

CLARKY STRIPPING DATA

I IDENTIFICATION

BATCH NO. 488
DATE 2-2-79
DATA BY JOHNNY SHARP

REACTOR NO. 742
PRODUCT TYPE 5385
BLEND NO. 13255
AMT. CHG 7630 GALS

II RECOVERY SYSTEM PRE-CHECKS

N. K.O. TK. LEVEL OK
S. K.O. TK. LEVEL OK
COMP. DISCH PRESS 22 #

N. SEAL H₂O SEP. LEVEL OK
S. SEAL H₂O SEP. LEVEL OK
COMP DISCH TEMP. N.A.

III INITIAL RECOVERY OPERATIONS

TIME 0835⁽¹⁾
FINAL REACT. PRESS 90 #
FINAL REACT. TEMP 135°

REC. INLET PRESS N 30" V S 10" V
REC. OUTLET PRESS 27 #
NO. OF. COMP. 2

IV INTERMEDIATE CONDITIONS

TIME @ 200°F 0910
TIME VAC. PUMP ST. 0912
NO. OF VAC. PUMPS 2

TIME @ 215°F 0920
COMP. INLET PRESS N 22" V S 30" V
COMP. OUTLET PRESS 27 #
COMP. OUTLET TEMP. N.A.

V FINAL RECOVERY CONDITIONS

TIME @ END 0925
TEMP. @ END 200°
PRESS. @ END 5" V

COMP. OUTLET PRESS. 20 #
COMP. OUTLET TEMP. N.A.
DUMP VALVE EVAC. 0930

VI DUMP AND SAMPLE DATA

TIME START 0935
TIME SAMPLE NO. 1 0938
TIME SAMPLE NO. 2 0943
TIME SAMPLE NO. 3 0948
TIME END 0950

PPM VCM 303
PPM VCM 257
PPM VCM 158

VII OTHER INFORMATION

(1) STEAM-STRIPPING DELAYED BECAUSE 743 WAS BEING RECOVERED, 55 MIN.