

S.V. 243 244 (AUTOMATED)

DATE PRINTED: 6/25/82

CG 03 CODE KY-787-D PKG

PROCESSES APPROVED BY
() KY-787-D (T) FWP 06/25/82

JUL 28, 1982

G2J92

3404*

COMTYF JOB NAME: 03KY787DMT

(DATE) (LOT) (EST WGT)

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
				<u>72115</u>	<u>1.750</u>	XX.XX				
				<u>14524</u>	<u>750</u>	XX.XX				
					<u>2.500</u>	XX.XX				
						XX.XX				
						XX.XX				

NON-BLEEDING

EQUIP	NAME : "KRODOR" YELLOW-MEDIUM	USE LBS	N-CODE	ACCT LBS
203 & 205	BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF. RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED. WEIGH IN DRUM & POUR IN DUMP IN AND STIR 7 MIN RECORD: START <u>11:00</u> FIN <u>1:30</u> ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD. WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205 RECORD: V-205 VOL <u>48</u> & ADJ TO 60" (2100 G) INSPECT HOMOG STRAINER & CLEAN IF NECESSARY	250	32-D	250
SV	RUN 10" (514 G) WATER INTO V-224 & START AGITATOR PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START <u>11:00</u> TOTAL MINUTES <u>180</u> NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV	50X50	YC-2-B	2500
SP & CP	SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244) PRESS SV CAM RESET PB - SET 22 TO IN AUTO REMOTE (TEMP IS SET AT 190-194°F) RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS: A. 11LG <u>65</u>% PRESET #1 32 GAL B. 13LG <u>40</u>% PRESET #6 141 GAL SET STRIKE FLOW CONTROLLERS AS FOLLOWS: 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM 3FC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM 3FR10 (N-27-D/WATER) RATIO 1.31 3PC10 (N-32-D CONTROLLER) IN MANUAL .64 GPM 3FC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM 3FC20 (N-32-D WATER) IN REMOTE 3FR10 (N-32-D/WATER) RATIO 1.76			

AUG 3 1982

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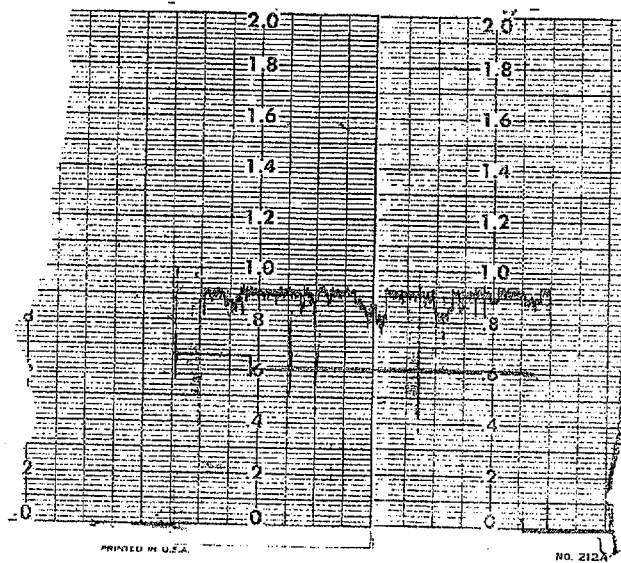
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LOT= COMTYP JOB NAME = 03KY787DMT PAGE 02 DATE PRINTED: 6/25/82

