

**FINISHED PRODUCT  
SPECIFICATION**

PRODUCT:

**MX-1915  
SILICATED SUPEREX BLOCKS**

DIVISION **IND**

SPEC. NO.

PAGE NO.

**3.**

43✓

**V. QUALITY REQUIREMENTS (Cont'd)**

- D. Hardness (m. m. by Plastometer)** **0.4 max. (avg. 5 samples)**  
**as received** **0.5 max. (individual)**
- E. Change after Soaking Heat**
1. Hardness (6 hrs. @ 1500°F) **0.9 m.m. maximum**
2. Loss in weight (6 hrs. @ 1500°F) **10% maximum**
- G. Linear Shrinkage (percent) (Tested on Unsilicated Block)**
1. After 24 hrs. @ 1900°F **3% max.**

**VI. MARKING, PACKAGING AND LABELLING**

- A. Marking** - Because of the small amount of taper on some blocks it is difficult to determine visually which is the wide face. To facilitate installation this face shall be marked by an "X".
- B. Packaging** - Cases or Cartons. Cases when sawdust is used.
- C. Labelling** - Stencil on Case or Carton
- Order No.  
Number of pieces  
Size or customer's item No.  
Print or drawing No.  
Customer's name and destination

**RECEIVED  
DEC 7 1950  
E. R. WILLIAMS**

**DEFENDANT'S  
EXHIBIT  
OF-244**

**PLAINTIFF'S  
EXHIBIT  
K-1672**

**X - INDICATES  
CHANGE - REASON:**

**Now Specification**

**AUTHORITY  
FOR CHANGE**

**Regular Approvals**

| FILE-HOLDERS | IND<br>ENG. | PROD.<br>SUPT. | PLANT<br>FINANCE<br>OFFICE | RESEARCH<br>LAB. | DIR. QUAL.<br>CONTROL | MR. QUAL.<br>CONTROL | SUPR. QUAL.<br>CONTROL |
|--------------|-------------|----------------|----------------------------|------------------|-----------------------|----------------------|------------------------|
| H. A. J. C.  |             |                |                            |                  |                       |                      |                        |

**SUPERSEDES:**

FORM 5013-7  
PRINTED IN U.S.A.

Part of spec. 11-16-50.

**DATE ISSUED**

**12-5-50**