

Page 2
FACTORY STANDARD #311

October 21, 1963

Combining:
Dept. 19

The assembled sheets of five layers are combined on Machine #2913, using induction heating with an output of 50%, to a final gauge of .060"/.065" with an aim gauge of .062".

Recalendering:
Dept. 10

The combined sheets are recalendered to .055"/.060" on the three roll rubber calender (Machine #1433).

Blanking:

As per Analysis Card

Coating:
Dept. 17

The blanked gaskets are roller coated with Material #6 using the Francis two roll coater and dried in the #5 or #6 Precote Oven.

Inspection:

The final gauge after coating of the gaskets should be .055"/.060". The gaskets should be inspected for Analysis Card requirements.

Materials Development Laboratory

Compiled by:

J. Larsen

Approved by:

V. Labrecque

Copies to:

I, John R. Derpack B. R. Basile R. S. McGranahan
Notary Public and for County of Cook
J. R. Derpack E. Novak
and State of Illinois do hereby certify that James H. Turcsany and Robbins
James H. Larsen M. F. Hill A. R. Smith
C. H. King Engr. Service
S. M. Lillis Industrial Engr.
acknowledged this page of laboratory records on October 21, 1963

Inspection Dept.
Material Control
Quality Control
Dept. 01
Dept. 05
Dept. 06
Dept. 17
Dept. 19

John R. Derpack
NOTARY PUBLIC

VPD-101-0001313