PLAINTIFF'S EXHIBIT IMO-100

REQUEST FOR DRAWING CHANGE

TRANSAMERICA DELAVAL INC.
TRAMID PUMP DIVISION

☐ MANDATO
☒ IMPROVE

Sheet 1

D-3/3/86

DATE	DATA BASE(S)	NOTE: IF INTERCHANGEABILITY IS AFFECTED, THE PRODUCT STRUCTURE CHANGE PROCEDURE MUST BE FOLLOWED (CHANGE NOTICE/REQUEST)	CHANGE NUMBER
2/28/86	☐ KY ☒ NC		86-D/59

ITEM OR DRAWING NO.	ITEM DESCRIPTION	ROUTE STATUS	MFG. ENG. APPROVAL
See attached list	Gasket	(1)	[illegible]

WHERE ITEM USED:

REASON FOR CHANGE: ☐ CORRECTION ☒ IMPROVEMENT

CHANGE EFFECTS: ☐ PATTERN ☐ TOOL ☐ ROUTE ☐ TAPE ☒ OTHER: Material

DESCRIPTION AND EXPLANATION OF CHANGE:

ORIGINATOR

Please revise the attached list of gasket symbols to non-asbestos per ES identified.

Update drawing in process to remove all indication of ES [illegible] on symbol. Only show new ES on "Item Master" callout

Dolly [illegible]

Design / [illegible]

[illegible] all ES changes [illegible] master change [illegible]

ACTION: * OPEN PURCHASE ORDERS Cancel open orders for asbestos OPEN SHOP ORDERS → STOCK ON HAND Save enough to cover 4-6 wks shipments

DATE REQUIRED	CHARGE COSTS TO	CHANGE REQUESTED BY	DATE	APPROVED BY	DATE
		dlc	2/27/86	dlc 2/27/86	Scrap [illegible]

REMARKS:

DESIGN ENGINEERING

* Purchasing indicates normal lead times for replacement gaskets in 4-6 wks.

Put new release on sheet 2 of Daily List and group all together. Charge scrap to inventory adjustment.

Charge to Cost 321

Ex. 18 HS

ASSIGNED TO	DATE	ISSUED BY	DATE	APPROVED BY	DATE
[illegible]	3/6/86	[illegible]	3/19/86	dlc	2/27/86

WHITE - ENGINEERING FILE COPY
YELLOW - TO BE SIGNED AND RETURNED TO ORIGINATOR ON COMPLETION
PINK - ORIGINATOR'S FILE COPY

NO. 61P 01-85

TX0138

TX0139

DAILY LIST

SCREEN IM001

PLANT: ☐ KY ■ NC North Carolina DATE _____ SHEET 2 OF ___ BY _____

ACD	ITEM NUMBER	DESCRIPTION	REVISION	ITEM STATUS	CHANGE NUMBER	E.B. MATERIAL	UOM	SOURCE	PRODUCT DEFINITION	SALES STATISTICS	GROUP	CHARGE AFFECTS	APPLICATION TRIGGERS	IMPLEMENTATION DATE	ORDER OR CHARGE NUMBER	ACTUAL IMPLEMENTATION DATE	REMARKS
C	S823HR		2	-	86D159	2.3.1.15								X			SEE NOTE #1
	S823WF		2														
	S823MB		2														
	B7623KK		1														
	S923FH		1														
	S423BAC		3														
	S923GT		1														
	S8523WH		1														
	S823HRX1		1														
	S823HJ		2														
	S823GBH		2														
	S823KBB		6														
	S923GP		3														
	S8523WE		1														
	S823KBA		5														
	B7623KL		2														
	B7623KS		2														
	B7623KR		2														
	B7623KN		1														
	S823CAB		1														

NOTE #1 - CANCEL NEW ORDERS FOR ASBESTOS - SAVE ENOUGH STOCK TO COVER 4 TO 6 WEEKS OF SHIPMENTS AND SCRAP THE REMAINDER. CHARGE TO INVENTORY ADJUSTMENT.

