TIME SP STEP	OPTR
7:00 AM 2-243	8:00 PM 2-243	381-237 27-120





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