

UNION CARBIDE CORPORATION
PLASTICS DIVISION

RIVER ROAD, BOUND BROOK, N. J. 07005

Product No. DMMA 5715

Color 25.25

Prepared By L.D. FISHMAN

Approved By _____

Issue Dated _____

Supersedes - _____
Issue Dated _____

Formula
And
Manufacturing
Instructions



"A" Reel
Blender
Blend for
15
Mins.

Entoleter
☒ Yes ☐ No

Tumbler
Blend for

Mins.

"B" Reel
Blender
Max. Hold
1
Hrs.

Cutter
Screens
3/8"

Rotex
Screens
10M/LXX

Reel
Blender
Blend for
45
Mins.

Charge Rolls

Rolling Cycle
40/40

Front
Temp. Max.

150°F

Back
Temp. 60°F
Variation
58 To 62

No. of Cuts 3

Sheet Wgt. 25

Finish Rolls

Rolling Cycle

Front
Temp. Max.

250

Back
Temp. Max.

W

Squeeze Rolls

Front
☐ Water
☒ None

80°F

Back
Temp. Max.

W

Sheet Thick. .110"

Quality Control Tests

See attached sheet