EQUIP PAGE 2 CG 03 KY-787-D USE N- USE
MENTI LBS CODE LBS

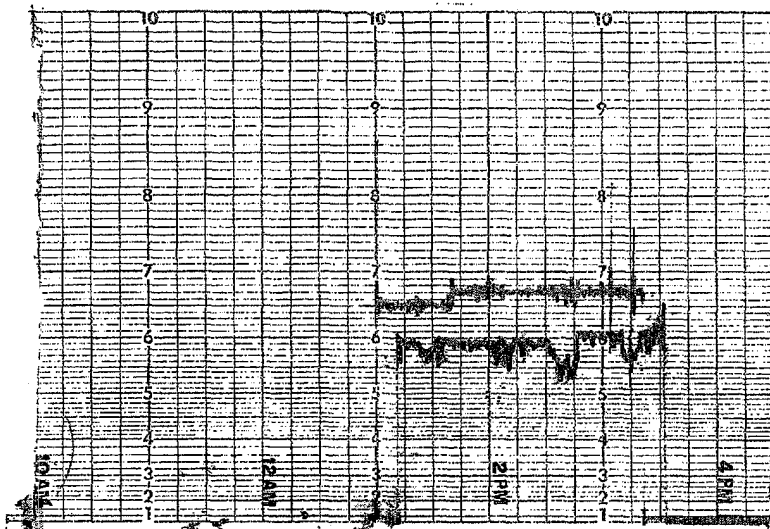
116	OPERATOR STEP PB			
320	117 RECORD LEVEL 2LG 46% IF BELOW 35% FOLLOW SOL'N			
SV	118 MAKE-UP PROCEDURE FOR N-27-D			
SP	119 ADJUST SV TO 48" (2470 G)			
CP	120 RECORD PH 9.0 ADJ TO 11.1-11.3 WITH N-7-D AT			
4	5% (10 PARTS WATER TO 1 PART N-7-D)			
	121 SIPHON INTO SV. RECORD: PH 11.5 ASSUME 50%	50	7-D	25
	20 OPERATOR STEP PB			
	122 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.9			
SV	123 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
SP	124 OPERATOR STEP PB			
	125 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS			
	ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB			
5	126 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN			
	LIMITS, SWITCH 3FC20 TO REMOTE			
	127 OPERATOR STEP PB			
	128 DURING STRIKE RECORD:			
	SP STEP			
	V-243/V-244			
	13/46 (30 MIN)	PH 9.0 RANGE 9.0-10.0 TIME 4:20 PM		
	14/47 (60 MIN)	9.0 9.0-10.0 4:30		
	15/48 (2 HRS)	9.0 9.0-10.0 5:00		
	16/49 (2 HRS, 25 MIN)	9.0 9.0-10.0 6:15		
	17/50 (FINAL 3 HRS)	7.0 7.5- 8.5 6:50 PM		
	NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE			
	IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.			
	& RECORD: PH --- ASSUME 77%		27-D	
	129 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339			
	130 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK	365	530-A	365
	BEFORE DUMPING.			
339	131 ADJ TO 49" (382 G) AT 80-100°F			
4	132 STIR 5 MIN & RECORD: PH 10.1 (9.5-10.5)			
	133 STIR 15 MIN OR LONGER FOR SP STEP 26			
	134 RECORD: VOL 49" & CALC 49" X 0.78 = 38.2 GAL			
	135 SET PRESET #8 TO 38.2 GAL FROM S 33			
385	136 RUN 47" (360 G) WATER INTO V-385			
7	137 ADD & STIR 2 MIN FOR S 40	160	7-D	80
	138 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.			
	139 SIFT IN	110	128-A	110
SV	140 SP STEP 23/53. RECORD: PH 4.0 (3.7-4.2)			
SP	141 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5			
	MIN			
8	142 RECORD: PH 8.6 (9.0-9.5). ADJ IF NECESSARY &			
	RECORD: PH 9.5 ASSUME 77%		27-D	
	(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50%	16	7-D	8
	(SIPHON N-7-D INTO SV)			
	143 OPERATOR STEP PB			
	144 SP STEP 29/58. RECORD: PH 9.5 & TIME 7:50 PM			
	145 OPERATOR STEP PB			
	146 SP STEP 60. BATCH COMPLETE.			

