

DATE: _____ LOT _____

ESTIMATED WEIGHT: 4021#

 MAY -0-81-21330
 () YE-735-D (K) FWP 04/08/81
 ()
 ()
 ()
 COMTYP JOB NAME: 01YE735DMK

EQUIP MENT		NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP 1	1	OBTAIN FOR S-34	315	4-A	315
	2	OBTAIN FOR S-24	42	108-A	42
	3	OBTAIN FOR S-38	105	3-A	105
	4	OBTAIN FOR S-40	58	32-D	58
	5	OBTAIN FOR S-42	168	15-A	168
	6	OBTAIN FOR S-44	47	3-A	47
	7	DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-48	17	765-A	17
	8	DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-52	60	994-A	60
355 2	9	WEIGH IN OPTR <u>409</u> , MK <u>2</u> , <u>32.00</u> % OPTR _____, MK _____, _____ %	<u>37</u>	28-D	<u>28</u> 28
351 3	10	WEIGH IN OPTR <u>409</u> , MK <u>245</u> , <u>38.25</u> % OPTR _____, MK _____, _____ %	<u>3728</u>	10-D	<u>1407</u> <u>1426</u>
359 4	11	WEIGH IN OPTR <u>409</u> , MK <u>48</u> , <u>38.15</u> % OPTR _____, MK _____, _____ % <u>F-360</u>	<u>592</u>	423-D	<u>252</u> <u>226</u>
SV 5	12	FLUSH DISTRIBUTOR LINES UNTIL WATER COMES OUT ALL JETS RECORD: <u>OK</u> (OK)			
	13	RUN IN 40" (1992 G) WATER			
	14	RUN IN FROM V-354. REC: OPTR: <u>409</u> , MK <u>485</u> , <u>128.25</u> % <u>29.63</u> %, PH <u>3.9</u> (2.8-3.7), G/ML (1.270-1.328). SEE SUPV IF NOT IN RANGE.		41-D	3800
	15	ADJ TO 3350 GAL AT 67-69°F. RECORD: <u>69</u> °F 67" IN V-240 & 246; <u>69</u> IN V-241, 242, 245		57-A	
	16	STIR 5MIN. & RECORD: PH <u>3.6</u> (2.8-3.6)			
	17	IF NECESSARY, ADJ. TO PH 3.8-3.9 ASSUME 32% & RECORD: PH <u>3.9</u> (3.8-3.9) ASSUME 50% NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING		28-D 7-D	<u>12</u>
	18	RECORD: <u>1.117</u> G/ML (1.116-1.118) NOTE: IF G/ML OUT OF LIMITS, FILL OUT CHECK LIST & ATTACH			
	19	STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			
358 6	20	RUN 2" (110 G) WATER INTO V-358			
	21	RUN V-359 INTO V-351			
	22	PUMP V-351 INTO V-358			
	23	TURN ON AGITATOR			
	24	SIFT IN N-108-A FROM S-2			
	25	ADJUST TO 68" (<u>3216</u> G) AT 67-69°F RECORD: <u>68</u> °F			
	26	STIR 3 MIN. & RECORD: PH <u>9.5</u> (9.0-9.5)			
	27	IF NECESSARY, ADJ. TO PH 9.0-9.5 ASSUME 32% & RECORD: PH _____ ASSUME 50%		28-D 7-D	
	28	RECORD: G/ML <u>1.060</u> (1.059-1.060) NOTE: G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH			
	29	STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			

EQUIP

PAGE 2 CG 01 YE-735-D EST WGT 4021#

USE
LBSN-
CODEUSE
LBS

30 OBTAIN 1 QT SAMPLES OF S-21 & S-29
SOLUTIONS & TITRATE TWICE
RECORD: LOWEST PH 2.98 & ML N-10-D 2.88
LOWEST PH 3.01 & ML N-10-D 2.82
NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE
7.8-8.2 OR IF THE TWO TITRATIONS DIFFER
BY MORE THAN 0.10 ML N-10-D (IF YES,
FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)
DO NOT PROCEED IF N-10-D TITRATION IS OUT
OF RANGE

SV 7 31 WHEN TITRATION IN S-30 OK, STRIKE V-358 THRU
BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN
21-23 MIN.
RECORD: START 8:15 PM TOTAL MIN. 20 (67-71*)
NOTE: STRIKE TIME UP WHEN 1/2 V-358 BOTTOM
SHOWS & BUBBLES APPEARS IN SIGHT GLASSES
32 IMMEDIATELY AT END OF STRIKE WASH IN V-358
33 SET TIMER FOR 15 MIN. POUR IN N-28-D FROM
S-9 A.F.A.P.
34 DUMP IN N-4-A FROM S-1 A.F.A.P.
35 AFTER N-4-A IS ADDED, STIR 2 MIN.
36 TAKE 8 OZ SAMPLE & RECORD: PH 6.9 (2.4-2.5)
PHXS, 1 (MUST BE +)
37 STIR 15 MIN AFTER ADDITION OF N-4-A
38 DUMP IN N-3-A FROM S-3
39 STIR 3 MIN
40 POUR IN N-32-D FROM S-4
41 STIR 2 MIN.
42 DUMP IN N-15-A S-5
43 STIR 3 MIN.
44 DUMP IN N-3-A FROM S-6
45 STIR 3 MIN.
46 RECORD: PH 5.8 (5.8-6.0)
47 IF NECESSARY, ADJUST TO PH 5.8-6.0
RECORD: PH 5.9 (5.8-6.0)
48 POUR IN N-765-A SOLN FROM S-7
49 STIR 5 MIN
50 RECORD: PH 5.9 (5.8-6.0)
51 IF NECESSARY, ADJUST TO PH 5.8-6.0
& RECORD: PH 5.9 (5.8-6.0)
52 POUR IN N-994-A SOLN FROM S-8 (MUST BE DISSOL-
VED)
53 STIR 20 MIN.
54 DURING S-53 DUMP IN
55 FLOOD TO 153" (7619 G)
56 STOP AGITATOR

ASSUME 32%

3-A
28-D

ASSUME 32%

3-A
28-D

200

128-A

200

START 5:30 PM FINISH 9:45 PM OPTR 409 HELPER 196

DUP050095678