

11/18/82 4038
(DATE) (LOT) (EST WT)

COMTYP JOB NAME: 01YC016BMD

BLENDED BACK: CG 01, PQ 98,

(CODE)

(LOT)

(POUNDS)

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE (RMCON)	ACCT LBS
PREP				
1	WEIGH SODA ASH FOR S-36	117	3-A	117
	WEIGH FOR S-44	100	3-A	100
	WEIGH SODIUM SILICATE IN DRUM FOR S-40	185	32-D	185
	WEIGH SODIUM CHLORIDE FOR S-30	315	4-A	315
356				
2	RUN 25" (451 G) WATER INTO V-356			
	TURN ON AGITATOR AND STEAM			
	WEIGH AND SIFT IN BORIC ACID	345	131-B	345
	HEAT TO AND MAINTAIN 60-66* C FOR S-38			
359				
3	WEIGH IN SODIUM MOLYBDATE SOLUTION: OPTR _____, MK 24, T-360 30.95% OPTR _____, MK _____, T-____, _____%	882	423-D	273
351				
4	WEIGH IN SODIUM CHROMATE: OPTR _____, MK 299, 37.15% OPTR _____, MK _____, _____%	3925	10-D	1458
358				
5	RUN 10" (473 G) WATER INTO V-358			
	RUN V-359 INTO V-351 & PUMP IN V-351			
	ADJ TO 68" (3216 G) AT 67-69*F. RECORD: 68			
	STIR 3 MIN. RECORD: 68 *F & PH 10.6			
	IF NECESSARY, ADJ TO PH 9.8-9.9 ASSUME 50% RECORD: PH 9.8 ASSUME 66%		7-D	
	RECORD: G/ML 1.062 (1.060-1.062)		33-D	1
SV				
6	RUN 20" (996 G) WATER INTO V-247			
	RECORD N-41-D STORAGE TANK TO PUMP FROM. CIRCLE ONE: 402 410 411 420 424 (425)			
	CHECK WITH CU SUPV: *STORAGE TANK MUST CONTAIN AT LEAST 1800 GAL: 402=37", 410=19", 411=37", 420=19", 424=19", 425=24"			
	*STORAGE TANK MUST HAVE STIRRED AT LEAST 20 MIN SINCE LAST ADDITION OR ADJUSTMENT			
	*STORAGE TANK MUST BE ISOLATED UNTIL ALL PUMPING FOR THIS BATCH IS COMPLETE			
	SET METER FOR 300 G & PUMP TO SV 247			

NOV 19 1982

N40837

EQUIP
MENT

USE N- ACCT
LBS CODE LBS

SV 20 AT APPROX 100 G WHILE CONTINUING TO PUMP,
6 CHECK PH & DENSITY. RECORD BELOW. IF NOT
CONT IN RANGE, STOP PUMPING & SEE SUPV.

* PH: 2.5 (2.2-3.7)

* DENSITY: 1.312 G/ML (1.270-1.328)

21 IF S-20 OK & WHEN S-19 COMPLETE, RECORD
DENSITY 1.313 G/ML ON TRAPPED SAMPLE
FROM END OF S-19 PUMPING.

22 USING DENSITY FROM S-21, FIND METER SETTING FOR
SECOND PUMPING IN TABLE BELOW. NOTE: TABLE
ACCOUNTS FOR 300 G ALREADY PUMPED IN S-19.
CIRCLE DENSITY & SETTING IN TABLE BELOW.

