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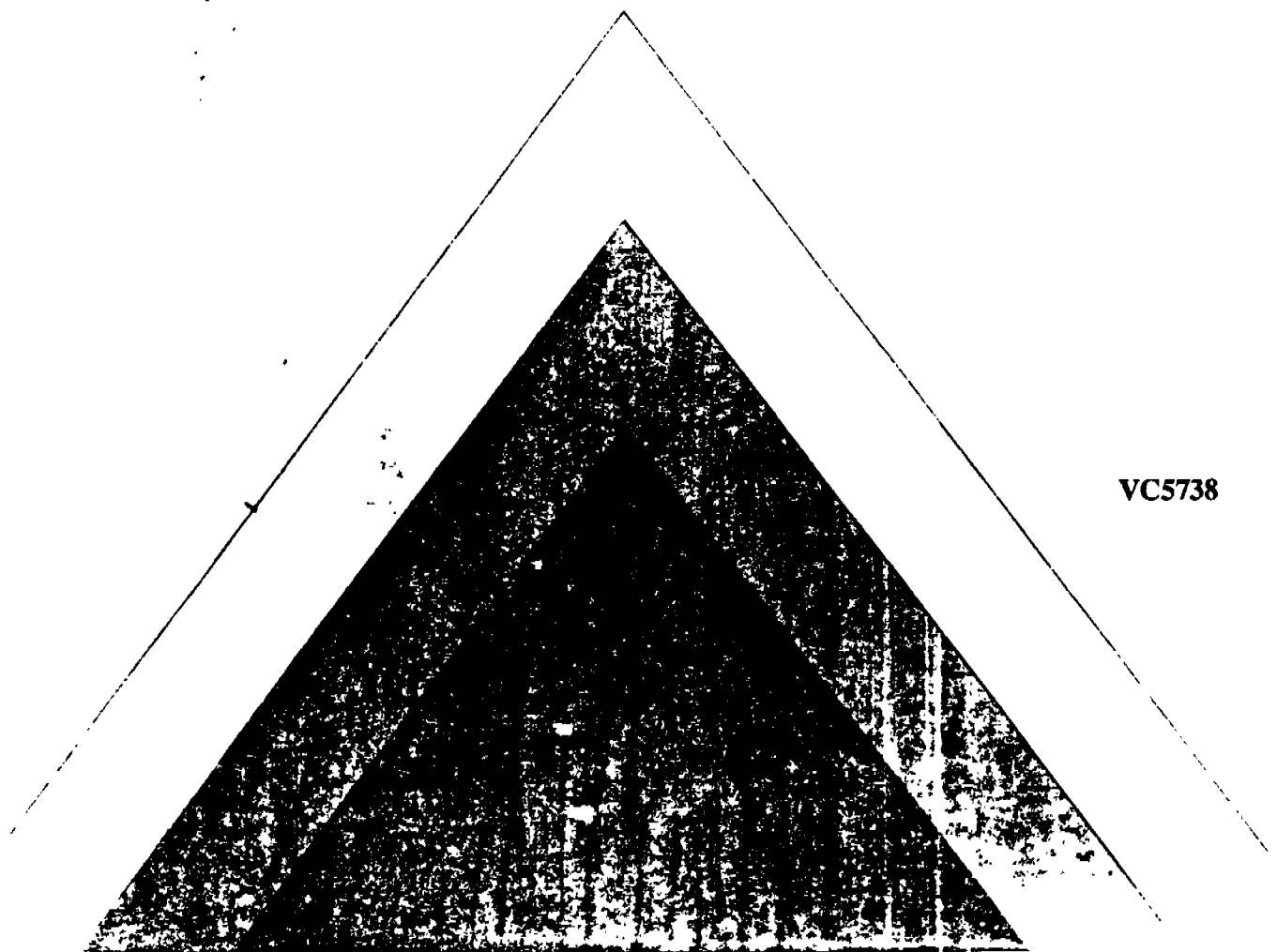
BF Goodrich

G-62
Supplement

MATERIAL SAFETY DATA SHEET

**Geon® Vinyl Resins,
Compounds**

VC5738



The data in this bulletin is applicable to all Geon® vinyl resins — general purpose type, Super EP type, dispersion resins, blending resins, powder coating resins —

and to all grades of rigid, flexible and Geon® cellular vinyl compounds. This bulletin is not applicable to Geon® latexes nor to Geon® CPVC materials.

