

10/5/82

R2006

1847

() XQQ-28 ()

00/00/00

(DATE)

(LOT)

(EST WT)

COMTYP JOB NAME: XQQ-28

STD HRS

TIME

7 AM

NON-BLEEDING

Obtain for use below N 7264, LOT 006, 1904#, 17 DRUMS N 7264A

EQUIP MENT	NAME: MONASTRAL RED Y (MODIFIED)	USE LBS	N-CODE	ACCT LBS
PREP 1	1 PREPARE N-7-D (CAUSTIC SODA SOLN) FOR S5, 12 NOTE: DILUTE N-7-D (25 LBS "AS IS") WITH 150 LBS WATER			
ALM 2	2 PULG ALM # 1 OUTLET & RUN IN 400# WATER 3 START AGITATOR. DUMP IN N-7264A (QA CRUDE GAMMA-AQM) DRUMS & RINSE IN W/MINIMUM WATER DRUMS 4 28.5	1600 (4 DRUMS)	7264-A	456
	4 ADJ TO 50" (500 G) & STIR 5 MIN TO A SMOOTH SLURRY			
	5 RECORD PH 3.8 (5.5 - 6.0). IF NECESSARY ADJ PH TO 5.5 - 6.0 WITH N-7-D PREPARED IN S1.	1st 3.8 → 5.3 2nd 3.3 → 5.7 3rd 3.8 → 5.5 4th 3.1 → 5.9		
	6 PUMP ALM WITHOUT AGITATOR THROUGH 20 MESH VIBRATING SCREEN INTO V 282. REPEAT S3 THROUGH S5 FOR ADDITIONAL SET-UPS. DRUMS 4 28.5	1600 1600	7264-A 7264A	456 456
	7 WASH IN ALM AND PUMP IN			
	8 DRAIN LINES INTO DRUM AND POUR IN			
	9 STIR 10 MIN & RECORD VOLUME 24			
	10 ADJ TO 33 3000 GAL RECORD VOLUME			
	11 HEAT TO 140 - 150°F AND HOLD FOR 1 HR. TIME START 3:40 P.M.			
	12 TAKE SAMPLE & COOL TO ROOM TEMP. RECORD PH 4.5 (5.5 - 6.0). IF NECSRY ADJ PH TO 5.5 - 6.0 WITH N-7-D PREPARED IN S1. DO NOT OVERSHOOT			
	13 FLOOD TO 53 5300 GAL RECORD VOLUME			
	14 RECORD SPOT TEST: (+) + , (-) IF (-) NOTIFY SUPERVISOR			

7 AM
31003 PM
6:20 P105
27

OCT 07 1982

GPA

R. Becker
→ Making Area Supervisors

10-4-82

RT-859-D, Modified Red Y

- Latest RT-859-D campaign calls for 3 batches.
- Subject batches to be made 10/4 weeks
- Where possible, use equipment that has been used for RT-759-D.
- R+D to inspect equipment before use (B. Aldridge, apt. 306, to follow)
- Equipment cleans

Abbé-scrub, unless RT-759-D was in it last

Magnetic separator - same as above

Vibrating screen - " " "

Hoses from Abbé to Vat - flush

Vat 282 - washout, since RT-759-D was in it last.

