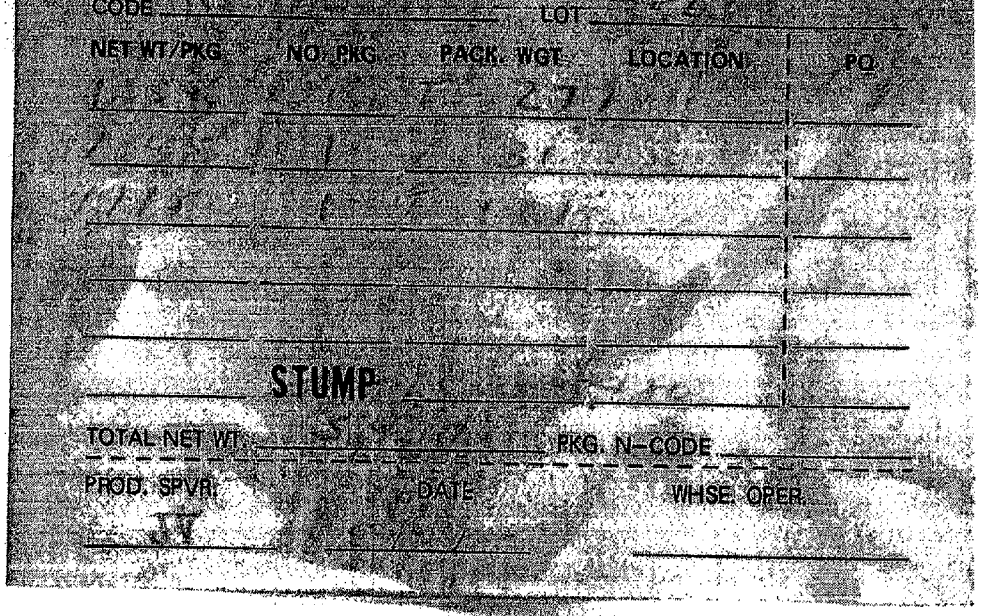
CODE
LOT
NET WT/PKG.
NO. PKG.
PACK. WGT.
LOCATION
PO
STUMP
TOTAL NET WT.
PKG. N-CODE
PROD. SPVR.
DATE
WHSE. OPER.

N32381

25/247

CG 04 CODE KO-909-D PKG.
→ APR-28- 35493
EST. WGT. 1674 LBS.

OR
1P

5314

TOTAL WGT. 5274 (Req _____)

PROCESSING INSTRUCTIONS: BATCH UNI

PROCESSES	APPROVED B
KO-909-D (C)	EWK 1-27-
	DCG 1-30-
TYPED BY	
NSA 3-13-78	

MAKING NOTES

REMARKS

KROLOR® ORANGE Y — NON-BLEEDING

INSTRUCTIONS — -PRESSING- — RECORD

	247					PRESSLOAD	1ST	2ND	3RD	4TH	5T
E	4-30-80					STARTED	6 PM				
E	5145 PM					CAKES USED	48				
EASED BY						WATER ON	7 PM				
SS	2	22	23	24	25	HRS. WASHED	5½				
OF CAKES	46	46	46	52	48	OHMS	2500				
SS with		AGITATION				HRS. WASHED					
TO 2000		OHMS with 135-145° water				OHMS					
AFTER 2		HOURS				HRS. WASHED					
on 6 cars						OHMS					
						CAKE CONDITION					
						NO. CARS LOADED	8				
						EXPLAIN LOSSES					

SAMPLES 1-8 oz
DRIVER TO CTL for color

SAMPLED BY — RELEASED BY

-DRYING-

22 06-28-79
HOURS AT 180°F
Dry on first stage only.
Reset every 5 hrs til dry.

LUMP: - OK - WET - SALTS - CONTAMINAT
Color appears dry.

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 19
LUMP WGT. 5486
RELEASED BY

NO. CARS PULLED
SAMPLED BY

LES
VER TO

-GRINDING-

3/32
938 HSP ~~1/8"~~ RP SCREEN 3500 RPM
TEMP. 170°F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

LE / WITHOUT MIXING
LES 1-ENV & 1 PT CAN
VER TO CTL

DATE MIXED

SAMPLED BY — RELEASED BY

DUP050457782

N32381.01

354.93 N
.41 N
.16 N
.00 T

3.19
.12
3.08
.12
3.00
.12
2.98
.12
2.94
.12
2.99
.12
2.95
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3.12
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3.00
.12
3.05
.12
3.05
.12
2.97
.12
3.00
.12
2.44
.12
54.86 T

N32381.02

DUP050457783