SECTION I

Manufacturer's Name The BFGoodrich Company, Chemical Group
Address 6100 Oak Tree Boulevard, Cleveland, OH 44131
Telephone Number (216) 524-0200
Trademark Geon® Vinyls
Chemical Name Poly (vinyl chloride), PVC
Formula $(CH_2CHCl)_n$
Chemical Family Vinyl Chloride Homopolymer (With the following exceptions):
Geon® 135, 130x24: Copolymer of vinyl chloride/vinyl acetate
Geon® 130x17: Carboxy-modified vinyl chloride polymer

SECTION II

HAZARDOUS INGREDIENTS

PVC Resin

- 1) Residual vinyl chloride monomer.

PVC Compound

- 1) Residual vinyl chloride monomer.
- 2) Heavy metal stabilizers.
- 3) Monomeric, polymeric or mixed ester plasticizer in flexible compound.
- 4) Pigments based on lead, chromium, mercadmiums, iron oxides or other organics or inorganics.

NOTE: Vinyl chloride (VCM) is an OSHA regulated material (REFER TO OSHA 1910.1017 FOR COMPLETE DETAILS). Current OSHA regulations require that no employee may be exposed to VCM concentrations greater than 1.0 ppm averaged over any eight hour period or 5.0 ppm averaged over any period not exceeding 15 minutes. All facilities where PVC is processed or fabricated (with heat sufficient to cause mass melting) shall be monitored to determine concentration of ambient VCM in the workplace atmosphere.

SECTION III

PHYSICAL DATA

Specific Gravity ($H_2O = 1.0$).

Resin: 1.40.

Compound: See Product Data Sheet.

Solubility in Water — Slight

Particle Size

Resin: Refer to Bulletin G-62.

Compound: Cubes measuring approximately 3/16-inch per side; or powder of variable particle size due to compounding ingredients.

Appearance and Odor

Resin: White powder, practically odorless or bland odor.

Compound: Pigmented or unpigmented cubical granules or powder, slight odor.

SECTION IV

FIRE AND EXPLOSION HAZARD DATA

Flash Ignition (ASTM D-1929) 735°F.

Self-ignition (ASTM D-1929) 850°F.

Extinguishing Media

Water, ABC dry powder. Protein type air foams. Carbon dioxide may be ineffective due to a lack of cooling capacity which may result in reignition.

Special Fire Fighting Procedures

Wear self-contained breathing apparatus to prevent inhalation of combustion gases.

Unusual Fire and Explosion Hazard

PVC powder compound, specially plasticized powder compounds, may have dust explosion potential due to compounding ingredients. Control or eliminate likely ignition sources. Prevent accumulation of potentially explosive dust concentrations. Ventilate well.

For additional information read BFGoodrich Bulletin G-62, Second Edition

Section V and Table I

Section II

Section II

Section II and Table III

Section V

Table II

Section IV

Section IV

Section IV

Section IV

SECTION V**HEALTH AND HAZARD DATA**

Threshold Limit Value — None established.

Effects of Overexposure

Processing vapors may produce acute health effects in some individuals. The effects relate primarily to eye, nose and throat irritation. Individuals with bronchial asthma and other types of chronic obstructive respiratory diseases may develop bronchospasm if exposure is prolonged.

Emergency and First Aid Procedures

If irritation persists, remove affected individual from the area. Call a physician. Provide protection before re-entry. If overexposure occurs, leave the area.

SECTION VI**REACTIVITY DATA**

Stability — Stable.

Incompatibility (Materials to avoid)

In processing equipment, avoid contact of PVC resin or compound with acetal or acetal copolymers or with amine containing materials. At processing conditions these materials are mutually destructive and involve rapid decomposition.

