ACCESSORY MATERIAL DATA

PC ADHESIVE 27

USE AND PROPERTIES

PC Adhesive 27 is an adhesive designed for bonding FOAMGLAS and rigid urethane foams (FOAMTHANE) to themselves and to each other. It is a quick-grabbing, fast drying, high strength adhesive. The material is ideally suited for food freezer work because it has no odor or taste imparting characteristic.

APPLICATION

All surfaces should be dry, clean and free from loose particles or water soluble materials. PC Adhesive 27 should be applied to either one or both surfaces using a shallow toothed serrated trowel.

COVERAGE

Wet Coating Thickness	Drying Time 50% R.H., 70°F.	Approximate Coverage Sq.Ft./Gal.
1/16"	10 to 15 Min.	30 to 40

Longer drying time to prevent trapping solvents is necessary during cold weather and when high humidity is prevalent.

AVAILABILITY

PC Adhesive 27 is furnished in 5 gallon pails.

SPECIFICATIONS	
Temperature range	-320°F. to +120°F.
Viscosity	Approx. 200,000 cps
Color	Neutral
Base	Synthetic rubber
Solvent (clean up)	Naphtha
Weight per gallon	Approx. 9.5#
Percent solids	74 - 82
Flash point	Below 0°F.
Solvent (thinner)	Hexane
Storage	At least one year

Misc in U.S.A.

232175

PLAINTIFF'S EXHIBIT U-744