

PLAINTIFF'S EXHIBIT

GP-2258

September 22, 1971
NEW FORMULA TEX-970

ACME, TEXAS PLANT FORMULA

READY MIX FILLER TEX-970 (FILLER "X")

DESCRIPTION OF PRODUCT: - Filler for Ready Mix Joint Compound TEX-971 and TEX-972.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>	
Asbestos 7RF09	Bulking agent	193	4.25	85.0	8.5
Vanicide 512	Fungicide	162	0.35	7.0	.7
Polyvinyl Alcohol	Adhesive	170	.60	12.0	1.2
Methocel 228	Water retention aid	11	.75	15.0	1.5
Mica	Anti-cracking agent	-	7.00	140.0	14.0
Asbestos (SG-210)	Bulking agent	13	1.75	35.0	3.5
Land Plaster	Filler	-	85.30	1706.0	170.6
			100.00	2000.0	200

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.

<u>Specifications:</u>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	62	60	62
	62	58	60

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR: - White
Specifications Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

EDO:dek

Asbestos 33.82 lbs per cu ft
mica 12.54
Gypsum 31.73 - loose
49.78 - packed
asbestos 20.14

SGP 0017274

Lehnert 10.3.01-1

DEFENDANT'S
GP EXHIBIT
Composite A

January 17, 1972
Supersedes TEX-970
Dated 9/22/71

ACME, TEXAS PLANT FORMULA

READY MIX FILLER TEX-970 (FILLER "X")

DESCRIPTION OF PRODUCT: - Filler for Ready Mix Joint Compound TEX-971 and TEX-972.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>	
Asbestos 7RF09	Bulking agent	193	4.25	85.0	425
Dowicil 100	Fungicide	193	.15	3.0	15
Polyvinyl Alcohol	Adhesive <i>Melinal 20-30</i>	170	.60	12.0	60
Methocel 228	Water retention aid	11	.75	15.0	75
Mica	Anti-cracking agent	-	7.00	140.0	700
Asbestos (SG-210)	Bulking agent	13	1.75	35.0	175
Land Plaster	Filler	-	85.50	1710.0	8550
			100.00	2000.0	10000.0

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.
Specifications: Maximum Minimum Average
62 58 62

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR: - White
Specifications Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

EDO:dek

Lehnert 10.3.01-2

Melinal 33.82 lbs per cu ft
Mica 12.54-
Gypsum 31.73 - loose
49.78 - packed
asbestos 20.14-

SGP 0017275

1-14-72 Mica taken out of bin - must be 14.54