Hazardous Decomposition Products

CO, CO₂, HCl, and (in small amounts) aromatic and aliphatic hydrocarbons. Geon® 135 and 130x24 will also contribute minor amounts of acetic acid as gas and smoke.

Hazardous Polymerization — Will not occur.

Section VI

Section IV

SECTION VII**SPILL OR LEAK PROCEDURES**

Steps to be taken if material is released or spilled

PVC material may be swept, shoveled, or vacuumed into containers for reuse or disposal.

Waste Disposal Method

Sanitary landfill or incineration in accordance with Federal, state or local regulations.

Section VII

SECTION VIII**SPECIAL PROTECTION INFORMATION**

Respiratory Protection — Dust

If conditions exist where dust is possible, wear NIOSH approved respiratory protection device.

Ventilation

Exhaust ventilation designed to pull vapors away from workers should be installed at all operations capable of creating dust, fumes or vapors.

Other Protection

- 1) Rubber gloves should be worn when cleaning condensate from exhaust hoods and other surfaces to prevent skin contact.
- 2) Safety glasses.

Section VIII

Section IV, Section VIII

Section IX

SECTION IX**SPECIAL PRECAUTIONS**

- 1) Open, handle and use Geon® vinyls under well-ventilated conditions.
- 2) Avoid breathing fumes.
- 3) Do not store or consume food in processing areas. Do not use processing equipment to heat food. Wash hands prior to eating. This will help prevent ingestion of unknown contaminants.
- 4) Cool regrind before placing in containers to prevent decomposition.
- 5) Prevent accumulations of PVC resins or compounds in walkways and other areas where people walk to prevent slippery footing.

Section IV, V

SECTION X**TRANSPORTATION INFORMATION**

For transportation purposes, Geon® vinyl resins and compounds are not defined or designated as a hazardous material by the U.S. Department of Transportation under Title 49 of the Code of Federal Regulations, 1977 edition.

BFGoodrich Chemical Group

The BFGoodrich Company
Chemical Group

6100 Oak Tree Boulevard
Cleveland, Ohio 44131
216-524-0200

Sales Offices

CLEVELAND AREA
Suite 300
7550 Lucerne Dr.
MIDDLEBURG HGTS., OH 44130
216-524-0200

ATLANTA AREA
Suite 535
2700 Cumberland Parkway N.W.
ATLANTA, GA 30339
404-434-7761

BOSTON AREA
385 Elliot Street
NEWTON UPPER FALLS, MA 02164
617-332-2700

CHICAGO AREA
715 Oak Brook Executive Plaza
1301 West 22nd Street
OAK BROOK, IL 60521
312-654-4700

DETROIT AREA
Suite 207
30200 Telegraph Road
BIRMINGHAM, MI 48011
313-357-3939

KANSAS CITY AREA
1000-Blue Ridge Tower
4240 Blue Ridge Boulevard
KANSAS CITY, MO 64133
816-353-6440

LOS ANGELES AREA
Suite 970 Wilshire Centre
3055 Wilshire Boulevard
LOS ANGELES, CA 90010
213-386-7436

PHILADELPHIA AREA
200 Office Center
275 Commerce Drive
FORT WASHINGTON, PA 19034
215-643-6805

CANADA
409 Weber Street, West
KITCHENER, ONT., Canada
519-742-3641

INTERNATIONAL DEPARTMENT
6100 Oak Tree Boulevard
CLEVELAND, OH 44131
Cable Address:
GOODRICHCHEM

USER'S RESPONSIBILITY

A bulletin such as this cannot be expected to cover all possible individual situations. As the user of Geon® vinyls has the responsibility to provide a safe workplace, all aspects of an individual operation should be examined to determine if or where precautions, in addition to those described herein, are required. Any health hazard and safety information contained herein should be passed on to your customers or employees, as the case may be. BFGoodrich must rely on the user of Geon® vinyls to utilize the information we have supplied to develop work practice guidelines and employee instructional programs for the individual operation.

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