MD-3-A

PACKAGE TICKET

CODE KO-909 LOT F2H76

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
	1800	1	1	41
	1800	1	1	247
	1760	1	1	48
	STUMP			

TOTAL NET WT. 5360

LUMP WT. 5139 PKG. N-CODE

PROD. SUPV. [illegible] DATE 6 22 82 OPERATOR

N38042

PRODUCT NAME = KROLOR ORANGE - Y

NON-BLEEDING

CG 04 CODE KO-909-D PKG ____

PROCESSES KO-909-D (C) APPROVED BY FWP 12/10/81

LOT F2H76 JUN 2 1982

EST. WT. 5243* LBS. 25/247 dlr TP

MAKING NOTES _____

JOB NAME: 04KO909DPC

INSTRUCTIONS = PRESSING = RECORD

VAT				247
DATE		/		6/8/82
TIME				2:45PM
RELEASED BY				CH (W)
PRESS	22	23	24	25
NO.OF CAKES	46	46	52	48

PRESS WITH AGITATION
WASH TO 2000 OHMS - 135-145 F WATER
TEST AFTER 3 HOURS
LOAD ON 6 CARS

PRESSLOAD	1ST	2ND	3RD	4TH	5TH
STARTED	1400 Hrs				
CAKES USED	60				
WATER ON	1030				
HRS. WASHED	3				
OHMS	337				
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION					
NO CARS LOADED	8				

EXPLAIN LOSSES _____

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY BLL

= DRYING =

DRY 24 HOURS AT 180 F
NOTE: DRY ON FIRST STAGE ONLY.
RE-SET ON FIRST STAGE TIL DRY.

LUMP; - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 8 OZ. JAR
DELIVER TO CTL

NO CARS PULLED
SAMPLED BY
RELEASED BY LH

NO DRUMS 20
LUMP WGT 5139

= GRINDING =

MILL 939 HSP 3/32"RP SCREEN 3500 RPM
MAX. TEMP. 170 F

SCREEN RPM
MAX. TEMP. F

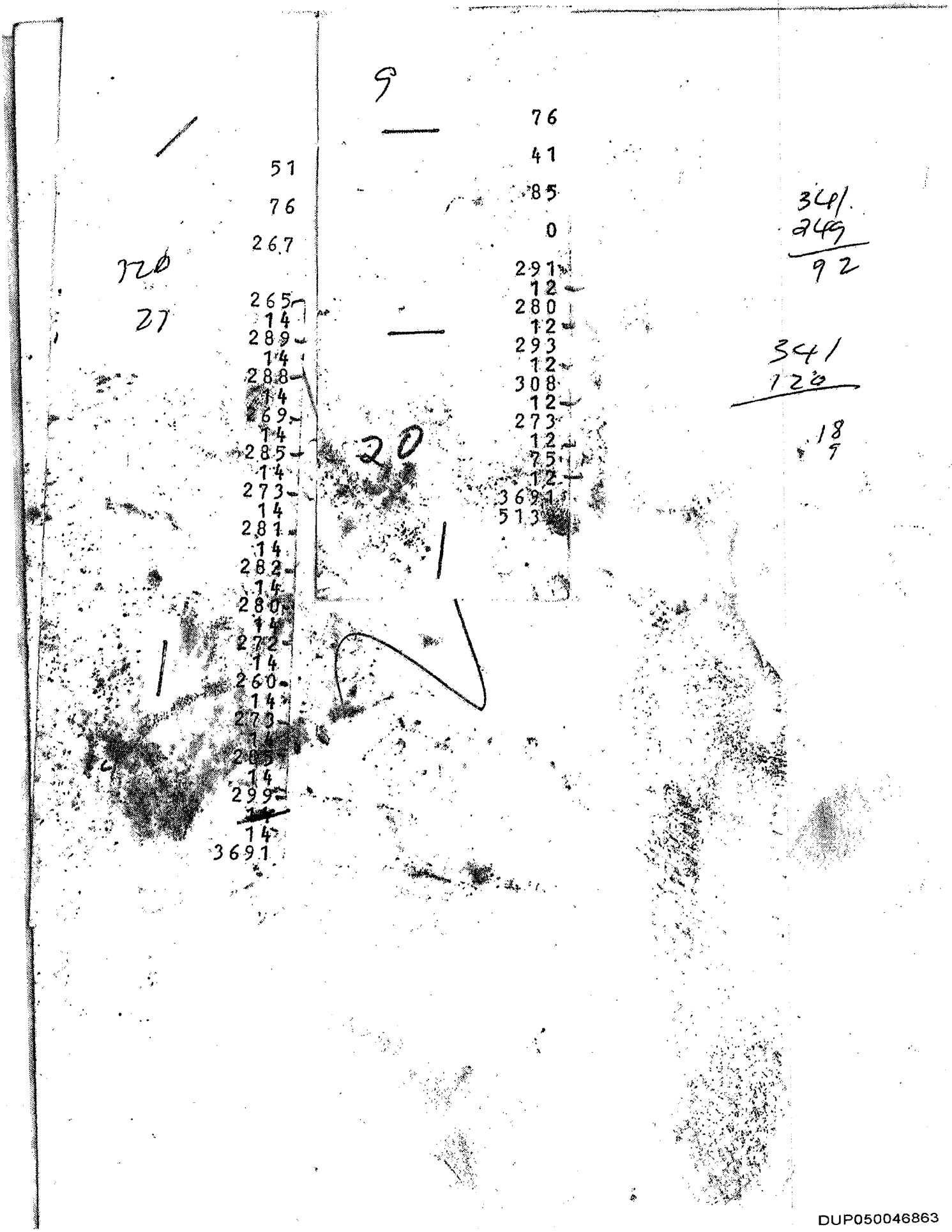
EXPLAIN LOSSES

SAMPLE W/O MIXING 1 ENV & 2 PT CANS
IF PACKED IN BAGS SAMPLE AS FOLLOWS:
FIRST BAG: 1 ENV.
40TH BAG: 1 ENV. & 2 PINT CANS
LAST BAG: 1 ENV.
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050046862



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