**** TABLE ****

G/ML	SETTING	G/ML	SETTING	G/ML	SETTING
1.270	1178	1.291	1070	1.312	978
1.271	1172	1.292	1066	1.313	974
1.272	1167	1.293	1061	1.314	970
1.273	1161	1.294	1056	1.315	966
1.274	1156	1.295	1052	1.316	961
1.275	1151	1.296	1047	1.317	958
1.276	1146	1.297	1042	1.318	954
1.277	1140	1.298	1038	1.319	950
1.278	1135	1.299	1033	1.320	946
1.279	1130	1.300	1029	1.321	942
1.280	1125	1.301	1025	1.322	938
1.281	1120	1.302	1020	1.323	934
1.282	1115	1.303	1016	1.324	930
1.283	1110	1.304	1011	1.325	926
1.284	1105	1.305	1007	1.326	923
1.285	1100	1.306	1003	1.327	919
1.286	1094	1.307	999	1.328	915
1.287	1089	1.308	994	1.329	911
1.288	1085	1.309	990	1.330	908
1.289	1080	1.310	986	1.331	904
1.290	1075	1.311	982	1.332	901

23 SET METER & PUMP 974 G (RECORD FROM TABLE)
FLUSH LINE WITH WATER INTO SV FOR APPROXIMATELY
30 SECONDS

24 ADJ LEAD NITRATE TO 3148 G (66" 242 & 245;
64.5" 247) AT 67-69°F.

RECORD: 68 *F & ICE CONSUMED (330#/BLOCK) 330X
25 STIR 5 MIN & RECORD PH: 2.6 (2.2-3.7)

**** USE TITRIMETER TO ADJUST N-41-D PH ****

26 IF NECESSARY ADJ TO PH 3.8-3.9 ASSUME 66%
& RECORD PH: 3.9 ASSUME 50% 6

NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING

27 RECORD: 1.127 G/ML (1.124-1.127) IF OUT OF SPEC
FILL OUT CHECK LIST & ATTACH.

28 STIR AT 67-69°F FOR S-29.

Let $\mathcal{L} = \{L_1, \dots, L_n\}$

COMTYPE JOB NAME: 01YC016BMD

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DATE PRINTED: 11/18/82

MAKING INSTRUCTIONS: BATCH UNIT

EQUIP MENT	PAGE 03 OF 3 CG 01 CODE YC-016-B	USE LBS	N-CODE	ACCT LBS
SV 6 (CONT)	29 RUN V-358 AT 67-69°F THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV AT 67-69°F IN 17-19 MIN RECORD: START <u>6:25 PM</u> M & TOTAL MIN <u>19</u> NOTE: V-358 STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS MT 30 WHEN S-29 COMPLETED AND BEFORE WASHING IN V-358, DUMP IN N-4-A FROM S-4 31 RUN IN USING WEIGHT & FLOW CONTROL PANEL OPTR _____, MK _____, <u>30.84</u> % OPTR _____, MK _____, _____% 32 DURING S'S 30 AND 31 (IF ALONE, AFTER S'S 30 & 31) WASH IN V-358 33 STIR 2 MIN 34 RECORD: PH <u>2.2</u> (2.2-2.5) & PB XS <u>+</u> (+) 35 STIR TOTAL OF 15 MIN FROM COMPLETION OF S-29 RECORD: START <u>6:44</u> TOTAL MIN <u>15</u> 36 DUMP IN N-3-A FROM S-1 37 STIR 3 MIN 38 RUN IN N-131-B FROM S-8 IN 7 MIN 39 STIR 3 MIN 40 POUR IN N-32-D FROM S-3 41 STIR 2 MIN 42 RUN IN USING BADGER METER 43 STIR 3 MIN & FLUSH ALUM LINES WITH WATER 44 DUMP IN N-3-A FROM S-2 45 STIR 3 MIN 46 RECORD: PH <u>5.8</u> (5.8-6.0) 47 IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% RECORD: PH _____ ASSUME 66% 48 WHEN SCHEDULED, DUMP IN BLEND BACK LISTED ON TOP OF PAGE 1 49 RECORD: CODE <u>YC-160</u> , LOT <u>F21488</u> , <u>100</u> # 50 STIR 20 MIN RECORD: PH <u>5.9</u> (5.8-6.0) 51 IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% RECORD: PH _____ ASSUME 66% 52 FLOOD TO 153" (7298 G) & STOP AGITATOR	94 28-D 28-D <		

START	FINISH	METER
5:00 PM	8:10	86-36.2
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