A = Add
C = Change
D = Delete

A = Active
C = Change In Process
O = Obsolete

UNIT OF MEASURE
BX=BOXES IN=INCHES
EA EACH

B = Buy
D = Make

E.S. 2.3.1.1 THRU 2.3.1.15 - NC 02/13/86

ES-MATL-CODE / ITEM-NO	ITEM-DESC		ITEM-STATUS
2.3.1.11 2.3.1.15 B7723RW OBSOLETE	GASKET .031		W
2.3.1.12 2.3.1.15 S8523WK	GASKET .015		A
2.3.1.12 2.3.1.15 S8523WL	GASKET		A
2.3.1.14 ~~B4E30B2~~	GASKET		A
2.3.1.14 ~~S423FA8R~~	GASKET		A
2.3.1.15 ~~S923FL~~	GASKET		A
2.3.1.15 ~~S923FJ~~	GASKET		A
2.3.1.15 ~~B7823WL~~	GASKET 1/32		W
2.3.1.15 ~~S923FK~~	GASKET		A
2.3.1.18 HK ~~S2423JAJ~~	WASHER		A ~~Washer~~ ?
2.3.1.2 2.3.1.15 S823EAS	GASKET	3043/1163	A
2.3.1.2 2.3.1.15 S923GA	GASKET 015	3043/1430	A
2.3.1.2 2.3.1.15 S923FH	GASKET	3043/1308	A
2.3.1.2 2.3.1.15 S823HR	GASKET .015	3043/570	A
2.3.1.2 2.3.1.15 S8523WF	GASKET	3048/805	A
2.3.1.2 2.3.1.15 S823MB	GASKET	3048/680	A
2.3.1.2 2.3.1.15 S823EY	GASKET	3043/1215	A
2.3.1.2 2.3.1.15 B7623KK	GASKET	615	W
2.3.1.2 2.3.1.15 S423BAC	GASKET	3203/132	A
2.3.1.2 2.3.1.15 S823EW	GASKET .015	3043/215	A
2.3.1.2 2.3.1.15 S923GT	GASKET .015	3043/409	A
2.3.1.2 2.3.1.15 S823HRX1	GASKET .015	3043/1570	A
2.3.1.2 2.3.1.15 S8523WG	GASKET	(?)	A ?
2.3.1.2 2.3.1.15 S923FA	GASKET .015"	3043/357	A
2.3.1.2 2.3.1.15 S823GBJ	GASKET	3043/1331	A
2.3.1.2 2.3.1.15 S823KBB	GASKET	3048/5A1	A
2.3.1.2 2.3.1.15 B7623KL	GASKET 015		W. Dwg shows ~~.010~~ .015"
2.3.1.2 2.3.1.15 S923GP	GASKET .010	3043/437	A
2.3.1.2 2.3.1.15 B7623KS	GASKET		W.
2.3.1.2 2.3.1.15 S8523WE	GASKET 015"TK.	3048/805	A
2.3.1.2 2.3.1.15 S8523WH	GASKET	3048/806	A
2.3.1.2 2.3.1.15 S923GN	GASKET	3043/487	A
2.3.1.2 2.3.1.15 B7623KR	GASKET		W
2.3.1.2 2.3.1.15 S823CAB	GASKET	3043/1180	A
2.3.1.2 2.3.1.15 B7623KN	GASKET		W
2.3.1.2 2.3.1.15 S823GBH	GASKET	3043/1331	A
2.3.1.2 2.3.1.15 B7623KP	GASKET		W
2.3.1.2 2.3.1.15 PP053CAB-16,24,48	GSKT RING 1"		A ~~Gskt Ring~~
2.3.1.2 2.3.1.15 S823HJ	GASKET .015	3043/571	A
2.3.1.2 2.3.1.15 S823KBA	GASKET-.063	3048/680	A

TX0140