START	FINISH	OPTR
TIME SP STEP	TIME SP STEP	
11:00 AM	3:00 PM	126-301
2:00 PM	8:00 PM	222-454

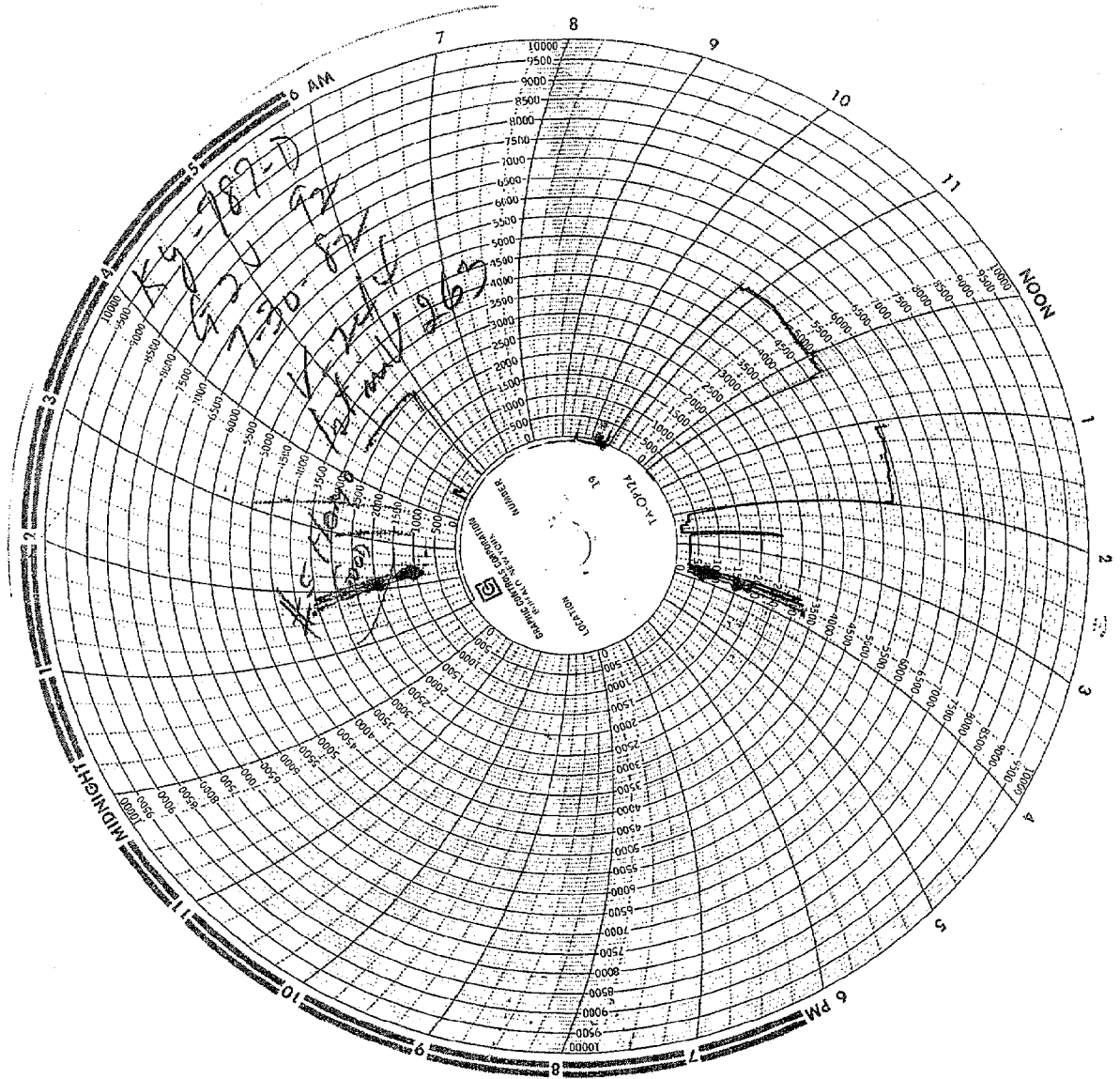


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